Technical Manual C5

Fieldbus: USB

Valid with firmware version FIR-v1650
and since hardware version W004

Technical Manual Version: 2.0.0

Contents

1 Introduction

The *C5* is a controller for the *open loop* operation of stepper motors. The *C5* is delivered preconfigured in clock-direction mode. Via DIP switches, you can also use the analog velocity mode without any additional programming.

This manual describes the functions of the controller and the available operating modes. It also shows how you can address and program the controller via the communication interface.

You can find further information on the device on the Nanotec website **us.nanotec.com**.

1.1 Version information

Manual version	Date	Changes	Firmware version
1.0.0	03.03.2014	Edition	FIR-v1419
1.0.3	12.05.2014	Minor improvements and corrections, "Preset value" field now occupied	FIR-v1419

1.1.0	23.07.2014	• Chapter **Saving objects** added, savable added to the list of objects
		• The following objects were shifted:
		  • "Read Analog Input": from 6402 $_h$ to 3320 $_h$
		  • "Analogue Input Offset": from 6431 $_h$ to 3321 $_h$
		  • "Analogue Input Pre-scaling": from 6432 $_h$ to 3322 $_h$
			FIR-v1426

1.1.7	10.09.2014	Error corrections	FIR-v1436
1.1.15	18.11.2014	• Error corrections • The "Mode of modulo operation" object in 2070_h was replaced with the "Positioning option code" object in **60F2**$_h$	FIR-v1446
1.2.0	11.03.2015	New chapter: • **Clock-direction mode** • **Analog speed**	FIR-v1504
1.2.1	24.04.2015	• Error corrections • New chapter **Input Routing**	FIR-v1512
1.3.0	02.10.2015	• Error corrections • New chapter **Overtemperature protection** • New chapter **Output Routing** • New section **Possible combinations of travel commands** • Addition to the connection data for the connectors • Addition to the switching thresholds for digital inputs	FIR-v1540
1.4.0	08.04.2016	Error corrections	FIR-v1614
1.4.1	22.07.2016	Additions and error corrections	FIR-v1626
2.0.0	01/2018	• New chapter **Environmental conditions** • New chapter **Control modes** • New chapter **Limitation of the range of motion** • New chapter **Cycle times** • Revision of chapter **Commissioning** • Additions and error corrections	FIR-v1650

1.2 Copyright, marking and contact

CE

Nanotec® Electronic GmbH & Co. KG

Kapellenstraße 6

D-85622 Feldkirchen/Munich

Phone: +49 (0)89-900 686-0

Fax: +49 (0)89-900 686-50

Internet: **us.nanotec.com**

1.3 Intended use

The *C5 controller* is used to control stepper motors and is designed for use under the approved **Environmental conditions**.

Any other use is considered unintended use.

Note
Changes or modification to the controller are not permitted.

1.4 Warranty and disclaimer

Nanotec produces component parts that are used in a wide range of industrial applications. The selection and use of Nanotec products is the responsibility of the system engineer and end user. Nanotec accepts no responsibility for the integration of the products in the end system.

Under no circumstances may a Nanotec product be integrated as a safety controller in a product or construction. All products containing a component part manufactured by Nanotec must, upon delivery to the end user, be provided with corresponding warning notices and instructions for safe use and safe operation. All warning notices provided by Nanotec must be passed on directly to the end user.

Our general terms and conditions apply: **en.nanotec.com/service/general-terms-and-conditions/**.

1.5 Specialist staff

Only specialists may install, program and commission the device:

- Persons who have appropriate training and experience in work with motors and their control.
- Persons who are familiar with and understand the content of this technical manual.
- Persons who know the applicable regulations.

1.6 Other applicable regulations

In addition to this technical manual, the following regulations are to be observed:

- Accident-prevention regulations
- Local regulations on occupational safety

1.7 EU directives for product safety

The following EU directives were observed:

- RoHS directive (2011/65/EU, 2015/863/EU)
- EMC directive (2014/30/EU)

1.8 Used icons

All notices are in the same format. The degree of the hazard is divided into the following classes.

Note

- Indicates an error source or likelihood of confusion.
- Failure to observe the notice **may** result in damage to this or other devices.
- Describes how device damage can be avoided.

Tip

Shows a tip for the application or task.

1.9 Emphasis in the text

The following conventions are used in the document:

Text set in **bold** indicates cross references and hyperlinks:

- The following bits in object **6041**$_h$ (statusword) have a special function:
- A list of available system calls can be found in chapter **System calls in a NanoJ program**.

Text set in *italics* marks named objects:

- Read the *installation manual*.
- Use the *Plug & Drive Studio* software to perform the auto setup.
- For software: You can find the corresponding information in the *Operation* tab.
- For hardware: Use the *ON/OFF* switch to switch the device on.

A text set in `Courier` marks a code section or programming command:

- The line with the `od_write(0x6040, 0x00, 5 );` command has no effect.
- The NMT message is structured as follows: `000 | 81 2A`

A text in "quotation marks" marks user input:

- Start the NanoJ program by writing object 2300$_h$, bit 0 = "1".
- If a holding torque is already needed in this state, the value "1" must be written in 3212$_h$:01$_h$.

1.10 Numerical values

Numerical values are generally specified in decimal notation. The use of hexadecimal notation is indicated by a subscript *h* at the end of the number.

The objects in the object dictionary are written with index and subindex as follows: `<Index>:<Subindex>`

Both the index as well as the subindex are specified in hexadecimal notation. If no subindex is listed, the subindex is 00_h.

Example: Subindex 5 of object 1003_h is addressed with $1003_h:05_h$, subindex 00 of object 6040_h with 6040_h.

1.11 Bits

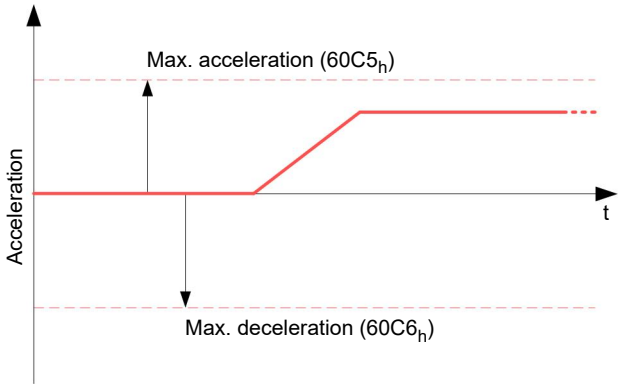
The numbering of individual bits in an object always begins with the LSB (bit number 0). See the following figure, which uses data type *UNSIGNED8* as an example.

	MSB							LSB
Bit Nummer	7	6	5	4	3	2	1	0
Bits	0	1	0	1	0	1	0	1

$\triangleq 55_{hex} \triangleq 85_{dec}$

1.12 Counting direction (arrows)

In figures, the counting direction is always in the direction of an arrow. Objects $60C5_h$ and $60C6_h$ depicted as examples in the following figure are both specified as positive.



2 Safety and warning notices

Note

- Damage to the controller.
- Changing the wiring during operation may damage the controller.
- Only change the wiring in a de-energized state. After switching off, wait until the capacitors have discharged.

Note

- Fault of the controller due to excitation voltage of the motor.
- Voltage peaks during operation may damage the controller.
- Install suitable circuits (e.g., charging capacitor) that reduce voltage peaks.

Note

- There is no polarity reversal protection.
- Polarity reversal results in a short-circuit between supply voltage and GND (earth) via the power diode.
- Install a line protection device (fuse) in the supply line.

Note

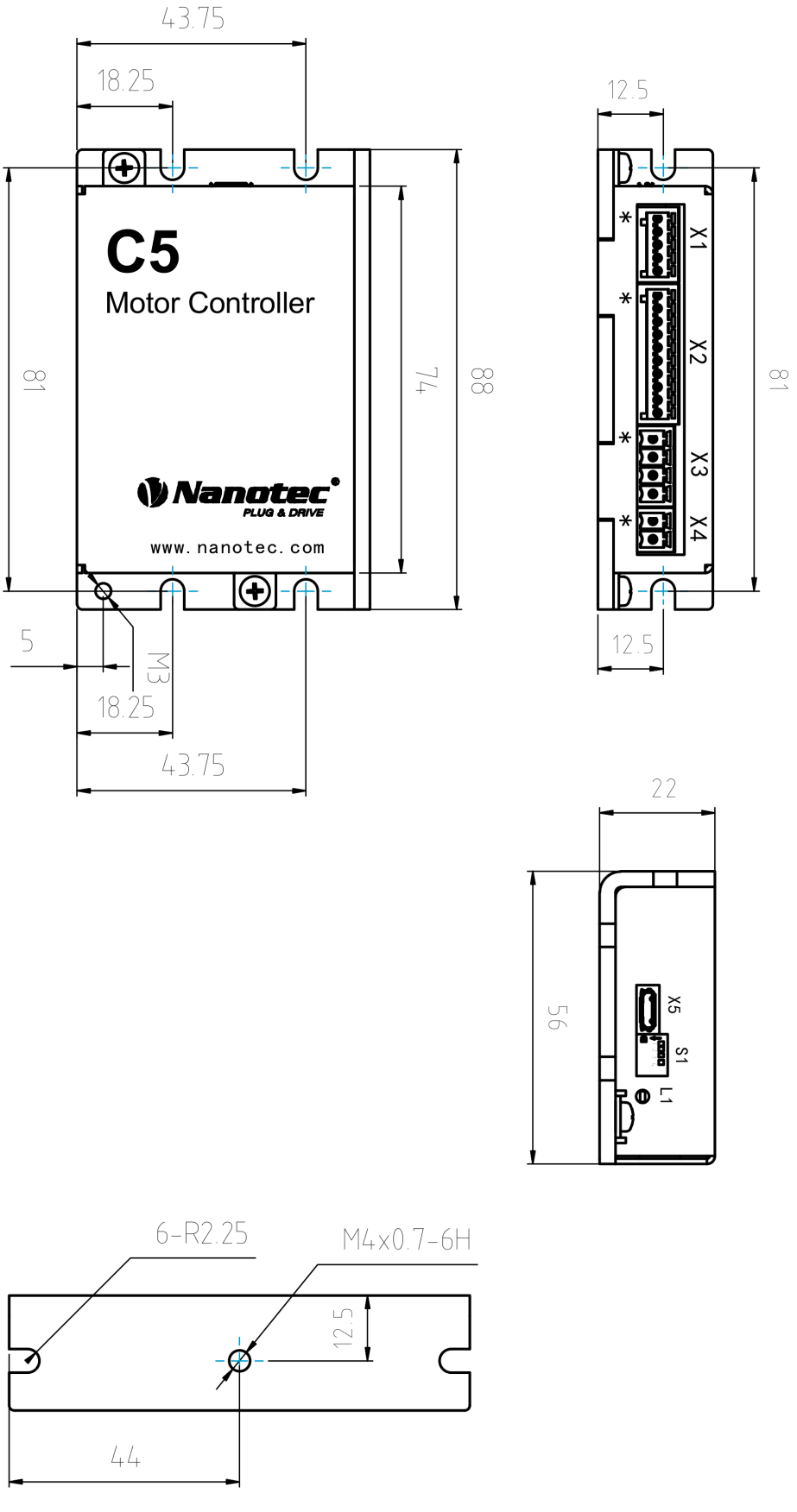
- The device contains components that are sensitive to electrostatic discharge.
- Improper handling can damage the device.
- Observe the basic principles of ESD protection when handling the device.

3 Technical details and pin assignment

3.1 Environmental conditions

Environmental condition	Value
Protection class	IP20
Ambient temperature (operation)	-10 … +40°C
Air humidity (non-condensing)	0 … 95 %
Altitude of site above *sea level* (without drop in performance)	1500 m
Ambient temperature (storage)	-25 … +85°C

3.2 Dimensioned drawings



3.3 Electrical properties and technical data

Property	Description / value
Operating voltage	12 V DC to 48 V DC +/-5%
Rated current	6 A_{rms}
Peak current	6 A_{rms}
Commutation	Stepper motor, open loop
Operating modes	*Profile Position Mode*, *Profile Velocity Mode*, *Profile Torque Mode*, *Velocity Mode*, *Homing Mode*, *Interpolated Position Mode*, *Cyclic Sync Position Mode*, *Cyclic Sync Velocity Mode*, *Cyclic Synchronous Torque Mode*, *Clock-Direction Mode*
Set value setting / programming	*Clock-direction*, *analog*, *NanoJ program*
Interfaces	USB
Inputs	• 3 inputs 24 V (inputs 1 to 3) • 3 inputs switchable 5/24 V, single-ended or differential (inputs 4 to 6), factory settings are 5 V and single-ended • 1 analog input, switchable 0-10 V or 0-20 mA
Outputs	2 outputs, (open drain, 0 switching, max. 24 V / 100 mA for each output)
Protection circuit	Overvoltage and undervoltage protection Overtemperature protection (> 75° Celsius on the power board) Polarity reversal protection: In the event of a polarity reversal, a short-circuit will occur between supply voltage and GND over a power diode; a line protection device (fuse) is therefore necessary in the supply line. The values of the fuse are dependent on the application and must be dimensioned • greater than the maximum current consumption of the controller • less than the maximum current of the voltage supply. If the fuse value is very close to the maximum current consumption of the controller, a medium / slow tripping characteristics should be used.

3.4 Overtemperature protection

Above a temperature of approx. 75°C on the power board (corresponds to 65–72°C outside on the cover), the power part of the controller switches off and the error bit is set (see objects **1001_h** and **1003_h**). After cooling down and confirming the error (see **table for the controlword**, "Fault reset"), the controller again functions normally.

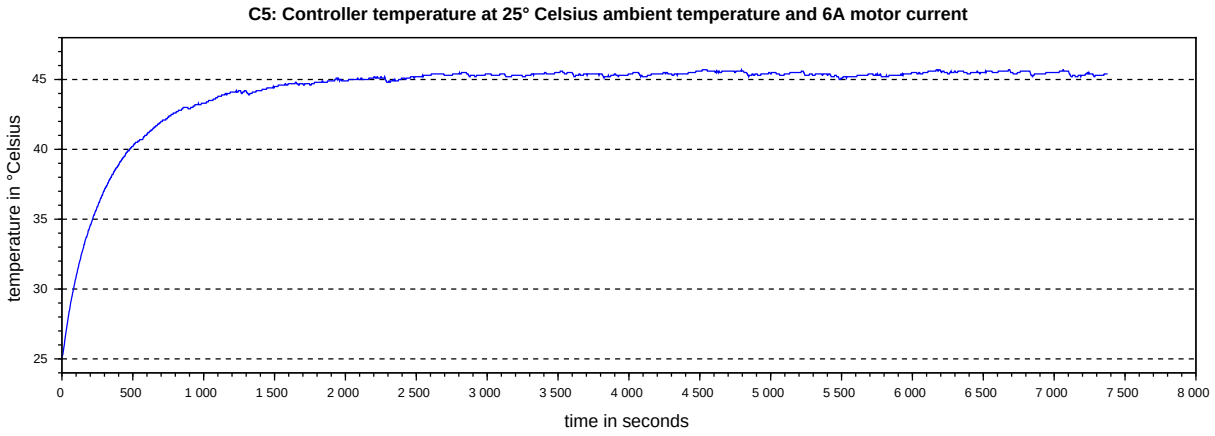
The following temperature test results provide information on the temperature behavior of this controller.

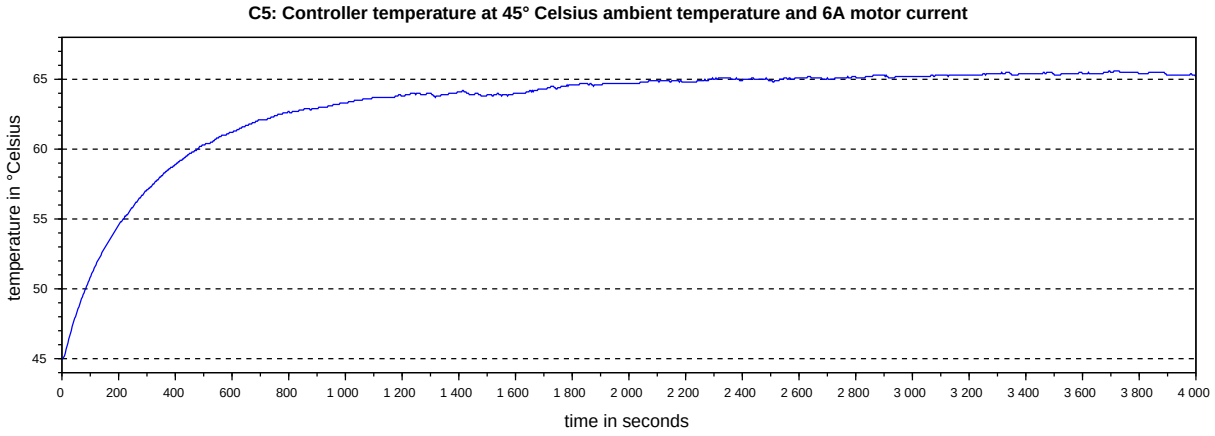
Temperature tests are performed under the following conditions:

- Operating voltage: 48 V DC
- Motor current: 6 A rms
- Operation mode: Velocity Mode, full step, 30 rpm
- Ambient temperature: 25 °C / 45 °C
- Altitude of site: 500 m above seal level

- No external cooling in the climatic chamber, e.g., via fan

The following graphics show the results of the temperature tests:





Summary:

At 25°C (+48 V, 6 A rms, Velocity Mode 30 rpm), the controller was in operation for longer than 2 hours without having been switched off. The temperature outside on the cover was stable at approx. 46°C.

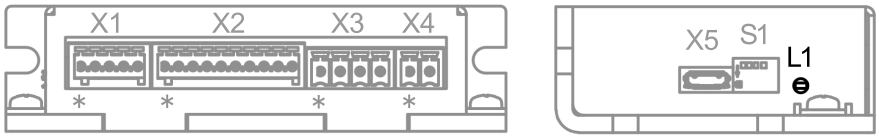
At 45°C (+48 V, 6 A rms, Velocity Mode 30 rpm), the controller was in operation for longer than 2 hours without having been switched off. The temperature outside on the cover was stable at approx. 66°C.

Note

Aside from the motor, the exact temperature behavior is also largely dependent on the flange connection and the heat transfer there as well as on the convection in the machine. For this reason, we recommend always performing an endurance test in the actual environment for applications in which current level and ambient temperature pose a problem.

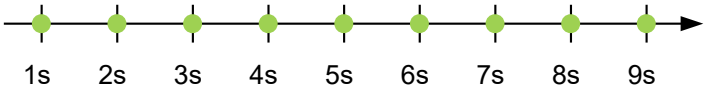
3.5 LED signaling

3.5.1 Power LED



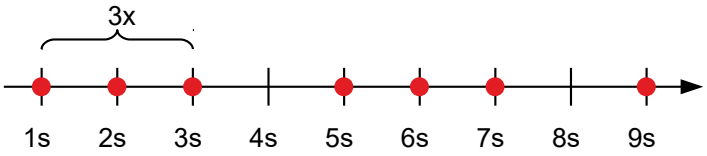
Normal operation

In normal operation, the green power LED L1 flashes briefly once per second.



Case of an error

If an error has occurred, the LED turns red and signals an error number. In the following figure, the error number 3 is signaled.



The following table shows the meaning of the error numbers.

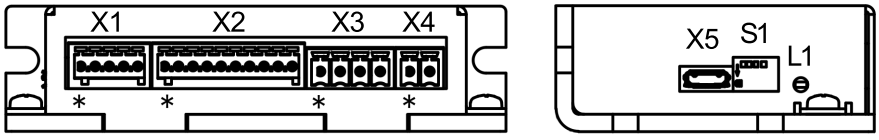
Flash rate	Error
1	General
2	Voltage
3	Temperature
4	Overcurrent
5	Controller
6	Watchdog-Reset

Note

For each error that occurs, a more precise error code is stored in object **1003**$_h$.

3.6 Pin assignment

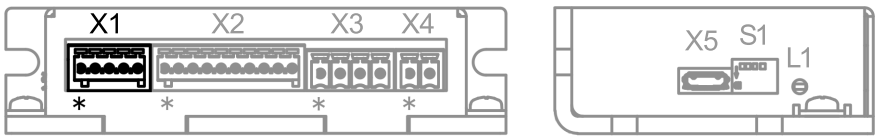
3.6.1 Overview



Connector	Function
X1	Analog input and digital outputs
X2	Digital inputs
X3	Motor connection
X4	Voltage supply
X5	Micro USB connection
S1	DIP switch
L1	Power LED

3.6.2 Connector X1 – analog input and digital outputs

Pin 1 is marked with an asterisk "*".

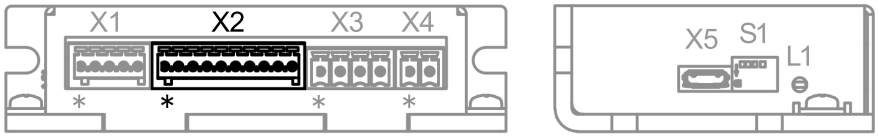


PIN	Function	Note
1	GND	
2	Analog input	Switchable 0-10 V/0-20 mA with object **3221**$_h$
3	Digital output 1	Open drain, 24 V, max. 100 mA
4	Digital output 2	Open drain, 24 V, max. 100 mA
5	Voltage output	+10 V, maximum load: 150 mA

Connection data	min	max
Conductor cross section, rigid, min.	0.14 mm^2	0.5 mm^2
Conductor cross section, flexible, min.	0.14 mm^2	0.5 mm^2
Conductor cross section, flexible, min. Wire-end sleeve without plastic sleeve, min.	0.25 mm^2	0.5 mm^2
Conductor cross section, min. AWG	26	20
Min. AWG acc. to UL/CUL	28	20

3.6.3 Connector X2 – digital inputs

Pin 1 is marked in the figure.



Switching between 24 V (3240_h:06="1") and 5 V (3240_h:06="0") is performed via object **3240**$_h$ as is switching from "single-ended" (3240_h:07="0") to "differential" (3240_h:07="1").

PIN	Function	Note
1	Input 1	Max. 24 V, not switchable

PIN	Function	Note
2	Input 2	Max. 24 V, not switchable
3	Input 3	Max. 24 V, not switchable
4	-Enable (-input 4)	The default setting for this input combination is "single-ended"; this means that the "-Enable" input is deactivated, only "+Enable" against GND is active. Max. 5 V or 24 V, "single-ended" or "differential", max. 1 MHz
5	+Enable (+input 4)	
6	–Direction (–input 5)	The default setting for this input combination is "single-ended"; this means that the "-Direction" input is deactivated, only "+Direction" against GND is active. Max. 5 V or 24 V, "single-ended" or "differential", max. 1 MHz
7	+Direction (+input 5)	
8	–Clock (–input 6)	The default setting for this input combination is "single-ended"; this means that the "-Clock" input is deactivated, only "+Clock" against GND is active. Max. 5 V or 24 V, "single-ended" or "differential", max. 1 MHz
9	+Clock (+input 6)	
10	GND	

The following switching thresholds apply for inputs 1 to 3:

Max. Voltage	Switching thresholds	
	On	Off
24 V	> approx. 16 V	< approx. 4 V

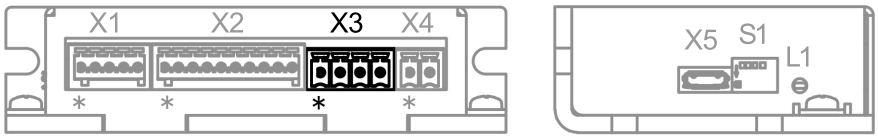
The following switching thresholds apply for inputs 4 to 6 (PINs 4 to 9):

Type	Max. Voltage	Switching thresholds	
		On	Off
Differential	5 V	> approx. 3 V	< approx. 1 V
	24 V	> approx. 12 V	< approx. 7 V
single-ended	5 V	> approx. 3 V	< approx. 1 V
	24 V	> approx. 12 V	< approx. 7 V

Connection data	min	max
Conductor cross section, rigid, min.	0.14 mm^2	0.5 mm^2
Conductor cross section, flexible, min.	0.14 mm^2	0.5 mm^2
Conductor cross section, flexible, min. Wire-end sleeve without plastic sleeve, min.	0.25 mm^2	0.5 mm^2
Conductor cross section, min. AWG	26	20
Min. AWG acc. to UL/CUL	28	20

3.6.4 Connector X3 – motor connection

Pin 1 is marked with an asterisk "*".



PIN	Motor winding
1	A
2	A\
3	B
4	B\

Connection data	min	max
Conductor cross section, rigid, min.	0.2 mm^2	1.5 mm^2
Conductor cross section, flexible, min.	0.2 mm^2	1.5 mm^2
Conductor cross section, flexible, min. Wire-end sleeve without plastic sleeve, min.	0.25 mm^2	1.5 mm^2
Conductor cross section, flexible, min. Wire-end sleeve min. Plastic sleeve min.	0.25 mm^2	0.75 mm^2
Conductor cross section, min. AWG	24	16
Min. AWG acc. to UL/CUL	24	16

3.6.5 Connector X4 – controller voltage supply

Voltage source

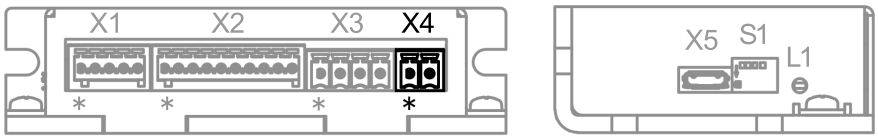
The operating or supply voltage supplies a battery, a transformer with rectification and filtering, or a switching power supply.

Note

- EMC: For a DC power supply line longer than 30 m or when using the motor on a DC bus, additional interference-suppression and protection measures are necessary.
- An EMI filter is to be inserted in the DC supply line as close as possible to the controller/motor.
- Long data or supply lines are to be routed through ferrites.

Connections

Pin 1 is marked with an asterisk "*".



PIN	Function	Note
1	+UB	12 V - 48 V DC, +/-5%
2	GND	

Connection data	min	max
Conductor cross section, rigid, min.	0.2 mm^2	1.5 mm^2
Conductor cross section, flexible, min.	0.2 mm^2	1.5 mm^2
Conductor cross section, flexible, min. Wire-end sleeve without plastic sleeve, min.	0.25 mm^2	1.5 mm^2
Conductor cross section, flexible, min. Wire-end sleeve min. Plastic sleeve min.	0.25 mm^2	0.75 mm^2
Conductor cross section, min. AWG	24	16
Min. AWG acc. to UL/CUL	24	16

Permissible operating voltage

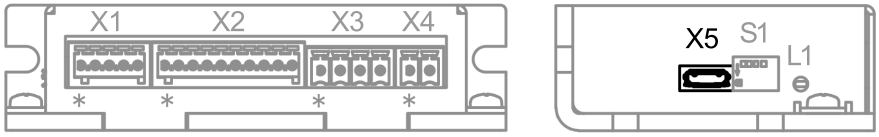
The maximum operating voltage is 51.5 V DC. If the input voltage of the controller exceeds this threshold value, the motor is switched off and an error triggered. Above 50.5 V, the integrated ballast circuit (5 W power) is activated.

The minimum operating voltage is 10 V DC. If the input voltage of the controller falls below this threshold value, the motor is switched off and an error triggered.

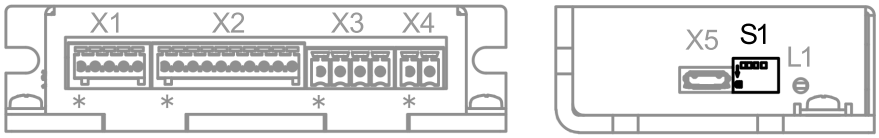
A charging capacitor of at least 4700 µF / 50 V (approx. 1000 µF per ampere rated current) must be connected to the supply voltage to avoid exceeding the permissible operating voltage (e.g., during braking).

3.6.6 Connector X5 – micro USB

A cable of type "micro USB" is needed for this USB connection.



3.6.7 Switch S1 – DIP switch



You can use the DIP switch to select one of the *special drive modes*. See chapter **Special drive modes (clock-direction and analog speed)**.

4 Commissioning

Described in this chapter is how you establish communication with the controller and set the necessary parameters to make the motor ready for operation.

The *Plug & Drive Studio* software offers you an option for performing the configuration and adapting the controller to the connected motor. You can find further information in document *Plug & Drive Studio: Quick Start Guide* at **us.nanotec.com**.

The controller also offers you the possibility to switch *special drive modes* on/off via the DIP switch. You can thereby control the motor directly via the inputs (analog input/clock-direction). See chapter **Special drive modes (clock-direction and analog speed)** for details.

Observe the following note:

Note

- EMC: Current-carrying cables – particularly around supply and motor cables – produce electromagnetic alternating fields.
- These can interfere with the motor and other devices. Nanotec recommends the following measures:
- Use shielded cables and earth the cable shielding on both ends over a short distance.
- Use cables with cores in twisted pairs.
- Keep power supply and motor cables as short as possible.
- Earth motor housing with large contact area over a short distance.
- Lay supply, motor and control cables physically separate from one another.

4.1 Configuration

4.1.1 General

The following options are available for configuring the controller:

Configuration file

This file can be saved to the controller via the USB connection. For further information, read chapters **USB connection** and **Configuration file**.

NanoJ program

This program can be programmed, compiled and then transferred to the controller with *NanoJ* via USB. For further information, read chapters **NanoJ program** and **Programming with NanoJ**.

After connecting to a voltage supply, the controller reads out the configuration in the following order:

1. The configuration file is read out and processed.
2. The DIP switches for selecting the *special drive modes* is/are read out and used as configuration. See chapter **Special drive modes (clock-direction and analog speed)**.
3. The NanoJ program is started.

4.1.2 USB connection

If the controller is connected to a PC via a USB cable, the controller behaves like a removable storage device. No further drivers are required.

You can thereby store the configuration file or the NanoJ program on the controller. The voltage supply of the controller must also be connected during USB operation.

Note

- Only use a standard Micro USB cable. Never use a USB cable that manufacturers of mobile phones include with their products. These USB cables could have a different plug shape or pin assignment.
- Do not save any files on the controller other than those listed below:

  1. `cfg.txt`
  2. `vmmcode.usr`
  3. `info.bin`
  4. `reset.txt`
  5. `firmware.bin`

  Any other file is deleted when the voltage supply of the controller is switched on!

Tip

Because it is often necessary during commissioning to copy the same file to the controller following an update, it is recommended that a script file be used to perform this task.

- Under Windows, you can create a text file with file extension `bat` and the following content:

```
copy <SOURCE> <TARGET>
```

- Under Linux, you can create a script with file extension `sh` and the following content:

```
#!/bin/bash
cp <SOURCE> <TARGET>
```

4.1.3 Configuration file

General

The `cfg.txt` configuration file is used to preset values for the object dictionary to a certain value during startup. This file uses a special syntax to make accessing the objects of the object dictionary as easy as possible. The controller evaluates all assignments in the file from top to bottom.

Note

If you delete the configuration file, the controller recreates the file (without content) on the next restart.

Reading and writing the file

How to access the file:

1. Connect and switch on the voltage supply.
2. Connect the controller to your PC using the USB cable.
3. After the PC has detected the device as a removable storage device, navigate in the Explorer to the directory of the controller. File `cfg.txt` (for a PD4C, the file is named `pd4ccfg.txt`) is stored there.
4. Open this file with a simple text editor, such as Notepad or Vi. Do not use any programs that use markup (LibreOffice or similar).

After you have made changes to the file, proceed as follows to apply the changes:

1. Save the file if you have not yet already done so.
2. Disconnect the USB cable from the controller.

3. Disconnect the voltage supply from the controller for approx. 1 second until the power LEDs stop flashing.
4. Reconnect the voltage supply. When the controller is now restarted, the values in the configuration file are read out and applied.

Tip

To restart the controller, you can also copy an empty `reset.txt` file to the controller. This restarts the controller. The `reset.txt` file is deleted on the next restart.

Structure of the configuration file

Comments

Lines that begin with a semicolon are ignored by the controller.

Example

```
; This is a comment line
```

Assignments

Note

Before setting a value, determine its data type (see chapter **Description of the object dictionary**)! The controller does not validate entries for logical errors!

Values in the object dictionary can be set with the following syntax:

```
<Index>:<Subindex>=<Value>
```

<Index>
This value corresponds to the index of the object and is interpreted as a hexadecimal number. The value must always be specified with four digits.

<Subindex>
This value corresponds to the subindex of the object and is interpreted as a hexadecimal number. The value must always be specified with two digits.

<Value>
The value that is to be written in the object is interpreted as a hexadecimal number. Hexadecimal numbers are to be prefixed with "`0x`".

Example

Set object 2031_h:00 (rated current) to the value "600" (mA):

```
2031:00=600
```

Set object 3202_h:00 to the value "8" (activate current reduction while at a standstill in *open loop* mode):

```
3202:00=8
```

Set object 2057_h:00 to the value "512" and object 2058_h to the value "4" (*quarter step* step mode in clock-direction mode):

```
2057:00=512
```

```
2058:00=4
```

Note

- There must be no blank characters to the left and right of the equal sign. The following assignments are not correct:
  `6040:00 =5`
  `6040:00= 5`
  `6040:00 = 5`
- The number of places must not be changed. The index must be four characters long and the subindex two characters long. The following assignments are not correct:
  `6040:0=6`
  `6040=6`
- Blank spaces at the start of the line are not permitted.

Conditional evaluation

The DIP switches can be used to execute only certain assignments. The following syntax is used for conditional execution:

```
#<No>:<Assignment>
```

<No>

The number of the DIP switch is entered here as it is printed on the switches. Valid values are 1 to 4

<Assignment>

The assignment is specified here as described in section *Assignments*.

Example

The following code sets object **2057**$_h$:00_h "Clock Direction Multiplier":

- to 1 if DIP switch 1 is switched to "Off".
- to 2 if the DIP switch is switched to "On" (the previous value is overwritten).

```
2057:00=00000001
#1:2057:00=00000002
```

4.1.4 NanoJ program

A *NanoJ program* can be executed on the controller. To load and start a program on the controller, proceed as follows:

1. Write and compile your program as described in chapter **Programming with NanoJ**.
2. Connect the voltage supply to the controller and switch on the voltage supply.
3. Connect the controller to your PC using the USB cable.
4. After the PC has detected the device as a removable storage device, open an Explorer window and delete file `vmmcode.usr` on the controller.
5. Navigate in the Explorer to the directory with your program. The compiled file has the same name as the source code file, only with file extension `.usr`. Rename this file `vmmcode.usr`.
6. Copy file `vmmcode.usr` to the controller.
7. Disconnect the voltage supply from the controller for approx. 1 second until the power LEDs stop flashing.
8. Reconnect the voltage supply. When the controller now starts, the new *NanoJ program* is read in and started.

Tip

To restart the controller, you can also copy an empty `reset.txt` file to the controller. This restarts the controller. The `reset.txt` file is deleted on the next restart.

Note

- The *NanoJ program* on the controller must have file name `vmmcode.usr`.
- If the *NanoJ program* was deleted, an empty file named `vmmcode.usr` is created the next time the controller is started.

Tip

It is possible to automate the deletion of the old *NanoJ program* and the copying of the new one with a script file:

- Under Windows, you can create a file with file extension `bat` and the following content:

```
copy <SOURCE_PATH>\<OUTPUT>.usr <TARGET>:\vmmcode.usr
```

  For example:

```
copy c:\test\main.usr n:\vmmcode.usr
```

- Under Linux, you can create a script with file extension `sh` and the following content:

```
#!/bin/bash
cp <SOURCE_PATH>/<OUTPUT>.usr <TARGET_PATH>/vmmcode.usr
```

4.2 Setting the motor data

Prior to commissioning, the motor controller requires a number of values from the motor data sheet.

- Number of pole pairs: Object **2030**$_h$:00$_h$ (pole pair count) The number of motor pole pairs is to be entered here. With a stepper motor, the number of pole pairs is calculated using the step angle, e.g., 1.8° = 50 pole pairs, 0.9° = 100 pole pairs (see step angle in motor data sheet).
- Setting the motor current / motor type:

- Stepper motor only: Object **2031**$_h$:00$_h$: Rated current (bipolar) in mA (see motor data sheet)
  - Object **2031**$_h$:00$_h$: Rated current (bipolar) in mA (see motor data sheet)
  - Object **3202**$_h$:00$_h$ (Motor Drive Submode Select): Defines motor type stepper motor, activates current reduction on motor standstill: 0000008h. See also section *Commissioning* in chapter **open loop**.

4.3 Connecting the motor

After setting the motor parameters, see **Setting the motor data**, connect the motor to connection X3, see **Pin assignment**.

4.4 Special drive modes (clock-direction and analog speed)

You have the possibility to control the motor directly via the clock and direction input or the analog input by activating the *special drive modes*.These include:

- **Clock-direction**
- **Analog speed**
- **Test run with 30 rpm**

Digital input 4 serves here as an enable (see **Connector X2 – digital inputs**).

Note

After activating the *special drive modes*, the state of the **CiA 402 Power State Machine** is controlled only via a digital input (enable). State changes that are requested in object **6040**$_h$ (controlword) have no effect.

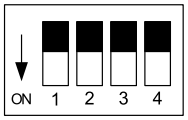
4.4.1 Activation

You can configure the controller via the DIP switches on the rear side and choose one of the *special drive modes*.

The configuration via the DIP switches is activated on delivery, you can completely deactivate it by inseting this line in the configuration file:

```
dd4c=1
```

The following graphic shows the position of the switches on delivery.



Following combination of the switches are possible (switch 4 has no function):

1	2	3	Modus		
Off	Off	Off	Clock-direction		
Off	Off	On	Clock-direction		
Off	On	Off	Clock-direction (test run)	Test run with 30 rpm	Clockwise direction of rotation

1	2	3	Modus		
Off	On	On	Clock-direction (test run)	Test run with 30 rpm	Counterclockwise direction of rotation
On	Off	Off	Analog speed	Direction via "Direction" input	Maximum speed 1000 rpm
On	Off	On	Analog speed	Direction via "Direction" input	Maximum speed 100 rpm
On	On	Off	Analog speed	Offset 5 V (joystick mode)	Maximum speed 1000 rpm
On	On	On	Analog speed	Offset 5 V (joystick mode)	Maximum speed 100 rpm

Note

A change to the switches does not take effect until after the controller is restarted.

4.4.2 Clock-direction

The controller internally sets the operating mode to **clock-direction**. You must connect the *enable*, *clock* and *direction* inputs (see chapter **Connector X2 – digital inputs**).

4.4.3 Analog speed

The controller internally sets the operating mode to **Velocity**. To preset the speed, the voltage on the analog input is used and the corresponding target speed is written in **6042**$_h$.

Maximum speed

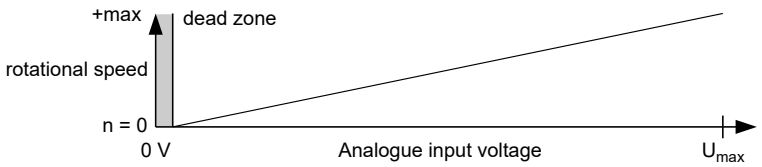
The maximum speed can be changed between 100 rpm and 1000 rpm. If a different speed is necessary, it can be set using the scaling factor (object **604C**$_h$ subindices 01$_h$ and 02$_h$).

Computation of the analog voltage

There are two modes for calculating the analog input voltage.

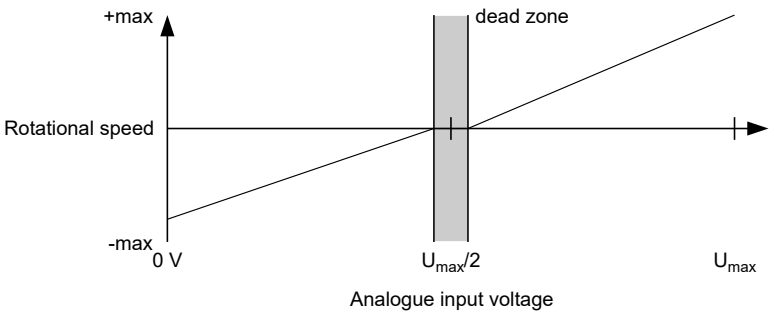
Normal mode

You must connect the *enable*, *direction* and *analog inputs* (see chapter **Connector X2 – digital inputs**). The maximum analog voltage corresponds to the maximum speed. The direction is preset here via the direction input. There is a dead zone from 0 V to 20 mV in which the motor does not move.



Joystick mode

You must connect the *enable input* and the *analog input* (see chapter **Connector X2 – digital inputs**). Half of the maximum analog voltage corresponds to the speed 0. If the voltage drops below half, the speed increases in the negative direction. If the speed rises above half, the speed increases likewise in the positive direction. The dead zone here extends from $U_{max}/2 \pm 20$ mV.



4.4.4 Test run with 30 rpm

The motor rotates at 30 rpm if the *enable input* is set.

5 General concepts

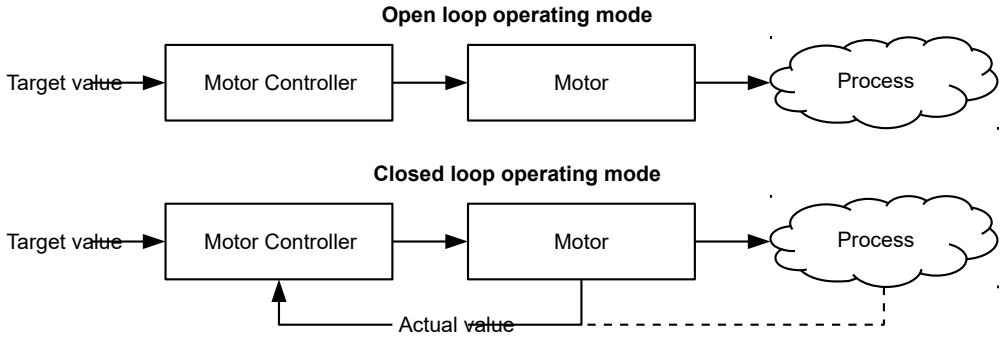
5.1 Control modes

5.1.1 General

The control mode of systems without feedback is called *open loop*, the mode with feedback is called *closed loop*. In the *closed loop* control mode, it is initially irrelevant whether the fed back signals come from the motor itself or from the influenced process.

For controllers with feedback, the measured control variable (actual value) is constantly compared with a set point (set value). In the event of deviations between these values, the controller readjusts according to the specified control parameters.

Pure controllers, on the other hand, have no feedback for the value that is to be regulated. The set point (set value) is only specified.



Due to a lack of feedback, the *closed loop* control mode is not possible with the *C5*.

5.1.2 Open Loop

Introduction

Open loop mode is only used with stepper motors and is, by definition, a control mode without feedback. The field rotation in the stator is specified by the controller. The rotor directly follows the magnetic field rotation without step losses as long as no limit parameters, such as the maximum possible torque, are exceeded. Compared to *closed loop*, no complex internal control processes are needed in the controller. As a result, the requirements on the controller hardware and the controller logic are very low. *Open loop* mode is used primarily with price-sensitive applications and simple movement tasks.

Because, unlike *closed loop*, there is no feedback for the current rotor position, no conclusion can be drawn on the counter torque being applied to the output side of the motor shaft. To compensate for any torque fluctuations that arise on the output shaft of the motor, in *open loop* mode, the controller always supplies the maximum possible (e.g., specified by parameters) set current to the stator windings over the entire speed range. The high magnetic field strength thereby produced forces the rotor to assume the new steady state in a very short time. This torque is, however, opposite that of rotor's inertia. Under certain operating conditions, this combination is prone to resonances, comparable to a spring-mass system.

Commissioning

To use *open loop* mode, the following settings are necessary:

- In object **2030**$_h$ (Pole Pair Count), enter the number of pole pairs (see motor data sheet: for a stepper motor with 2 phases, a step angle of 1.8° corresponds to 50 pole pairs and 0.9° corresponds to 100 pole pairs).
- In object **2031**$_h$ (Max Current), enter the maximum current in mA (see motor data sheet).

- In object **3202**$_h$ (Motor Drive Submode Select), set bit 0 (CL/OL) to the value "0".
- If the clock-direction mode is to be used, then observe chapter **Clock-direction mode**.

If necessary, current reduction on motor standstill should be activated to reduce the power loss and heat build-up. To activate current reduction, the following settings are necessary:

- In object **3202**$_h$ (Motor Drive Submode Select), set bit 3 (CurRed) to "1".
- In object **2036**$_h$ (Open Loop Current Reduction Idle Time), the time in milliseconds is specified that the motor must be at a standstill before current reduction is activated.
- In object **2037**$_h$ (Open Loop Current Reduction Value/factor), the root mean square is specified to which the rated current is to be reduced if current reduction is activated in *open loop* and the motor is at a standstill.

Optimizations

Depending on the system, resonances may occur in *open loop* mode; susceptibility to resonances is particularly high at low loads. Practical experience has shown that, depending on the application, various measures are effective for largely reducing resonances:

- Reduce or increase current, see object **2031**$_h$ (Max Current). Excessive torque reserve promotes resonances.
- Reduce or increase the operating voltage, taking into account the product-specific ranges (with sufficient torque reserve). The permissible operating voltage range can be found in the product data sheet.
- Optimize the control parameters of the current controller via objects **3210**$_h$:09$_h$ (I_P) and **3210**$_h$:0A$_h$ (I_I).
- Adjustments to the acceleration, deceleration and/or target speed depending on the selected control mode:

  Profile Position operating mode

  Objects **6083**$_h$ (Profile Acceleration), **6084**$_h$ (Profile Deceleration) and **6081**$_h$ (Profile Velocity).

  Velocity operating mode

  Objects **6048**$_h$ (Velocity Acceleration), **6049**$_h$ (Velocity Deceleration) and **6042**$_h$ (Target Velocity).

  Profile Velocity operating mode

  Objects **6083**$_h$ (Profile Acceleration), **6084**$_h$ (Profile Deceleration) and **6081**$_h$ (Profile Velocity).

  Homing operating mode

  Objects **609A**$_h$ (Homing Acceleration), **6099**$_h$:01$_h$ (Speed During Search For Switch) and **6099**$_h$:02$_h$ (Speed During Search For Zero).

  Interpolated Position Mode operating mode

  The acceleration and deceleration ramps can be influenced with the higher-level controller.

  Cycle Synchronous Position operating mode

  The acceleration and deceleration ramps can be influenced via the external "position specification / time unit" targets.

  Cycle Synchronous Velocity operating mode

  The acceleration and deceleration ramps can be influenced via the external "position specification / time unit" targets.

  Clock-Direction operating mode

  Change of the step resolution via objects **2057**$_h$ (Clock Direction Multiplier) and **2058**$_h$ (Clock Direction Divider). Optimize acceleration / deceleration ramps by adjusting the pulse frequency to pass through the resonance range as quickly as possible.

5.2 CiA 402 Power State Machine

5.2.1 State machine

CiA 402

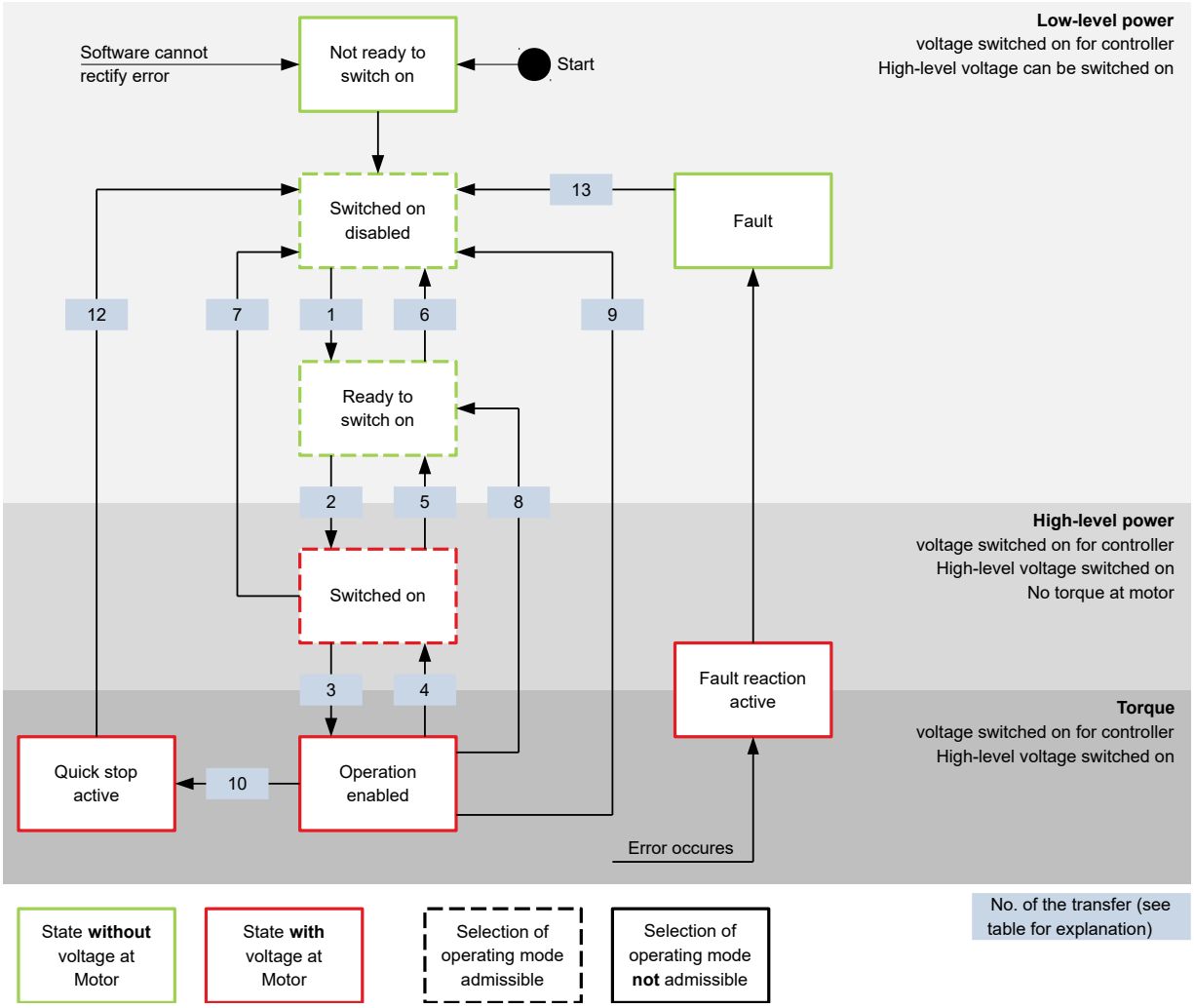
To switch the controller to the ready state, it is necessary to run through a *state machine*. This is defined in *CANopen standard 402*. State changes are requested in object **6040**$_h$ (controlword). The actual state of the state machine can be found in object **6041**$_h$ (statusword).

Controlword

State changes are requested via object **6040**$_h$ (controlword).

State transitions

The diagram shows the possible state transitions.



Listed in the following table are the bit combinations for the controlword that result in the corresponding state transitions. An X here corresponds to a bit state that requires no further consideration. The only exception is the resetting of the error (fault reset): the transition is only requested by the rising edge of the bit.

Command	Bit in object 6040_h					Transition
	Bit 7	Bit 3	Bit 2	Bit 1	Bit 0	
Shutdown	0	X	1	1	0	1, 5, 8
Switch on	0	0	1	1	1	2
Disable voltage	0	X	X	0	X	6, 7, 9, 12
Quick stop	0	X	0	1	X	10
Disable operation	0	0	1	1	1	4
Enable operation	0	1	1	1	1	3
Fault reset		X	X	X	X	13

Holding torque in the *Switched on* state

Ex works, no holding torque is built up in the *Switched on* state. If a holding torque is already needed in this state, the value "1" must be written in **3212_h**:01_h.

Note

If the *Holding torque in the switched on state* option is active, changing the operating mode may cause the motor to jerk.

Statusword

Listed in the following table are the bit masks that break down the state of the controller.

Statusword (6041_h)	State
xxxx xxxx x0xx 0000	Not ready to switch on
xxxx xxxx x1xx 0000	Switch on disabled
xxxx xxxx x01x 0001	Ready to switch on
xxxx xxxx x01x 0011	Switched on
xxxx xxxx x01x 0111	Operation enabled
xxxx xxxx x00x 0111	Quick stop active
xxxx xxxx x0xx 1111	Fault reaction active
xxxx xxxx x0xx 1000	Fault

After switching on and successfully completing the self-test, the controller reaches the *Switch on disabled* state.

Operating mode

The set operating mode (**6060_h**) does not become active until the *Operation enabled* state. The actually active operating mode is displayed in **6061_h**.

The operating mode can only be set or changed in the following states (see states enclosed in a dashed border in the diagram):

- Switch on disabled
- Ready to switch on
- Switched on

It is not possible to change the operating mode in running operation (*Operation enabled*). The *Fault* state is exited if bit 7 in object **6040**$_h$ (controlword) is set from "0" to "1" (rising edge).

Note

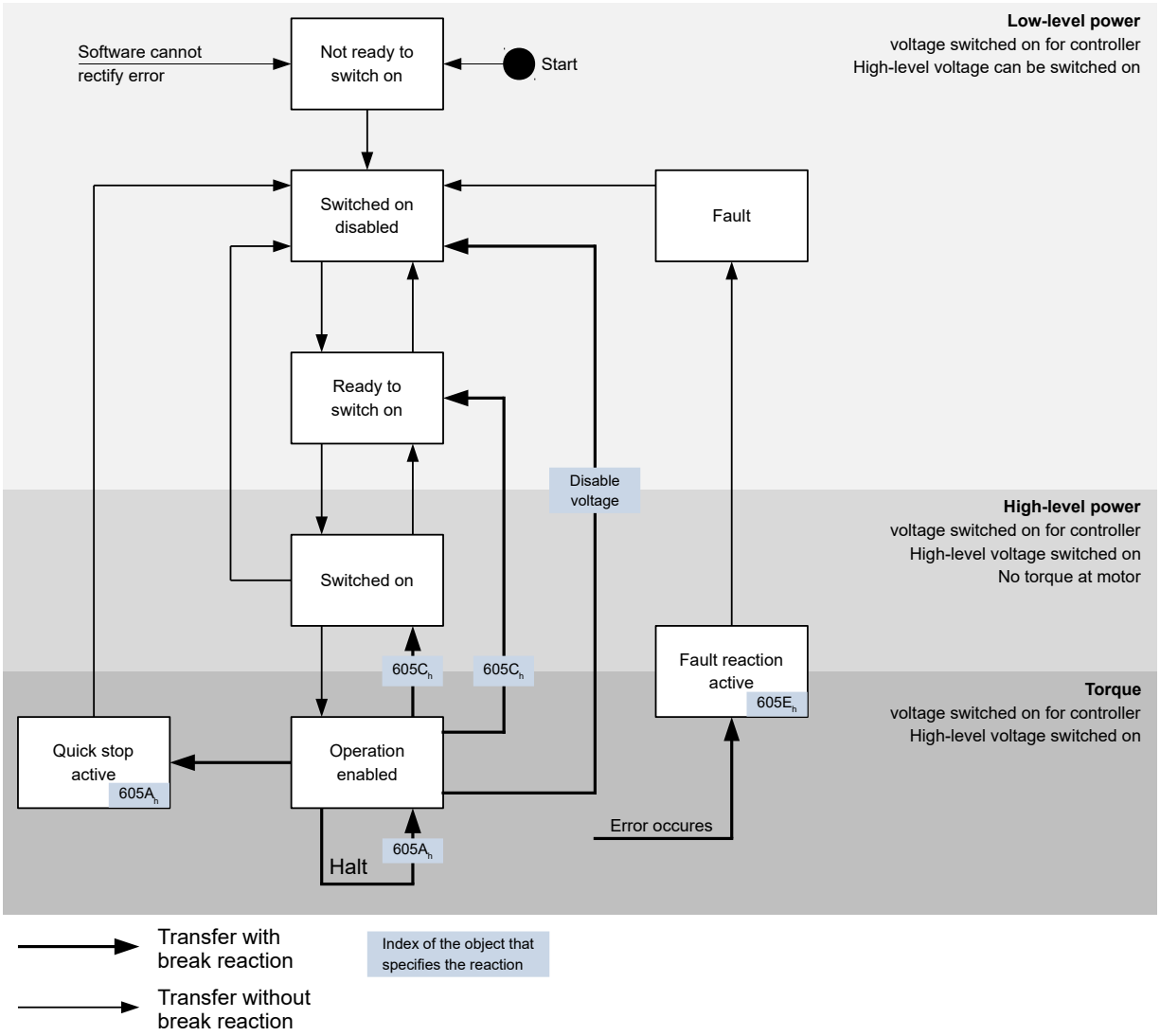
If an unrecoverable error occurs, the controller changes to the *Not ready to switch on* state and remains there.

5.2.2 Behavior upon exiting the *Operation enabled* state

Halt motion reactions

Various halt motion reactions can be programmed upon exiting the *Operation enabled* state.

The following graphic shows an overview of the halt motion reactions.



Quick stop active

Transition to the *Quick stop active* state (quick stop option):

In this case, the action stored in object **605A**$_h$ is executed (see following table).

Value in object 605A$_h$	Description
-32768 … -1	Reserved
0	Immediate stop
1	Braking with *slow down ramp* (braking deceleration depending on operating mode) and subsequent state change to *Switch on disabled*
2	Braking with *quick stop ramp* and subsequent state change to *Switch on disabled*
3 … 32767	Reserved

Ready to switch on

Transition to the *Ready to switch on* state (shutdown option):

In this case, the action stored in object **605B**$_h$ is executed (see following table).

Value in object 605B$_h$	Description
-32768 … -1	Reserved
0	Immediate stop
1	Braking with *slow down ramp* (braking deceleration depending on operating mode) and subsequent state change to *Switch on disabled*
2 … 32767	Reserved

Switched on

Transition to the *Switched on* state (disable operation option):

In this case, the action stored in object **605C**$_h$ is executed (see following table).

Value in object 605C$_h$	Description
-32768 … -1	Reserved
0	Immediate stop
1	Braking with *slow down ramp* (braking deceleration depending on operating mode) and subsequent state change to *Switch on disabled*
2 … 32767	Reserved

Halt

The bit is valid in the following modes:

- **Profile Position**
- **Velocity**
- **Profile Velocity**
- **Profile Torque**
- **Interpolated Position Mode**

When setting bit 8 in object **6040**$_h$ (controlword), the reaction stored in **605D**$_h$ is executed (see following table):

Value in object $605D_h$	Description
-32768 … 0	Reserved
1	Braking with *slow down ramp* (braking deceleration depending on operating mode)
2	Braking with *quick stop ramp* (braking deceleration depending on operating mode)
3 … 32767	Reserved

Fault

Case of an error (fault):

If an error occurs, the motor will brake according to the value stored in object **$605E_h$**.

Value in object $605E_h$	Description
-32768 … -1	Reserved
0	Immediate stop
1	Braking with *slow down ramp* (braking deceleration depending on operating mode)
2	Braking with *quick stop ramp* (braking deceleration depending on operating mode)
3 … 32767	Reserved

Following error

If a following error occurs, the motor will brake according to the value stored in object **3700_h**.

Value	Description
-32768 … -1	Reserved
0	Immediate stop
1	Braking with *slow down ramp* (braking deceleration depending on operating mode)
2	Braking with *quick stop ramp* (braking deceleration depending on operating mode)
3 … 32767	Reserved

Following error monitoring can be deactivated by setting object **6065_h** to the value "-1" ($FFFFFFFF_h$).

5.3 User-defined units

The controller supports the possibility to set user-defined units. It is thereby possible to set and read out the corresponding parameters, e.g., directly in degrees [°], [mm], etc.

5.3.1 Calculation formulas for user units

Position information

All position values in *open loop* and *closed lop* mode are specified in the resolution of the virtual position encoder. This is calculated from the virtual encoder increments (**$608F_h$**:1_h (Encoder Increments)) per motor revolutions (**$608F_h$**:2_h (Motor Revolutions)):

$$\text{Virutal encoder posiiton resolution} = \frac{\text{Encoder increments } (608F_h{:}01)}{\text{Motor revolutions } (608F_h{:}02)}$$

If value **608F**$_h$:1$_h$ or value **608F**$_h$:2$_h$ is set to "0", the controller uses "1" in subsequent calculations. The factory settings are:

- Encoder increments **608F**$_h$:1 = "2000"
- Motor revolutions **608F**$_h$:2 = "1"

Example

608F$_h$:2$_h$ is set to the value "1", **608F**$_h$:1$_h$ is set to the value "2000" (default). Thus, the user unit is 2000 increments per revolution. For a stepper motor with step angle of 1.8°, this corresponds to the *one tenth* step mode.

With a target position (**607A**$_h$) of 2000, the motor moves exactly one mechanical revolution

Gear ratio

The gear ratio is calculated from motor revolutions (**6091**$_h$:1 (Motor Revolutions)) per axis rotation (**6091**$_h$:2 (Shaft Revolutions)) as follows:

$$\text{Gear ratio} = \frac{\text{Motor revolution } (6091_h{:}1)}{\text{Shaft revolution } (6091_h{:}2)}$$

If object **6091**$_h$:1 or object **6091**$_h$:2 is set to "0", the firmware sets the value to "1".

Feed constant

The feed constant is calculated from the feed (**6092**$_h$:1 (Feed Constant) per revolution of the drive axis (**6092**$_h$:2 (Shaft Revolutions) as follows:

$$\text{Feed rate} = \frac{\text{Feed } (6092_h{:}1)}{\text{Revolution of the drive axis } (6092_h{:}2)}$$

This is helpful for specifying the lead screw pitch for a linear axis.

If object **6092**$_h$:1 or object **6092**$_h$:2 is set to "0", the firmware sets the value to "1".

Position

The current position in user units (**6064**$_h$) and the target position (**607A**$_h$) are calculated as follows:

$$\text{Position} = \frac{608F_h{:}01 \times \text{Feed constant } (6092_h)}{608F_h{:}02 \times \text{Gear ratio } (6091_h)}$$

Speed

The speed presets of the following objects can also be specified in user units:

Object	Mode	Meaning
606B$_h$	Profile Velocity Mode	Output value of the ramp generator
60FF$_h$	Profile Velocity Mode	Speed preset

Object	Mode	Meaning
6099$_h$	Homing Mode	Speed for searching for the index / switch
6081$_h$	Profile Position Mode	Target speed
6082$_h$	Profile Position Mode	Final speed
2032$_h$	Profile Torque	Maximum speed

The internal unit is revolutions per second (rps).

The factor n for the speed is calculated from the factor for the numerator (**2061**$_h$) divided by the factor for the denominator (**2062**$_h$).

$$n_{velocity} = \frac{2061_h}{2062_h}$$

When entering values, the following applies correspondingly: Internal value = n_{speed} x input value

When outputting values, the following applies correspondingly: Output value = internal value / n_{speed}

Example

2061$_h$ is set to the value "1", **2062**$_h$ is set to the value "60" (default). Thus, the user unit is "revolutions per minute" and n_{speed} = 1/60.

If **60FF**$_h$ is written with the value "300", the internal value is set to 300 rpm x 1/60 = 5 rps.

If the motor turns at an internal speed of 5 rps, object **606B**$_h$ is set to a speed of 5 / 1/60 = 300 rpm.

Acceleration

The acceleration can also be specified in user units:

Object	Mode	Meaning
609A$_h$	Homing Mode	Acceleration
6083$_h$	Profile Position Mode	Acceleration
6084$_h$	Profile Position Mode	Braking deceleration
60C5$_h$	Profile Velocity Mode	Acceleration
60C6$_h$	Profile Position Mode	Braking deceleration
6085$_h$	"Quick stop active" state (**CiA 402 Power State Machine**)	Braking deceleration

The internal unit is revolutions per second^2 (rps^2).

The factor n for the acceleration is calculated from the scaling factor for the numerator (**2063**$_h$) divided by the scaling factor for the denominator (**2064**$_h$).

$$n_{Acceleration} = \frac{2063_h}{2064_h}$$

When entering values, the following applies correspondingly: Internal value = $n_{acceleration}$ x input value

Example

2063_h is set to the value "1", **2064_h** is set to the value "60". Thus, the user unit is *revolutions per minute per second* and $n_{acceleration}$ = 1/60.

If **$60C5_h$** is set to the value "600", the internal value is set to 600 rp(s*min) x 1/60 = 10 rps^2.

If object **2063_h** or object **2064_h** is set to "0", the firmware sets the value to "1".

Jerk

For the jerk, objects **$60A4_h$**:1_h to **$60A4_h$**:4_h can be specified in user units. These objects only affect *Profile Position Mode* and *Profile Velocity Mode*.

The internal unit is revolutions per $second^3$ (rps^3).

The factor n for the acceleration is calculated from the factor for numerator (**2065_h**) divided by the factor for the denominator (**2066_h**).

$$n_{Jerk} = \frac{2065_h}{2066_h}$$

When entering values, the following applies correspondingly: Internal value = n_{jerk} x input value

Example

2063_h is set to the value "1", **2064_h** is set to the value "60". Thus, the user unit is "revolutions per minute per second squared" and n_{jerk} = 1/60.

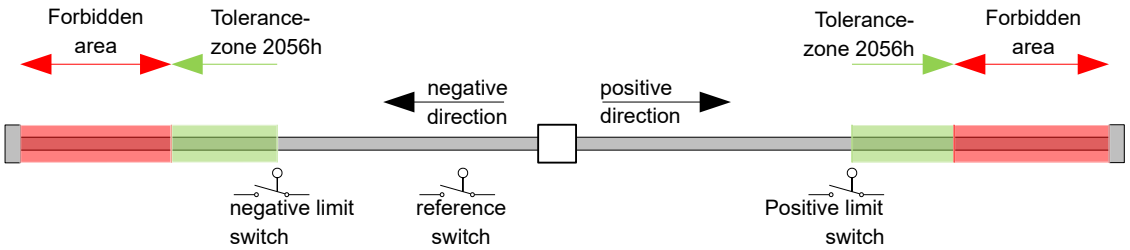
If **$60A4_h$** is set to the value "500", the internal value is set to 500 rp(min * s^2) x 1/60 = 8.3 rps^3.

If object **2065_h** or object **2066_h** is set to "0", the firmware sets the value to "1".

5.4 Limitation of the range of motion

The digital inputs can be used as limit switches, as is described in chapter **Digital inputs**, if you activate this function for the inputs. The controller also supports software limit switches.

5.4.1 Tolerance bands of the limit switches



The previous figure shows the breakdown of the tolerance bands next to the limit switches:

- The tolerance zone begins immediately after the limit switch. Free movement is possible in this zone. The length of the zone can be set in object **2056_h**.
- If the motor moves into the forbidden range, the controller triggers an immediate stop and it switches to the *fault* state, see also **State transitions**.

5.4.2 Software limit switches

The controller takes into account software limit switches (**607D**$_h$ (Software Position Limit)). Target positions (**607A**$_h$) are limited by **607D**$_h$; the demand position (**6062**$_h$) may not be larger than the limits in **607D**$_h$. If the motor is located outside of the permissible range when setting up the limit switches, only travel commands in the direction of the permissible range are accepted.

5.5 Cycle times

The controller operates with a cycle time of 1 ms. This means that data are processed every 1 ms; multiple changes to a value (e.g., value of an object or level at a digital input) within one ms cannot be detected.

The following table includes an overview of the cycle times of the various processes.

Task	Cycle time
Application	1 ms
NanoJ application	1 ms
Current controller	31.25 µs (32 kHz)
Speed controller	31.25 µs (32 kHz)
Position controller	31.25 µs (32 kHz)

6 Operating modes

6.1 Profile Position

6.1.1 Note regarding USB

Note

Because this controller is not equipped with a fieldbus, the following operating mode can only be used with a *NanoJ program*.

You can find further information on the programming and use of a *NanoJ program* in chapter **Programming with NanoJ**.

6.1.2 Overview

Description

Profile Position Mode is used to move to positions relative to the last target position or to an absolute position (last reference position). During the movement, the limit values for the speed, starting acceleration/braking deceleration and jerks are taken into account.

Note

The limit switches and, thus, the tolerance bands are active in this mode. For further information on the limit switches, see **Limitation of the range of motion**.

Activation

To activate the mode, the value "1" must be set in object **6060**$_h$ (Modes Of Operation) (see "**CiA 402 Power State Machine**").

Controlword

The following bits in object **6040**$_h$ (controlword) have a special function:

- Bit 4 starts a travel command. This is carried out on a transition from "0" to "1".
- Bit 5: If this bit is set to "1", a travel command triggered by bit 4 is immediately executed. If it is set to "0", the just executed travel command is completed and only then is the next travel command started.
- Bit 6: With "0", the target position (**607A**$_h$) is absolute and with "1" the target position is relative. The reference position is dependent on bits 0 and 1 of object **60F2**$_h$.
- Bit 8 (Halt): If this bit is set to "1", the motor stops. On a transition from "1" to "0", the motor accelerates with the set start ramp to the target speed. On a transition from "0" to "1", the motor brakes and comes to a standstill. The braking deceleration is dependent here on the setting of the "Halt Option Code" in object **605D**$_h$.
- Bit 9 (Change on setpoint): If this bit is set, the speed is not changed until the first target position is reached. This means that, before the first target is reached, no braking is performed, as the motor should not come to a standstill at this position.

Controlword 6040$_h$		
Bit 9	**Bit 5**	**Definition**
X	1	The new target position is moved to immediately.
0	0	Positioning is completed before moving to the next target position with the new limits.

Controlword 6040_h		
Bit 9	**Bit 5**	**Definition**
1	0	The current target position is only passed through; afterwards, the new target position is moved to with the new values.

For further information, see figure in "**Setting travel commands**".

Note

Bit 9 in the controlword is ignored if the ramp speed is not met at the target point. In this case, the controller would need to reset and take a run-up to reach the preset.

Statusword

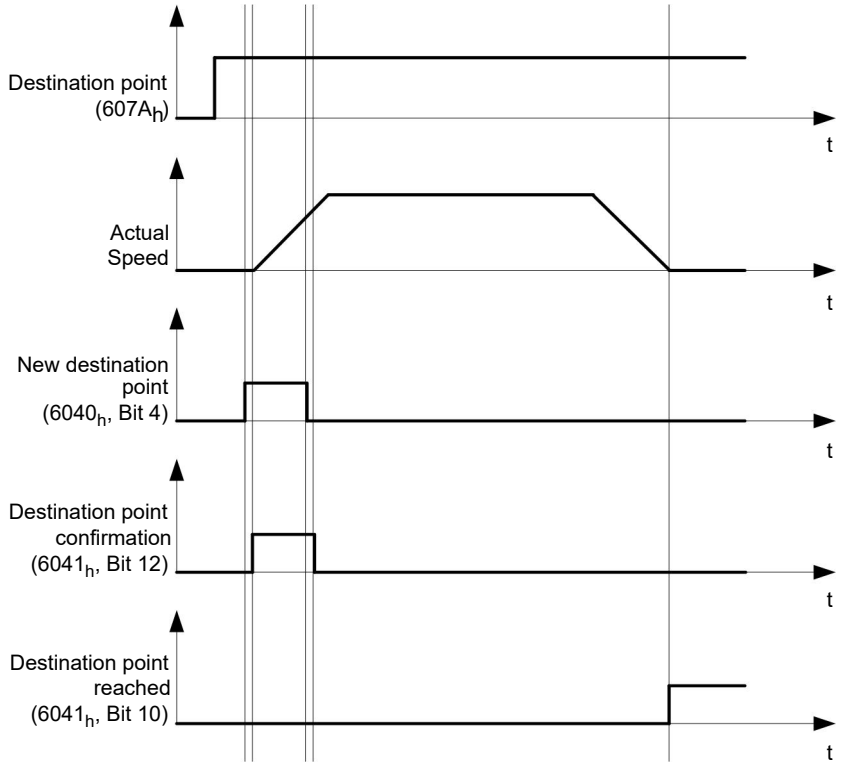
The following bits in object **6041_h** (statusword) have a special function:

- Bit 10 (Target Reached): This bit is set to "1" if the last target was reached and the motor remains within a tolerance window (**6067_h**) for a preset time (**6068_h**).
- Bit 11: Limit exceeded: The demand position is above or below the limit values set in **$607D_h$**.
- Bit 12 (Set-point acknowledge): This bit confirms receipt of a new and valid set point. It is set and reset in sync with the "New set-point" bit in the controlword.
  There is an exception in the event that a new movement is started before another one has completed and the next movement is not to occur until after the first one has finished. In this case, the bit is reset if the command was accepted and the controller is ready to execute new travel commands. If a new travel command is sent even though this bit is still set, the newest travel command is ignored.
  The bit is not set if one of the following conditions is met:
  - The new target position can no longer be reached while adhering to all boundary conditions.
  - A target position was already traveled to and a target position was already specified. A new target position can only be specified after the current positioning has been concluded.
- Bit 13 (Following Error): This bit is set in *closed loop* mode if the following error is greater than the set limits (**6065_h** (Following Error Window) and **6066_h** (Following Error Time Out)).

6.1.3 Setting travel commands

Travel command

In object **$607A_h$** (Target Position), the new target position is specified in user units (see "**User-defined units**"). The travel command is then triggered by setting bit 4 in object **6040_h** (controlword). If the target position is valid, the controller responds with bit 12 in object **6041_h** (statusword) and begins the positioning move. As soon as the position is reached, bit 10 in the statusword is set to "1".



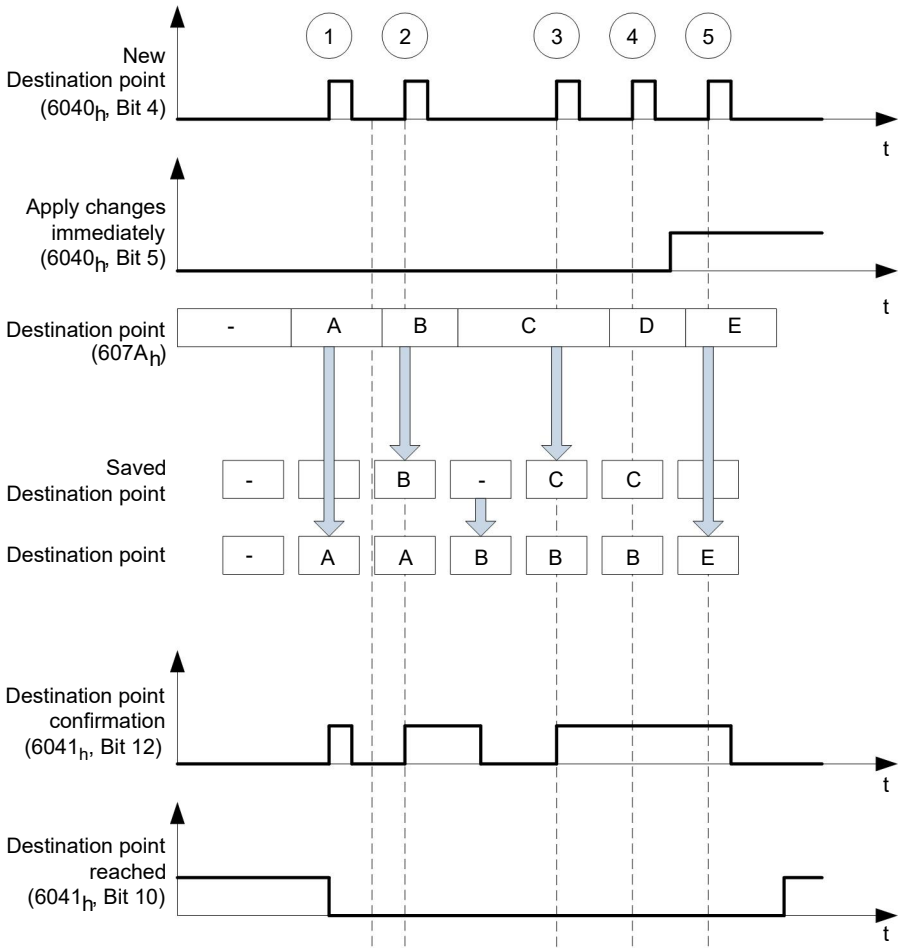
The controller can also reset bit 4 in object **6040**$_h$ (controlword) on its own. This is set with bits 4 and 5 of object **60F2**$_h$.

Other travel commands

Bit 12 in object **6041**$_h$ (statusword, set-point acknowledge) changes to "0" if another travel command can be buffered (see time 1 in the following figure). As long as a target position is being moved to, a second target position can be passed to the controller in preparation. All parameters – such as speed, acceleration, braking deceleration, etc. – can thereby be reset (time 2). If the buffer is empty, the next time can be queued up (time 3).

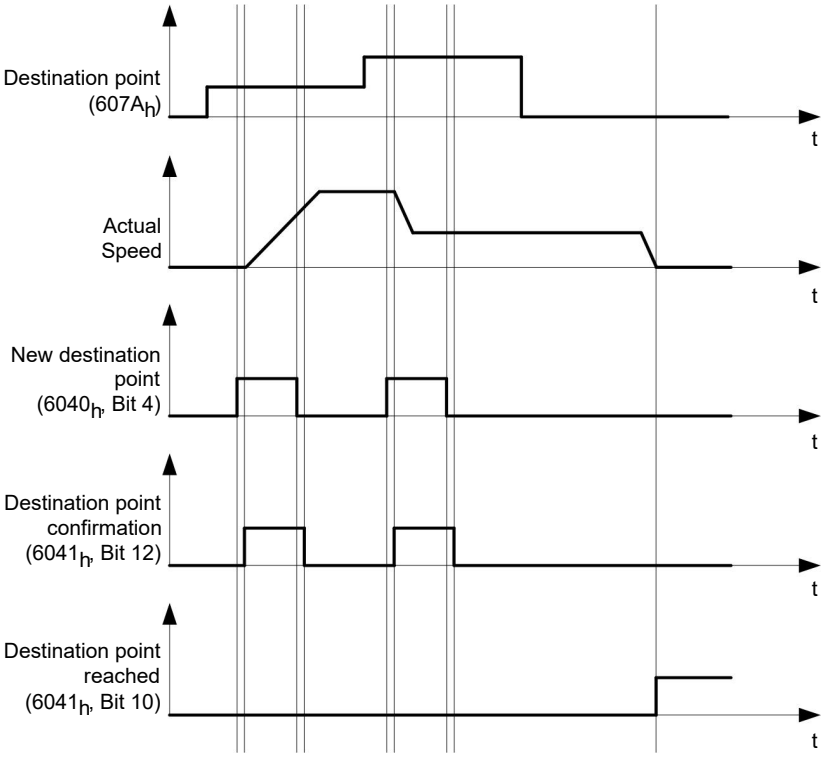
If the buffer is already full, a new set point is ignored (time 4). If bit 5 in object **6040**$_h$ (controlword, bit: "Change Set-Point Immediately") is set, the controller operates without the buffer; new travel commands are implemented directly (time 5).

Times



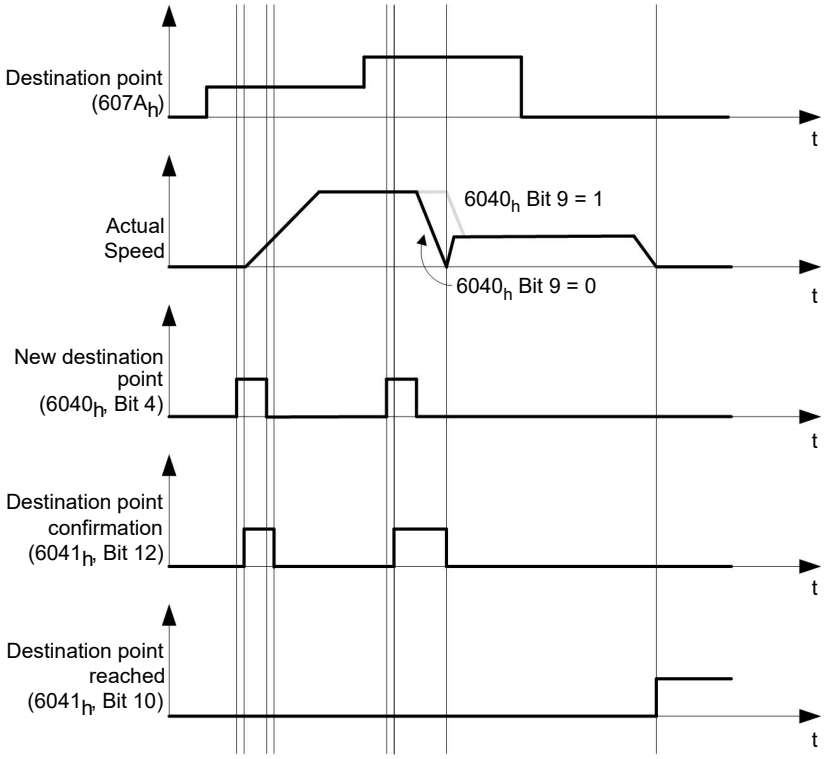
Transition procedure for second target position

The following graphic shows the transition procedure for the second target position while moving to the first target position. In this figure, bit 5 of object **6040**$_h$ (controlword) is set to "1"; the new target value is, thus, taken over immediately.



Possibilities for moving to a target position

If bit 9 in object **6040**$_h$ (controlword) is equal to "0", the current target position is first moved to completely. In this example, the final speed (**6082**$_h$) of the target position is equal to zero. If bit 9 is set to "1", the profile speed (**6081**$_h$) is maintained until the target position is reached; only then do the new boundary conditions apply.



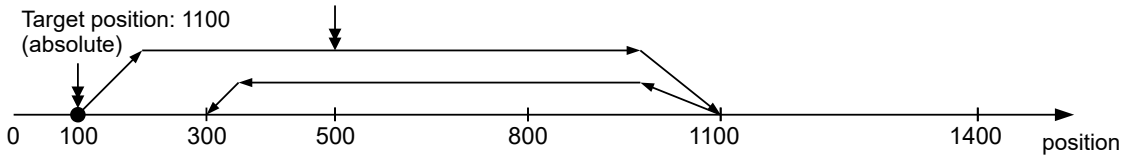
Possible combinations of travel commands

To provide a better overview of the travel commands, combinations of travel commands are listed and depicted in this chapter.

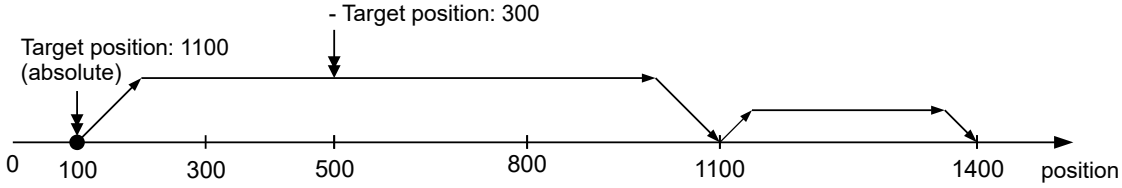
The following applies for the figures below:

- A double arrow indicates a new travel command.
- The first travel command at the start is always an absolute travel command to position 1100.
- The second movement is performed at a lower speed so as to present the graphs in a clear manner.

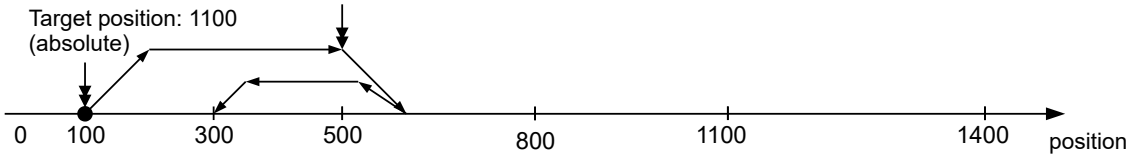
- Change on setpoint (6040_h:00 Bit 5 = 0)
- Move absolute (6040_h:00 Bit 6 = 0)
- Target position: 300



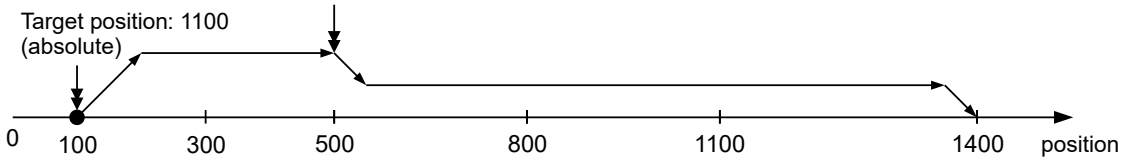
- Relative to the preceding target position ($60F2_h$:00 = 0)
- Change on setpoint (6040_h:00 Bit 5 = 0)
- Move relative (6040_h:00 Bit 6 = 1)
- Target position: 300

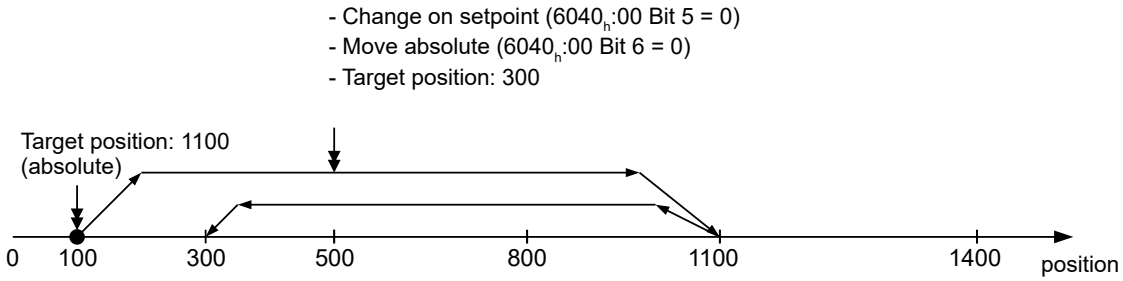


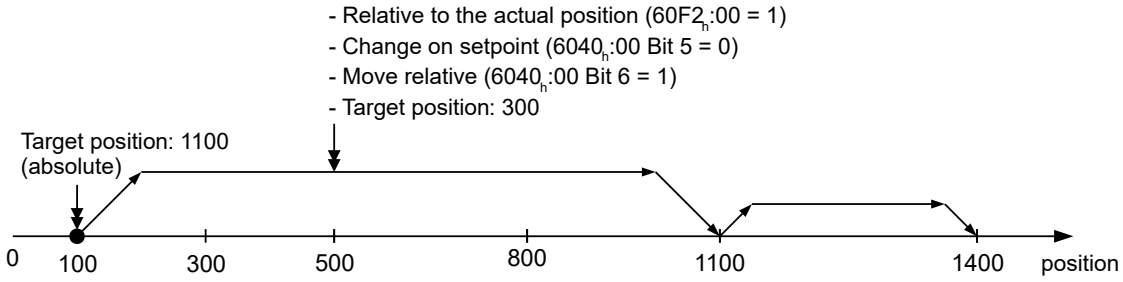
- Change set immediately (6040_h:00 Bit 5 = 1)
- Move absolute (6040_h:00 Bit 6 = 0)
- Target position: 300

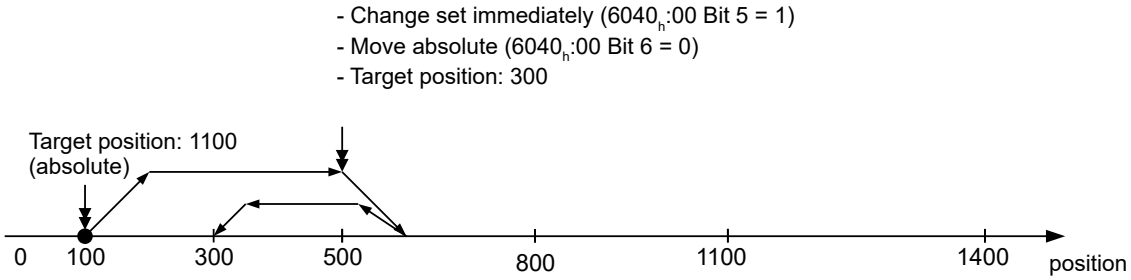


- Relative to the preceding target position ($60F2_h$:00 = 0)
- Change set immediately (6040_h:00 Bit 5 = 1)
- Move relative (6040_h:00 Bit 6 = 1)
- Target position: 300



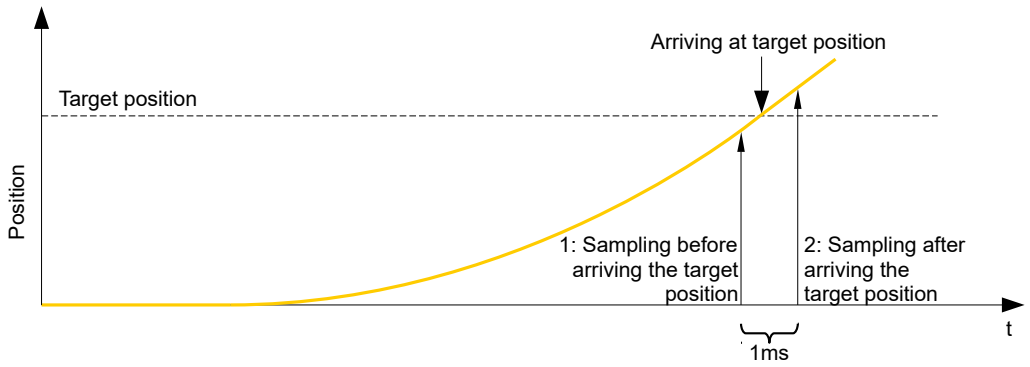






6.1.4 Loss of accuracy for relative movements

When linking together relative movements, a loss of accuracy may occur if the final speed is not set to zero. The following graphic illustrates the reason.



The current position is sampled once per millisecond. It is possible that the target position is reached between two samples. If the final speed is not equal to zero, then, after the target position is reached, the sample is used as an offset as the basis for the subsequent movement. As a result, the subsequent movement may go somewhat farther than expected.

6.1.5 Boundary conditions for a positioning move

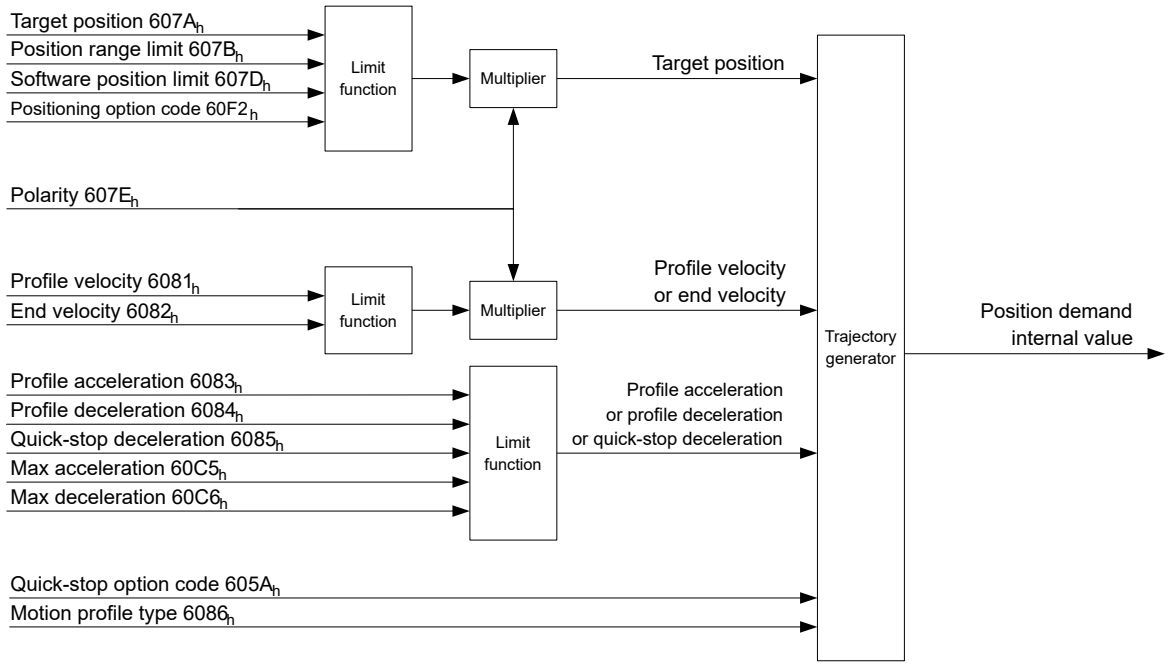
Object entries

The boundary conditions for the position that has been moved to can be set in the following entries of the object dictionary:

- **607A**$_h$: (Target Position): Planned target position
- **607D**$_h$: (Software Position Limit): Definition of the limit stops (see chapter **Software limit switches**)
- **607C**$_h$ (Home Offset): Specifies the difference between the zero position of the controller and the reference point of the machine in **user-defined units**. (See "**Homing**")
- **607B**$_h$ (Position Range Limit): Limits of a modulo operation for replicating an endless rotation axis
- **607**$_h$ (Polarity): Direction of rotation
- **6081**$_h$ (Profile Velocity): Maximum speed with which the position is to be approached
- **6082**$_h$ (End Velocity): Speed upon reaching the target position
- **6083**$_h$ (Profile Acceleration): Desired starting acceleration
- **6084**$_h$ (Profile Deceleration): Desired braking deceleration
- **6085**$_h$ (Quick Stop Deceleration): Emergency-stop braking deceleration in case of the "Quick stop active" state of the "CiA 402 Power State Machine"
- **6086**$_h$ (Motion Profile Type): Type of ramp to be traveled; if the value is "0", the jerk is not limited; if the value is "3", the values of 60A4$_h$:1$_h$–4$_h$ are set as limits for the jerk.
- **60C5**$_h$ (Max Acceleration): The maximum acceleration that may not be exceeded when moving to the end position
- **60C6**$_h$ (Max Deceleration): The maximum braking deceleration that may not be exceeded when moving to the end position
- **60A4**$_h$ (Profile Jerk), subindex 01$_h$ to 04$_h$: Objects for specifying the limit values for the jerk.
- **60F2**$_h$: (Positioning Option Code): Defines the positioning behavior

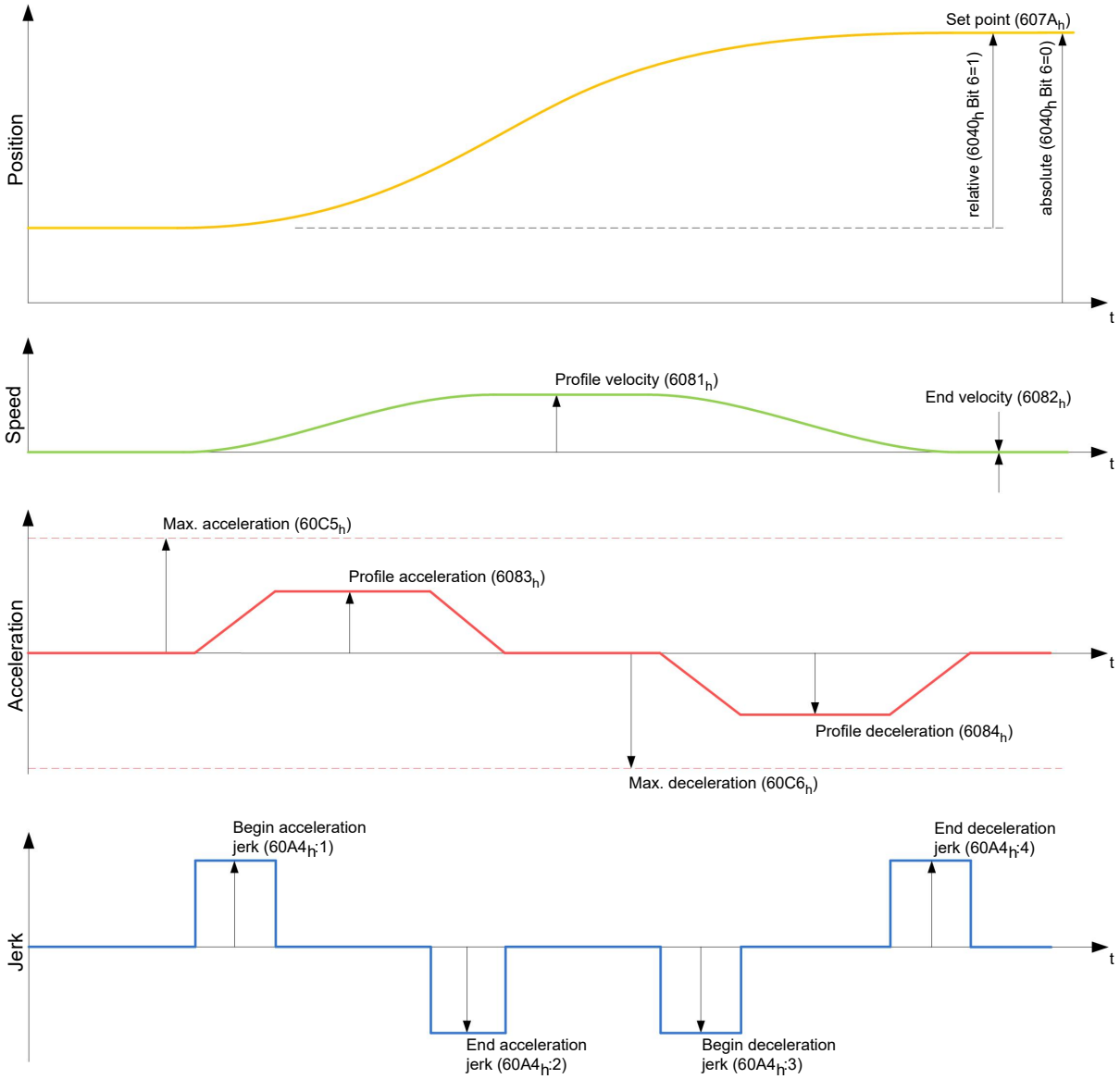
Objects for the positioning move

The following graphic shows the objects involved in the boundary conditions of the positioning move.



Parameters for the target position

The following graphic shows an overview of the parameters that are used for moving to a target position (figure not to scale).



6.1.6 Jerk-limited mode and non-jerk-limited mode

Description

A distinction is made between the "jerk-limited" and "non-jerk-limited" modes.

Jerk-limited mode

Jerk-limited positioning can be achieved by setting object **6086**$_h$ to "3". The entries for the jerks in subindices :1$_h$–4$_h$ of object **60A4** thereby become valid.

Non-jerk-limited mode

A "non-jerk-limited" ramp is traveled if the entry in object **6086**$_h$ is set to "0" (default setting).

6.2 Velocity

6.2.1 Note regarding USB

Note

Because this controller is not equipped with a fieldbus, the following operating mode can only be used with a *NanoJ program*.

You can find further information on the programming and use of a *NanoJ program* in chapter **Programming with NanoJ**.

6.2.2 Description

This mode operates the motor at a preset target speed, similar to a frequency inverter. Unlike the *Profile Velocity Mode*, this mode does not permit the selection of jerk-limited ramps.

Note

The limit switches and, thus, the tolerance bands are active in this mode. For further information on the limit switches, see **Limitation of the range of motion**.

6.2.3 Activation

To activate the mode, the value "2" must be set in object **6060**$_h$ (Modes Of Operation) (see "**CiA 402 Power State Machine**").

6.2.4 Controlword

The following bits in object **6040**$_h$ (controlword) have a special function:

- Bit 8 (Halt): If this bit is set to "1", the motor stops. On a transition from "1" to "0", the motor accelerates with the acceleration ramp to the target speed. On a transition from "0" to "1", the motor brakes according to the deceleration ramp and comes to a standstill.

6.2.5 Statusword

The following bits in object **6041**$_h$ (statusword) have a special function:

- Bit 11: Limit exceeded: The target speed is above or below the set limit values.

6.2.6 Object entries

The following objects are necessary for controlling this mode:

- **604C**$_h$ (Dimension Factor):
  The unit for speed values is defined here for the following objects. If subindices 1 and 2 are set to the value "1", the speed is specified in revolutions per minute.
  Otherwise, subindex 1 contains the multiplier and subindex 2 the divisor of the fraction by which the speed values are multiplied in revolutions per second to calculate the desired user unit, see **User-defined units**. Object **2060**$_h$ is used to select whether the revolutions are electrical (**2060**$_h$ = 0) or mechanical (**2060**$_h$ = 1).
- **6042**$_h$: Target Velocity.
  The target speed is set here in user-defined units.
- **6048**$_h$: Velocity Acceleration
  This object defines the acceleration. Subindex 1 contains the change in speed, subindex 2 the corresponding time in seconds. Both together are used to calculate the acceleration:

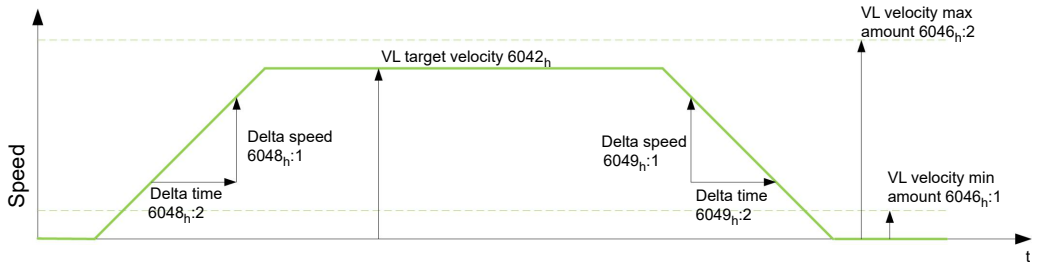
$$\text{VL velocity acceleration} = \frac{\text{Delta speed } (6048_h{:}1)}{\text{Delta time } (6048_h{:}2)}$$

- **6049**$_h$ (Velocity Deceleration):
  This object defines the deceleration (deceleration ramp). The subindices here are arranged as described in object **6048**$_h$; the change in speed is to be specified with positive sign.
- **6046**$_h$ (Velocity Min Max Amount):
  The limitations of the target speeds are specified in this object.
  The minimum speed is set in **6046**$_h$:1$_h$. If the target speed (**6042**$_h$) falls below the minimum speed, the value is limited to the minimum speed **6046**$_h$:1$_h$.
  The maximum speed is set in **6046**$_h$:2$_h$. If the target speed (**6042**$_h$) exceeds the maximum speed, the value is limited to the maximum speed **6046**$_h$:2$_h$.
- **604A**$_h$ (Velocity Quick Stop):
  This object can be used to set the quick-stop ramp. Subindices 1 and 2 are identical to those described for object **6048**$_h$.

The following objects can be used to check the function:

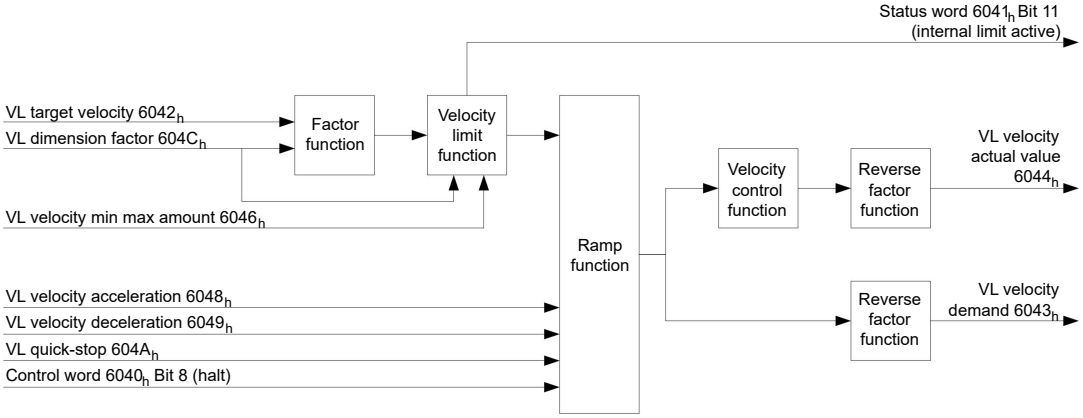
- **6043**$_h$ (Vl Velocity Demand)
- **6044**$_h$ (Vl Velocity Actual Value)

Speeds in Velocity Mode



Objects for Velocity Mode

The ramp generator follows the target speed, remaining within the set speed and acceleration limits. As long as a limit is active, bit 11 in object **6041**$_h$ is set (internal limit active).



6.3 Profile Velocity

6.3.1 Note regarding USB

Note

Because this controller is not equipped with a fieldbus, the following operating mode can only be used with a *NanoJ program*.

You can find further information on the programming and use of a *NanoJ program* in chapter **Programming with NanoJ**.

6.3.2 Description

This mode operates the motor in Velocity Mode with extended (jerk-limited) ramps.

Note

The limit switches and, thus, the tolerance bands are active in this mode. For further information on the limit switches, see **Limitation of the range of motion**.

6.3.3 Activation

To activate the mode, the value "3" must be set in object **6060**$_h$ (Modes Of Operation) (see "**CiA 402 Power State Machine**").

6.3.4 Controlword

The following bits in object **6040**$_h$ (controlword) have a special function:

- Bit 8 (Halt): If this bit is set to "1", the motor stops. On a transition from "1" to "0", the motor accelerates with the set start ramp to the target speed. On a transition from "0" to "1", the motor brakes and comes to a standstill.

6.3.5 Statusword

The following bits in object **6041**$_h$ (statusword) have a special function:

- Bit 10 (target speed reached; Target Reached): In combination with bit 8 in the controlword, this bit specifies whether the target speed is reached, if braking is taking place or if the motor is at a standstill (see table).

6041$_h$ Bit 10	**6040$_h$ Bit 8**	**Description**
0	0	Target speed not reached
0	1	Axis braking
1	0	Target speed within target window (defined in **606D$_h$**h and **606E$_h$**)
1	1	Axis speed is 0

6.3.6 Object entries

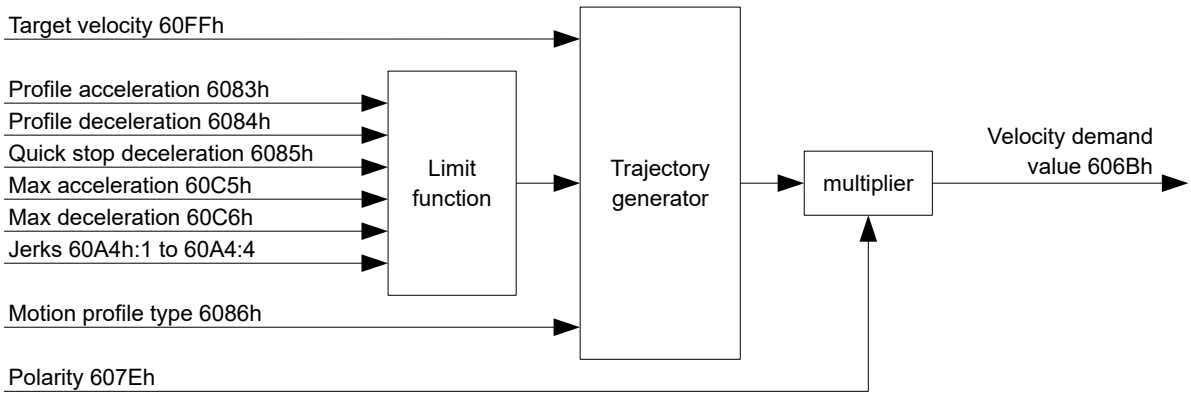
The following objects are necessary for controlling this mode:

- **606B**$_h$ (Velocity Demand Value):

This object contains the output of the ramp generator, which simultaneously serves as the preset value for the speed controller.

- **606C**$_h$ (Velocity Actual Value):
  Indicates the current actual speed.
- **606D**$_h$ (Velocity Window):
  This value specifies by how much the actual speed may vary from the set speed for bit 10 (target speed reached; Target Reached") in object **6041**$_h$ (statusword) to be set to "1".
- **606E**$_h$ (Velocity Window Time):
  This object specifies how long the actual speed and the set speed must be close to one another (see **606D**$_h$ "Velocity Window") for bit 10 "Target speed reached" in object **6041**$_h$ (statusword) to be set to "1".
- **607E**$_h$ (Polarity):
  If bit 6 is set to "1" here, the sign of the target speed is reversed.
- **6083**$_h$ (Profile acceleration):
  Sets the value for the acceleration ramp in Velocity Mode.
- **6084**$_h$ (Profile Deceleration):
  Sets the value for the deceleration ramp in Velocity Mode.
- **6085**$_h$ (Quick Stop Deceleration):
  Sets the value for the deceleration ramp for rapid braking in Velocity Mode.
- **6086**$_h$ (Motion Profile Type):
  The ramp type can be selected here ("0" = trapezoidal ramp, "3" = jerk-limited ramp).
- **60FF**$_h$ (Target Velocity):
  Specifies the target speed that is to be reached.

Objects in Profile Velocity Mode

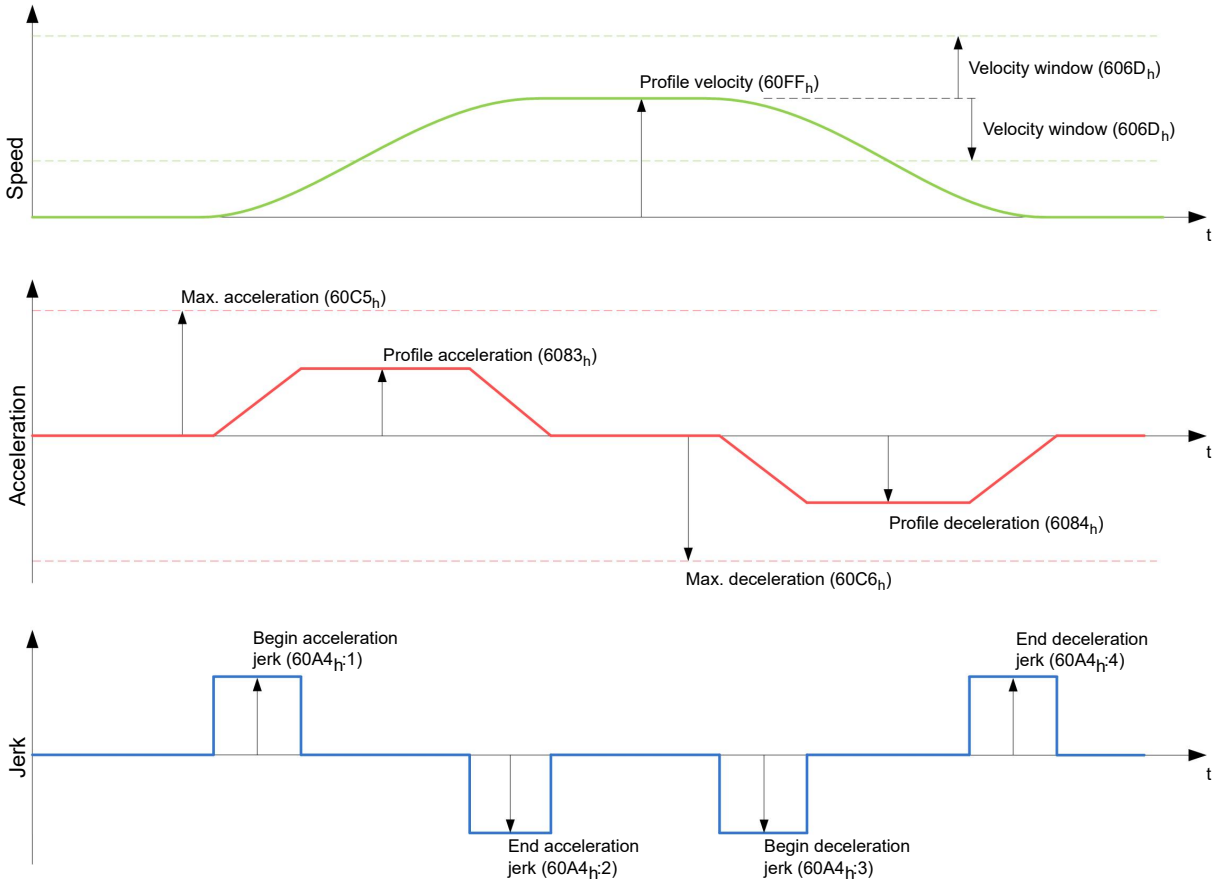


Activation

After the mode is selected in object **6060**$_h$ (Modes Of Operation) and the "Power State machine" (see "**CiA 402 Power State Machine**") is switched to *Operation enabled*, the motor is accelerated to the target speed in object **60FF**$_h$ (see following figures). The speed and acceleration values are taken into account here; for jerk-limited ramps, the jerk-limit values are also taken into account.

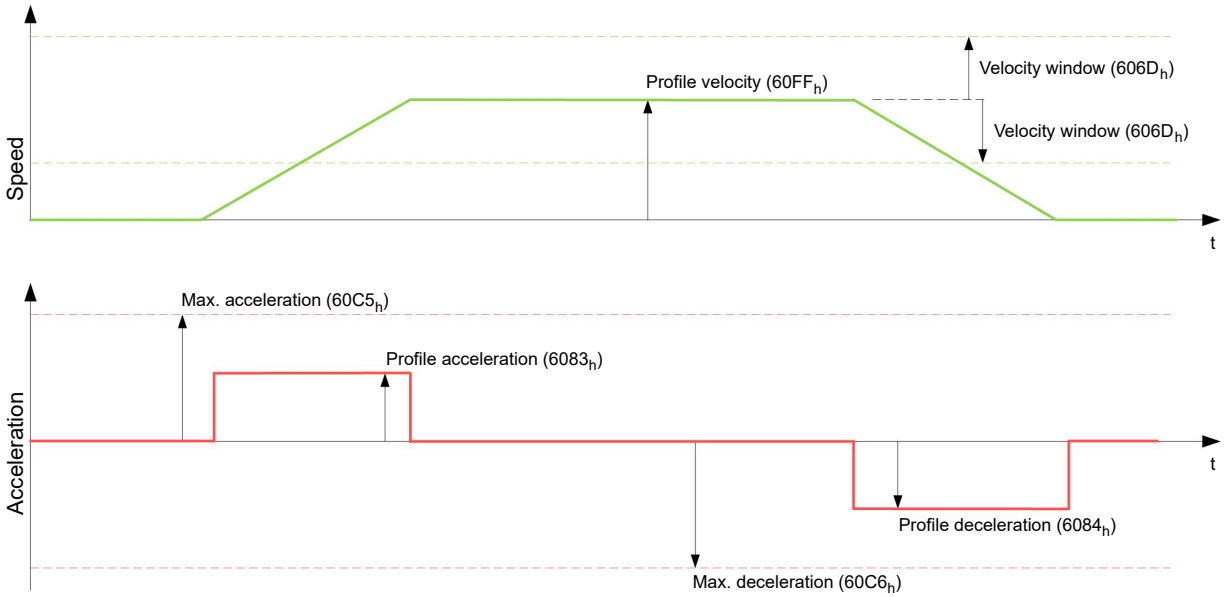
Limitations in the jerk-limited case

The following figure shows the adjustable limits in the jerk-limited case (**6086**$_h$ = 3).



Limitations in the trapezoidal case

This figure shows the adjustable limitations for the trapezoidal case (**6086**$_h$ = 0).



6.4 Profile Torque

6.4.1 Note regarding *C5*

Note

Because this controller does not support the *closed loop* **control mode** due to a lack of feedback, the following control mode cannot be used and is described for compatibility reasons.

6.4.2 Description

In this mode, the torque is preset as a set value and reached via a ramp function.

Note

The limit switches and, thus, the tolerance bands are active in this mode. For further information on the limit switches, see **Limitation of the range of motion**.

6.4.3 Activation

To activate the mode, the value "4" must be set in object **6060**$_h$ (Modes Of Operation) (see "**CiA 402 Power State Machine**").

6.4.4 Controlword

The following bits in object **6040**$_h$ (controlword) have a special function:

- Bit 8 (Halt): If this bit is set to "1", the motor stops. If this bit is set from "1" to "0", the motor is started up according to the presets. When setting from "0" to "1", the motor is again brought to a standstill, taking the preset values into consideration.

6.4.5 Statusword

The following bits in object **6041**$_h$ (statusword) have a special function:

- Bit 10 (Target Reached): In combination with bit 8 of object **6040**$_h$ (controlword), this bit indicates whether the specified torque is reached (see following table). The target is considered having been met if the current torque (**6077h Torque Actual Value**) is within a tolerance window (**203Dh Torque Window**) for a specified time (**203Eh Torque Window Time**).

6040$_h$ **Bit 8**	**6041**$_h$ **Bit 10**	**Description**
0	0	Specified torque not reached
0	1	Specified torque reached
1	0	Axis accelerated
1	1	Axis speed is 0

- Bit 11: Limit exceeded: The target torque (**6071**$_h$) exceeds the maximum torque entered in **6072**$_h$.

6.4.6 Object entries

All values of the following entries in the object dictionary are to be specified as a thousandth of the maximum torque, which corresponds to the rated current (**203B**$_h$:01$_h$) . This includes the objects:

- **6071**$_h$ (Target Torque):
  Target torque

- **6072**$_h$ (Max Torque):
  Maximum torque during the entire ramp (accelerate, maintain torque, decelerate)
- **6074**$_h$ (Torque Demand):
  Current output value of the ramp generator (torque) for the controller
- **6087**$_h$ (Torque Slope):
  Max. change in torque per second

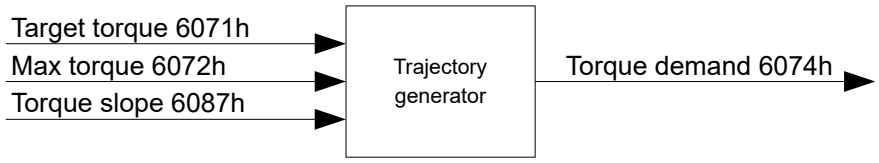
Note

These values are not limited to 100% of the rated current (**203B**$_h$:01$_h$). Torque values greater than the rated torque (generated from the rated current) can be achieved if the maximum duration of the peak current (**203B**$_h$:02$_h$) is set (see **I2t Motor overload protection**). All torque objects are limited by the peak current.

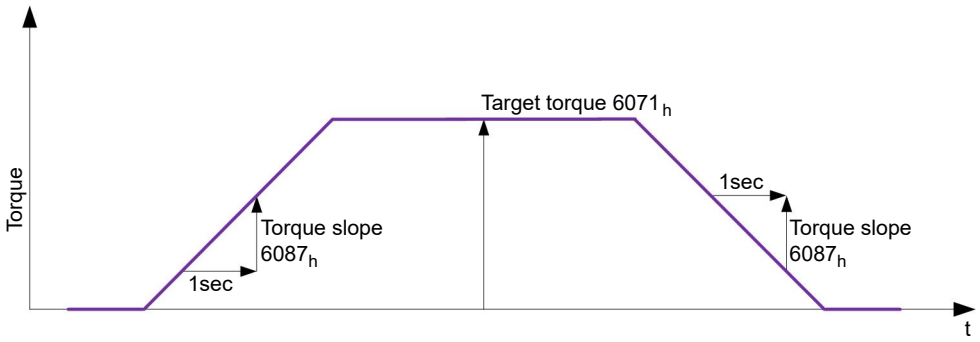
The following objects are also needed for this operating mode:

- **3202**$_h$ Bit 5 (Motor Drive Submode Select):
  If this bit is set to "0", the drive controller is operated in the torque-limited Velocity Mode, i.e., the maximum speed can be limited in object **2032**$_h$ and the controller can operate in field weakening mode.
  If this bit is set to "1", the controller operates in the ("Real") Torque Mode; the maximum speed cannot be limited here and field weakening mode is not possible.

Objects of the ramp generator



Torque curve



6.5 Homing

6.5.1 Note regarding USB

Note

Because this controller is not equipped with a fieldbus, the following operating mode can only be used with a *NanoJ program*.

You can find further information on the programming and use of a *NanoJ program* in chapter **Programming with NanoJ**.

6.5.2 No homing on index

Note

This controller does not support encoders. All of the following homing methods that reference an index of the encoder are not supported by this controller.

6.5.3 Overview

Description

The purpose of the homing method is to align the position zero point of the controller with an encoder index or position switch.

Activation

To activate the mode, the value "6" must be set in object **6060**$_h$ (Modes Of Operation) (see "**CiA 402 Power State Machine**").

If home switches and/or limit switches are used, these special functions must first be activated in the I/O configuration (see "**Digital inputs and outputs**").

Controlword

The following bits in object **6040**$_h$ (controlword) have a special function:

- Bit 4: If the bit is set to "1", referencing is started. This is performed until either the reference position is reached or bit 4 is reset to "0".

Statusword

The following bits in object **6041**$_h$ (statusword) have a special function:

Bit 13	Bit 12	Bit 10	Description
0	0	0	Homing is performed
0	0	1	Homing is interrupted or not started
0	1	0	Homing confirmed, but target not yet reached
0	1	1	Homing completed
1	0	0	Error during homing, motor still turning
1	0	1	Error during homing, motor at standstill

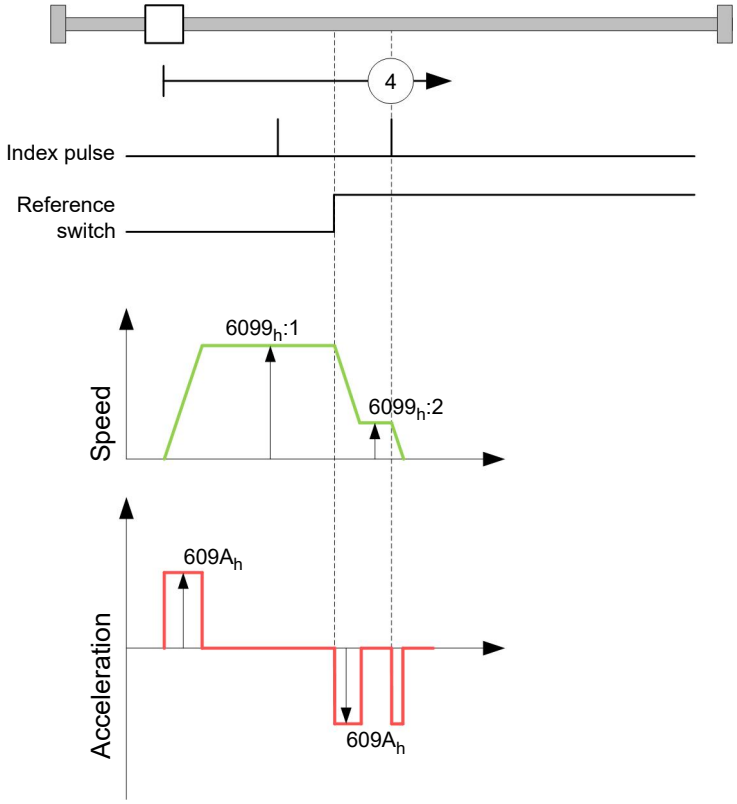
Object entries

The following objects are necessary for controlling this mode:

- **607C**$_h$ (Home Offset): Specifies the difference between the zero position of the controller and the reference point of the machine in **user-defined units**.
- **6098**$_h$ (Homing Method):
  Method to be used for referencing (see "**Homing method**")
- **6099**$_h$:01$_h$ (Speed During Search For Switch):
  Speed for the search of the switch
- **6099**$_h$:02$_h$ (Speed During Search For Zero):
  Speed for the search of the index
- **609A**$_h$ (Homing Acceleration):
  Starting acceleration and braking deceleration for homing
- **2056**$_h$ (Limit Switch Tolerance Band):
  After reaching the positive or negative limit switch, the controller permits a tolerance range in which the motor can continue to run. If this tolerance range is exceeded, the motor stops and the controller switches to the "Fault" state. If limit switches can be actuated during homing, the tolerance range should be selected such that the motor does not exit the tolerance range during braking. Homing cannot otherwise be successfully performed. After homing is completed, the tolerance range can be reset to "0" if this is required by the application.

Homing speeds

The figure shows the homing speeds using method 4 as an example:



6.5.4 Homing method

Description

The homing method is written as a number in object **6098**$_h$ and decides whether, on a switch edge (rising/falling) or an index pulse is referenced or in which direction homing starts. Methods that use the index pulse of the encoder lie in the number range 1 to 14, 33 and 34. Methods that do not use the index pulse of the encoder lie between 17 and 30, but are identical to methods 1 to 14 with respect to

the travel profiles. These number are shown in circles in the following figures. Methods for which no limit switches are used and, instead, travel against a block is to be detected, a minus must be placed before the method number when making the call.

In the following graphics, the negative movement direction is to the left. The *limit switch* is located before the respective mechanical block; the *home switch* is located between the two limit switches. The index pulses come from the connected encoder.

For methods that use homing on block, the same figures apply as for the methods with limit switch. Because nothing is different aside from the missing limit switches, the same figures are used. For the figures here, the limit switches must be replaced with a mechanical block.

Overview of methods

Methods 1 to 14 as well as 33 and 34 use the index pulse of the encoder.

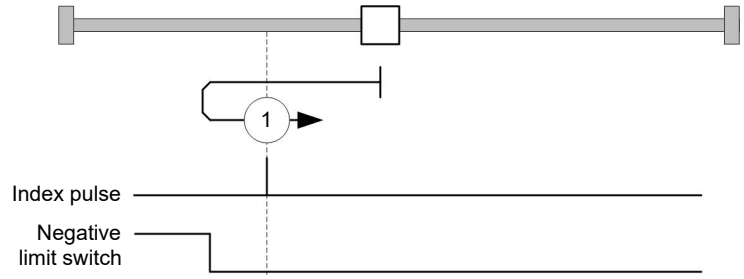
Methods 17 to 32 are identical to methods 1 to 14 with the difference that only limit or home switches are used for referencing and not the index pulse.

- Methods 1 to 14 use an index pulse.
- Methods 17 to 30 do not use an index pulse.
- Methods 33 and 34 reference only to the next index pulse.
- Method 35 references to the current position.

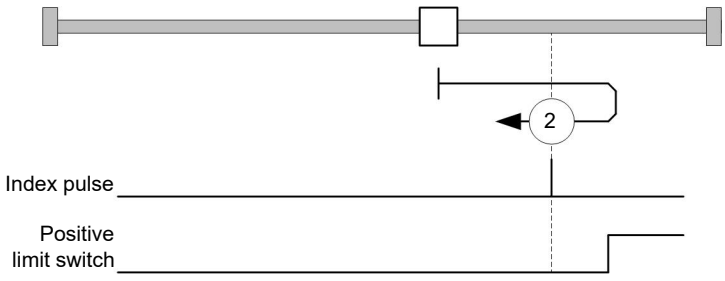
Methods 1 and 2

Reference to limit switches and index pulse.

Method 1 references to negative limit switch and index pulse:



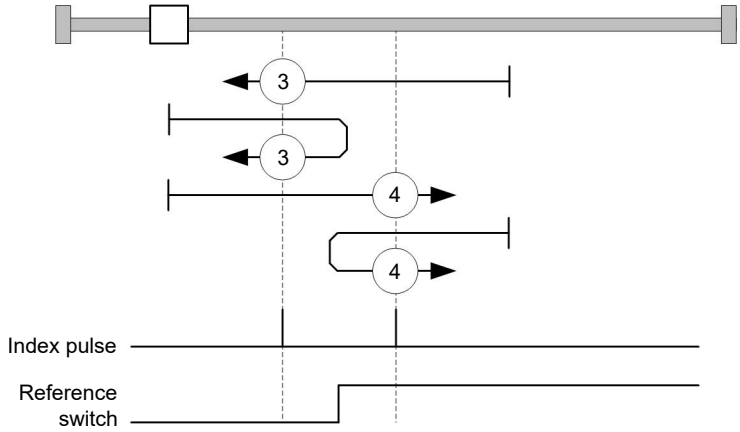
Method 2 references to positive limit switch and index pulse:



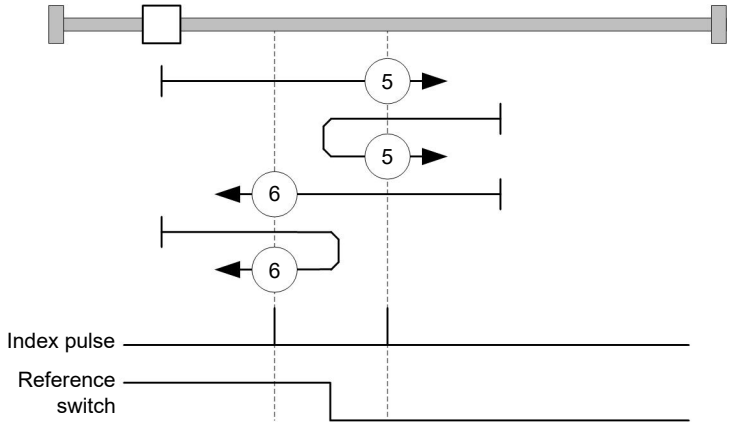
Methods 3 to 6

Reference to the switching edge of the home switch and index pulse.

With methods 3 and 4, the left switching edge of the home switch is used as reference:



With methods 5 and 6, the right switching edge of the home switch is used as reference:

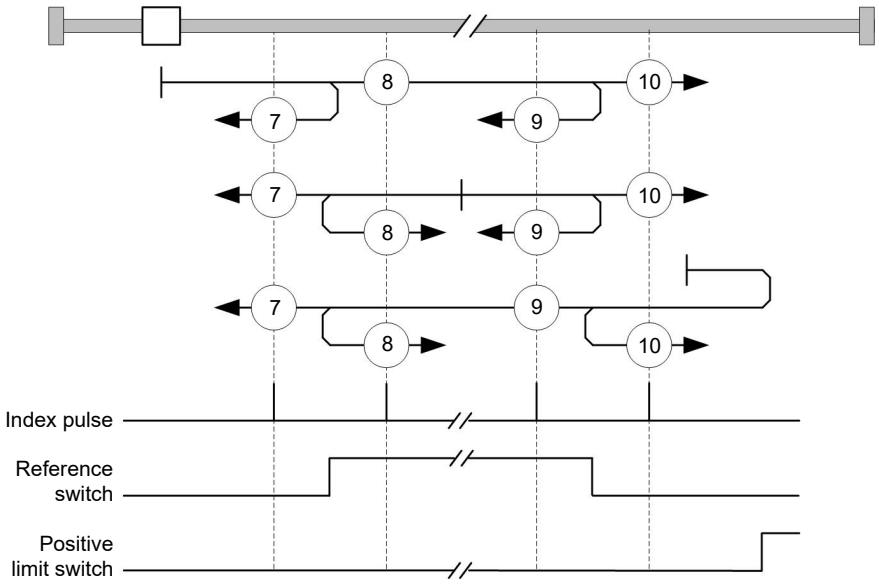


Methods 7 to 14

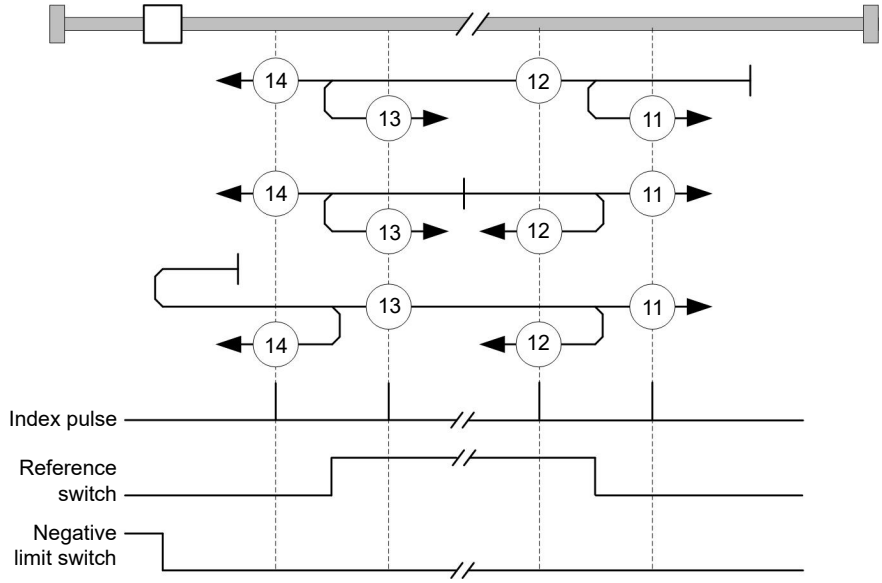
Reference to the home switch and index pulse (with limit switches).

With these methods, the current position relative to the home switch is not important. With method 10, for example, referencing is always performed to the index pulse to the right of the right edge of the home switch.

Methods 7 to 10 take the positive limit switch into account:



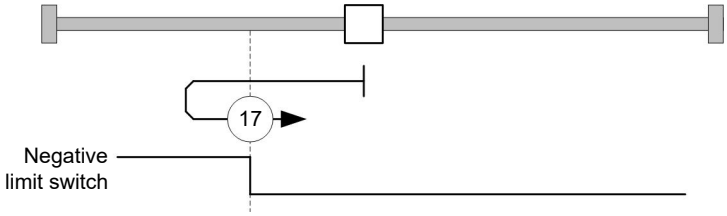
Methods 11 to 14 take the negative limit switch into account:



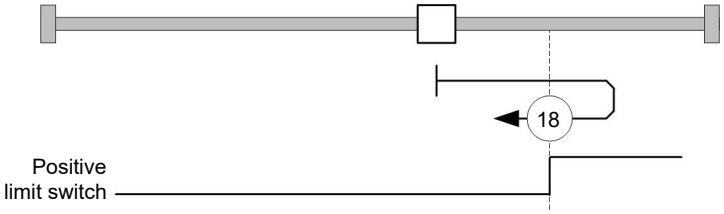
Methods 17 and 18

Reference to the limit switch without the index pulse.

Method 17 references to the negative limit switch:



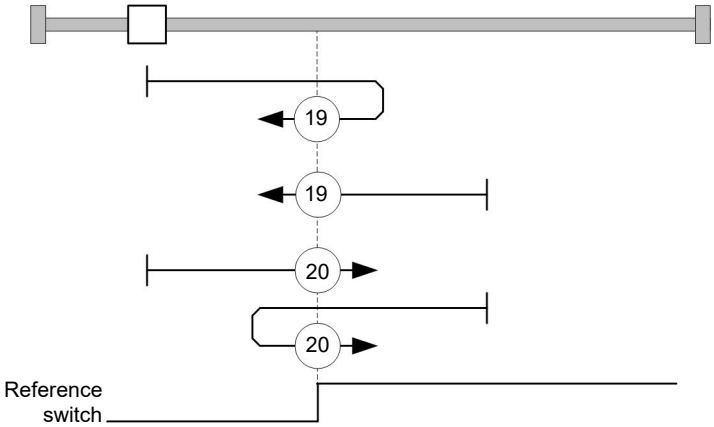
Method 18 references to the positive limit switch:



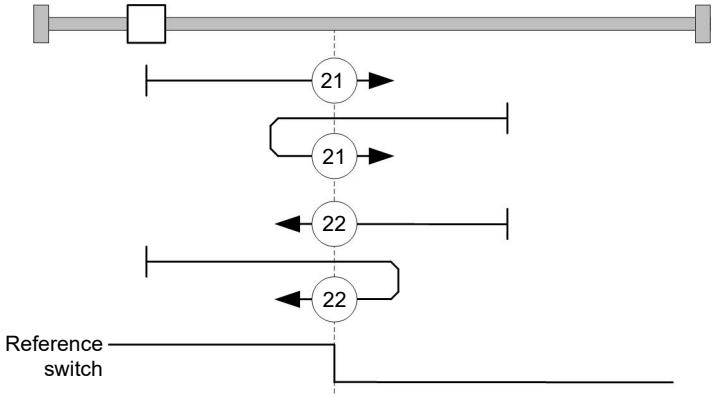
Methods 19 to 22

Reference to the switching edge of the home switch without the index pulse.

With methods 19 and 20 (equivalent to methods 3 and 4), the left switching edge of the home switch is used as reference:



With methods 21 and 22 (equivalent to methods 5 and 6), the right switching edge of the home switch is used as reference:

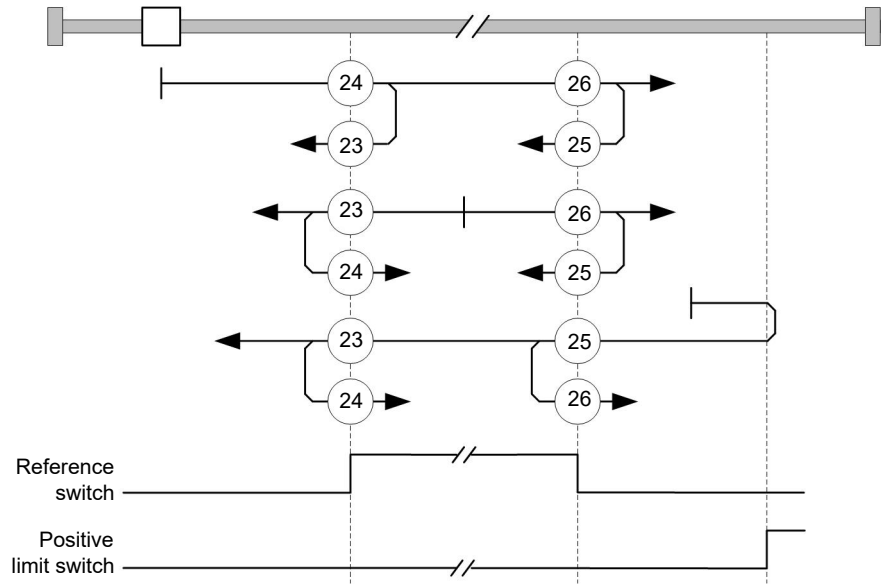


Methods 23 to 30

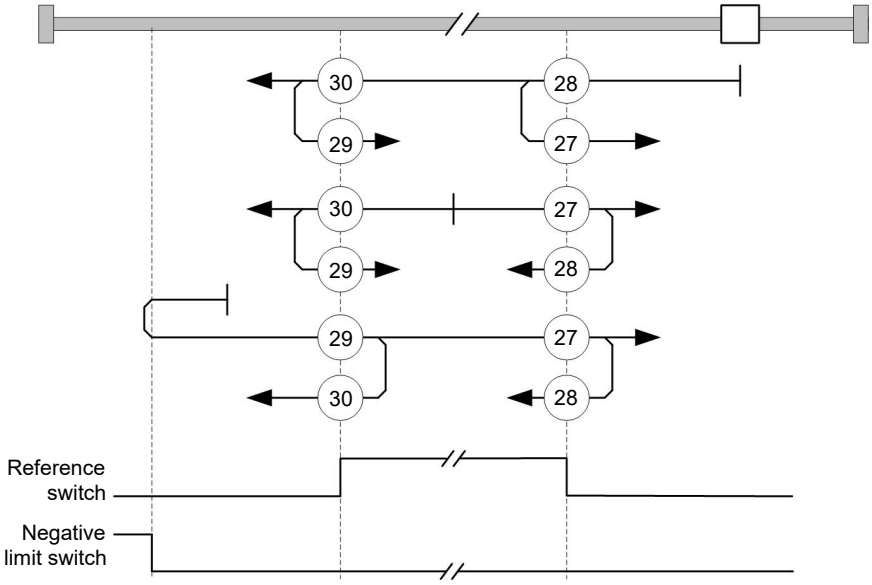
Reference to the home switch without the index pulse (with limit switches).

With these methods, the current position relative to the home switch is not important. With method 26, for example, referencing is always performed to the index pulse to the right of the right edge of the home switch.

Methods 23 to 26 take the positive home switch into account:



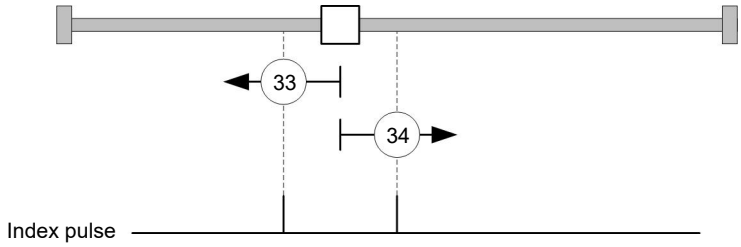
Methods 27 to 30 take the negative home switch into account:



Methods 33 and 34

Reference to the next index pulse.

With these methods referencing is only performed to the respective subsequent index pulse:



Method 35

References to the current position.

Note

For Homing Mode 35, it is not necessary to switch the **CiA 402 Power State Machine** to the "Operation enabled" state. When energizing the motor windings in *open loop* mode, it is thereby possible to prevent the current position from not being exactly 0 after Homing Mode 35.

6.6 Interpolated Position Mode

6.6.1 Note regarding USB

Note

Because this controller is not equipped with a fieldbus, the following operating mode can only be used with a *NanoJ program*.

You can find further information on the programming and use of a *NanoJ program* in chapter **Programming with NanoJ**.

6.6.2 Use in *open loop* mode

Note

Because ramps and speeds in this operating mode follow from the specified points of the master, it is not normally possible to preselect these parameters and to ascertain whether a step loss can be excluded.

It is therefore not advisable to use this operating mode in combination with *open loop* control mode.

6.6.3 Overview

Description

Interpolated Position Mode is used to synchronize multiple axes. For this purpose, a higher-level controller performs the ramp and path calculation and passes the respective demand position, at which the axis is to be located at a certain time, to the controller. The controller interpolates between these intermediate position points.

Note

The limit switches and, thus, the tolerance bands are active in this mode. For further information on the limit switches, see **Limitation of the range of motion**.

Synchronization with the SYNC object

For Interpolated Position Mode, it is necessary that the controller synchronizes with the SYNC object (depending on the fieldbus). This SYNC object is to be sent by the higher-level controller in regular intervals. Synchronization occurs as soon as the controller is switched to the *Operational* NMT mode.

Note

Where possible, it is recommended that a time interval of the *SYNC object* be used.

6.6.4 Activation

To activate the mode, the value "7" must be set in object **6060**$_h$ (Modes Of Operation) (see "**CiA 402 Power State Machine**").

6.6.5 Controlword

The following bits in object **6040**$_h$ (controlword) have a special function:

- Bit 4 activates the interpolation when it is set to "1".
- Bit 8 (Halt): If this bit is set to "1", the motor stops. On a transition from "1" to "0", the motor accelerates with the set start ramp to the target speed. On a transition from "0" to "1", the motor brakes and comes to a standstill. The braking deceleration is dependent here on the setting of the "Halt Option Code" in object **605D**$_h$.

6.6.6 Statusword

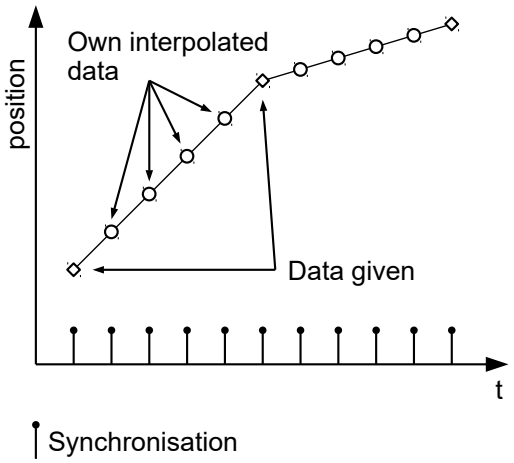
The following bits in object **6041**$_h$ (statusword) have a special function:

- Bit 10: Target position reached: This bit is set to "1" if the target position was reached (if the halt bit in the controlword is "0") or the axis has speed 0 (if the halt bit in the last control word was "1").
- Bit 11: Limit exceeded: The demand position is above or below the limit values set in **607D**$_h$.

- Bit 12 (IP mode active): This bit is set to "1" if interpolation is active.

6.6.7 Use

The controller follows a linearly interpolated path between the current position and the preset target position. The (next) target position must be written in record **60C1**$_h$:01$_h$.



In the current implementation, only

- linear interpolation
- and a target position

are supported.

6.6.8 Setup

The following setup is necessary:

- **60C2**$_h$:01$_h$: Time between two passed target positions in ms.
- **60C4**$_h$:06$_h$: This object is to be set to "1" to be able to modify the target position in object **60C1**$_h$:01$_h$.
- To be able to turn the motor, the *power state machine* is to be set to the *Operation enabled* state (see **CiA 402 Power State Machine**)

6.6.9 Operation

After setting up, the task of the higher-level controller is to write the target positions to object **60C1**$_h$:01$_h$ in time.

6.7 Cyclic Synchronous Position

6.7.1 Note regarding USB

Note

Because this controller is not equipped with a fieldbus, the following operating mode can only be used with a *NanoJ program*.

You can find further information on the programming and use of a *NanoJ program* in chapter **Programming with NanoJ**.

6.7.2 Use in *open loop* mode

Note

Because ramps and speeds in this operating mode follow from the specified points of the master, it is not normally possible to preselect these parameters and to ascertain whether a step loss can be excluded.

It is therefore not advisable to use this operating mode in combination with *open loop* control mode.

6.7.3 Overview

Description

In this mode, the controller receives an absolute position preset via the fieldbus at fixed time intervals (referred to in the following as a *cycle*). The controller then no longer calculates any ramps, but rather only follows the presets.

The target position is transferred cyclically (via *PDO*). Bit 4 in the controlword does not need to be set (unlike the **Profile Position** mode).

Note

The target is absolute and, thus, independent of how often it was sent per *cycle*.

Note

The limit switches and, thus, the tolerance bands are active in this mode. For further information on the limit switches, see **Limitation of the range of motion**.

Activation

To activate the mode, the value "8" must be set in object **6060**$_h$ (Modes Of Operation) (see "**CiA 402 Power State Machine**").

Controlword

In this mode, the bits of controlword **6040**$_h$ have no special function.

Statusword

The following bits in object **6041**$_h$ (statusword) have a special function:

Bit	Value	Description
8	0	The controller is not in sync with the fieldbus
8	1	The controller is in sync with the fieldbus
10	0	Reserved
10	1	Reserved
12	0	Controller does not follow the target; the preset of **607A**$_h$ (Target Position) is ignored
12	1	Controller follows the target; object **607A**$_h$ (Target Position) is used as the input for position control.
13	0	No following error
13	1	Following error

Bit 11: Limit exceeded: The demand position is above or below the limit values set in **607D**$_h$.

6.7.4 Object entries

The following objects are necessary for controlling this mode:

- **607A**$_h$ (Target Position): This object must be written cyclically with the position set value.
- **607B**$_h$ (Position Range Limit): This object contains the preset for an overrun or underrun of the position specification.
- **607D**$_h$ (Software Position Limit): This object defines the limitations within which the position specification (607A$_h$) must be located.
- **6065**$_h$ (Following Error Window): This object specifies a tolerance corridor in both the positive and negative direction from the set specification. If the actual position is outside of this corridor for longer than the specified time (**6066**$_h$), a following error is reported.
- **6066**$_h$ (Following Error Time Out): This object specifies the time range in milliseconds. If the actual position is outside of the position corridor (**6065**$_h$) for longer than this time range, a following error is triggered.
- **6085**$_h$ (Quick-Stop Deceleration): This object contains the braking deceleration for the case that a quick-stop is triggered.
- **605A**$_h$ (Quick-Stop Option Code): This object contains the option that is to be executed in the event of a quick-stop.
- **6086**$_h$ (Motion Profile Type):
- **60C2**$_h$:01$_h$ (Interpolation Time Period): This object specifies the time of a *cycle*; a new set value must be written in **607A**$_h$ in these time intervals.
  The following applies here: cycle time = value of **60C2**$_h$:01$_h$ * $10^{\text{value of 60C2:02}}$ seconds.
- **60C2**$_h$:02$_h$ (Interpolation Time Index): This object specifies the time basis of the cycles. Currently, only value **60C2**$_h$:02$_h$=-3 is supported; this yields a time basis of 1 millisecond.

The following objects can be read in this mode:

- **6064**$_h$ (Position Actual Value)
- **606C**$_h$ (Velocity Actual Value)
- **60F4**$_h$ (Following Error Actual Value)

6.8 Cyclic Synchronous Velocity

6.8.1 Note regarding USB

Note

Because this controller is not equipped with a fieldbus, the following operating mode can only be used with a *NanoJ program*.

You can find further information on the programming and use of a *NanoJ program* in chapter **Programming with NanoJ**.

6.8.2 Use in *open loop* mode

Note

Because ramps and speeds in this operating mode follow from the specified points of the master, it is not normally possible to preselect these parameters and to ascertain whether a step loss can be excluded.

It is therefore not advisable to use this operating mode in combination with *open loop* control mode.

6.8.3 Overview

Description

In this mode, the controller passes a speed preset via the fieldbus at fixed time intervals (referred to in the following as a *cycle*). The controller then no longer calculates any ramps, but rather only follows the presets.

Note

The limit switches and, thus, the tolerance bands are active in this mode. For further information on the limit switches, see **Limitation of the range of motion**.

Activation

To activate the mode, the value "9" must be set in object **6060**$_h$ (Modes Of Operation) (see "**CiA 402 Power State Machine**").

Controlword

In this mode, the bits of controlword **6040**$_h$ have no special function.

Statusword

The following bits in object **6041**$_h$ (statusword) have a special function:

Bit	Value	Description
8	0	The controller is not in sync with the fieldbus
8	1	The controller is in sync with the fieldbus
10	0	Reserved
10	1	Reserved
12	0	Controller does not follow the target; the preset of **60FF**$_h$ (Target Velocity) is ignored
12	1	Controller follows the target; object **60FF**$_h$ (Target Velocity) is used as the input for position control.
13	0	Reserved
13	1	Reserved

6.8.4 Object entries

The following objects are necessary for controlling this mode:

- **60FF**$_h$ (Target Velocity): This object must be written cyclically with the speed set value.
- **6085**$_h$ (Quick-Stop Deceleration): This object contains the braking deceleration for the case that a quick-stop is triggered (see "**CiA 402 Power State Machine**").
- **605A**$_h$ (Quick-Stop Option Code): This object contains the option that is to be executed in the event of a quick-stop (see "**CiA 402 Power State Machine**").
- **60C2**$_h$:01$_h$ (Interpolation Time Period): This object specifies the time of a *cycle*; a new set value must be written in **60FF**$_h$ in these time intervals.
  The following applies here: cycle time = value of **60C2**$_h$:01$_h$ * $10^{\text{value of 60C2:02}}$ seconds.
- **60C2**$_h$:02$_h$ (Interpolation Time Index): This object specifies the time basis of the cycles. Currently, only value **60C2**$_h$:02$_h$=-3 is supported; this yields a time basis of 1 millisecond.

The following objects can be read in this mode:

- **606C**$_h$ (Velocity Actual Value)

- **607E**$_h$ (Polarity)

6.9 Cyclic Synchronous Torque

6.9.1 Note regarding *C5*

Note

Because this controller does not support the *closed loop* **control mode** due to a lack of feedback, the following control mode cannot be used and is described for compatibility reasons.

6.9.2 Overview

Description

In this mode, the controller passes an absolute torque preset via the fieldbus at fixed time intervals (referred to in the following as a *cycle*). The controller then no longer calculates any ramps, but rather only follows the presets.

Note

The limit switches and, thus, the tolerance bands are active in this mode. For further information on the limit switches, see **Limitation of the range of motion**.

Activation

To activate the mode, the value "10" must be set in object **6060**$_h$ (Modes Of Operation) (see "**CiA 402 Power State Machine**").

Controlword

In this mode, the bits of controlword **6040**$_h$ have no special function.

Statusword

The following bits in object **6041**$_h$ (statusword) have a special function:

Bit	Value	Description
8	0	The controller is not in sync with the fieldbus
8	1	The controller is in sync with the fieldbus
10	0	Reserved
10	1	Reserved
12	0	Controller does not follow the target; the preset of **6071**$_h$ (Target Torque) is ignored
12	1	Controller follows the target; object **6071**$_h$ (Target Torque) is used as the input for position control.
13	0	Reserved
13	1	Reserved

6.9.3 Object entries

The following objects are necessary for controlling this mode:

- **6071**$_h$ (Target Torque): This object must be written cyclically with the torque set value and is to be set relative to **6072**$_h$.
- **6072**$_h$ (Max Torque): Describes the maximum permissible torque.
- **60C2**$_h$:01$_h$ (Interpolation Time Period): This object specifies the time of a *cycle*; a new set value must be written in **60FF**$_h$ in these time intervals.
  The following applies here: cycle time = value of **60C2**$_h$:01$_h$ * $10^{\text{value of 60C2:02}}$ seconds.
- **60C2**$_h$:02$_h$ (Interpolation Time Index): This object specifies the time basis of the cycles. Currently, only value **60C2**$_h$:02$_h$=-3 is supported; this yields a time basis of 1 millisecond.

The following objects can be read in this mode:

- **606C**$_h$ (Velocity Actual Value)

6.10 Clock-direction mode

6.10.1 Description

In clock-direction mode, the motor is operated via two inputs by a higher-level positioning controller with clock and direction signal. On each clock signal, the motor moves one step in the direction corresponding to the direction signal.

Note

The limit switches and, thus, the tolerance bands are active in this mode. For further information on the limit switches, see **Limitation of the range of motion**.

6.10.2 Activation

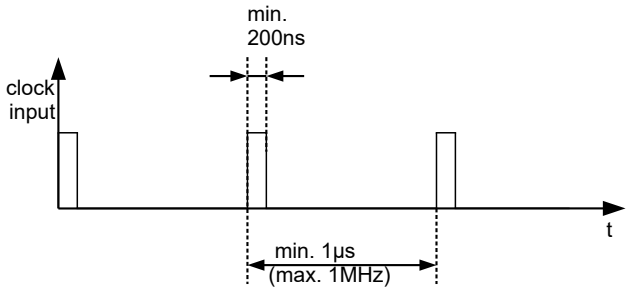
To activate the mode, the value "-1" (or "FFh") must be set in object **6060**$_h$ (Modes Of Operation) (see "**CiA 402 Power State Machine**").

Activation can also be performed via the DIP switches. For the switch settings, see chapter **Special drive modes (clock-direction and analog speed)**.

6.10.3 General

The following data apply for every subtype of the clock-direction mode:

- The maximum frequency of the input pulse is 1 MHz; the ON pulse should not be less than 200 ns.



- The steps are scaled using objects **2057**$_h$ and **2058**$_h$. The following formula applies here:

$$\text{step width per pulse} = \frac{2057_h}{2058_h}$$

The "step size per pulse" value is set to 128 (**2057**$_h$=128 and **2058**$_h$=1) ex works, which corresponds to a quarter step per pulse. A full step is the value "512", a half step per pulse corresponds to "256", etc.

Note

For a stepper motor with 50 pole pairs, 200 full steps correspond to one mechanical revolution of the motor shaft.
In *clock-direction mode*, the BLDC motors are also handled as stepper motors by the controller. This means that for a BLDC motor with, e.g., 3 pole pairs, 12 (=4*3) full steps correspond to one revolution.

Note

If there is a change of direction, a time of at least 35 µs must elapse before the new clock signal is applied.

6.10.4 Statusword

The following bits in object **6041**$_h$ (statusword) have a special function:

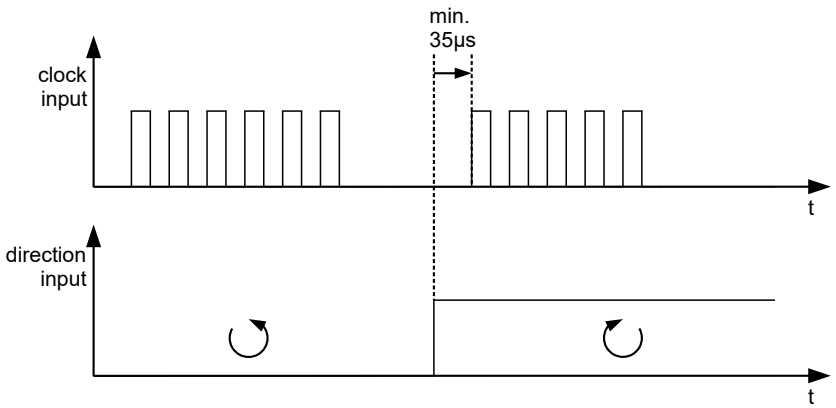
- Bit 13 (Following Error): This bit is set in *closed loop* mode if the following error is greater than the set limits (**6065**$_h$ (Following Error Window) and **6066**$_h$ (Following Error Time Out)).

6.10.5 Subtypes of the clock-direction mode

Clock-direction mode (TR mode)

To activate the mode, object **205B**$_h$ must be set to the value "0" (factory settings).

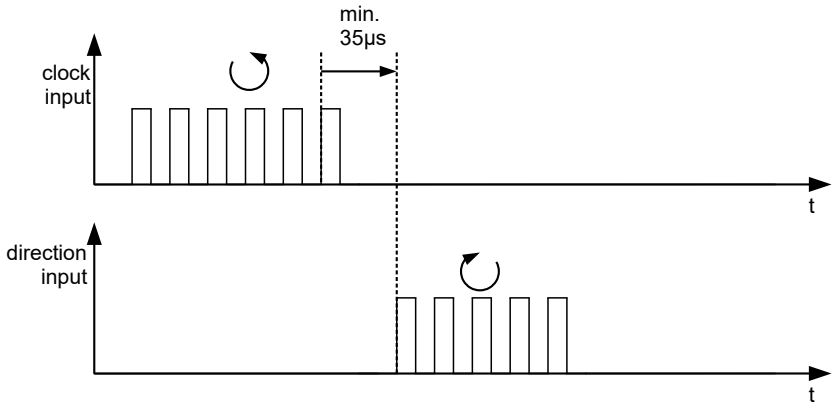
In this mode, the pulses must be preset via the clock input; the signal of the direction input specifies the direction of rotation here (see following graphic).



Right / left rotation mode (CW / CCW mode)

To activate the mode, object **205B**$_h$ must be set to the value "1".

In this mode, the input that is used decides the direction of rotation (see following graphic).


min.
35µs
clock
input
t
direction
input
t

7 Special functions

7.1 Digital inputs and outputs

This controller is equipped with digital inputs and outputs.

7.1.1 Bit assignment

The software of the controller assigns each input and output two bits in the respective object (e.g., **60FDh Digital Inputs** or **60FEh Digital Outputs**):

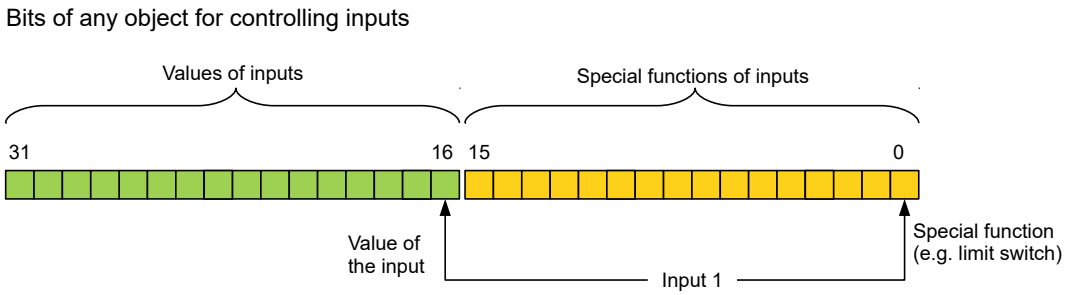
1. The first bit corresponds to the special function of an output or input. These functions are always available on bits 0 to 15 (inclusive) of the respective object. These include the limit switches and the home switch for the digital inputs and the brake control for the outputs.
2. The second bit shows the output/input as a level; these are then available on bits 16 to 31.

Example

To manipulate the value of output 2, always use bit 17 in **60FE**$_h$.

To activate the "negative limit switch" special function of input 1, set bit 0 in **3240**$_h$:01$_h$; to query the status of the input, read bit 0 in **60FD**$_h$. Bit 16 in **60FD**$_h$ also shows the status of input 1 (independent of whether or not the special function of the input was activated).

This assignment is graphically illustrated in the following drawing.



7.1.2 Digital inputs

Overview

Note

For digital inputs with 5 V, the length of the supply lines must not exceed 3 meters.

Note

The digital inputs are sampled once per millisecond. Signal changes at the input less than one millisecond in duration are not processed.

The following inputs are available:

Input	Special function	Switching threshold switchable	Differential / single-ended
1	Negative limit switch	no, 24 V fixed	single-ended
2	Positive limit switch	no, 24 V fixed	single-ended
3	Home switch	no, 24 V fixed	single-ended
4	–Enable	The inputs for enable, direction and clock can only be switched together between 5 V or 24 V (see **3240**$_h$:06$_h$)	The inputs for enable, direction and clock can only be switched together. In the "single-ended" mode, the respective negative input (e.g., "-Enable") is deactivated (see **3240**$_h$:07$_h$)
4	+Enable		
5	–Direction		
5	+Direction		
6	–Clock		
6	+Clock		

Object entries

The value of an input can be manipulated using the following OD settings, whereby only the corresponding bit acts on the input here.

- **3240**$_h$:01$_h$ (Special Function Enable): This bit allows special functions of an input to be switched off (value "0") or on (value "1"). If input 1 is not used as, e.g., a negative limit switch, the special function must be switched off to prevent an erroneous response to the signal generator. The object has no effect on bits 16 to 31.
  The firmware evaluates the following bits:
  - Bit 0: Negative limit switch
  - Bit 1: Positive limit switch
  - Bit 2: Home switch

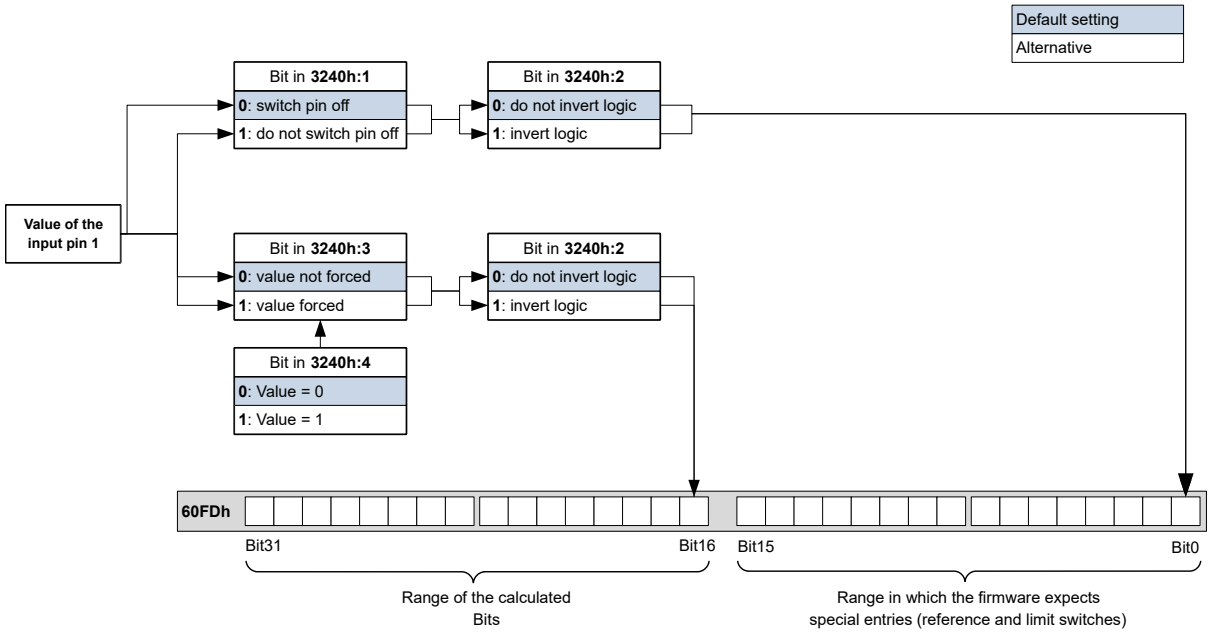
  If, for example, two limit switches and one home switch are used, bits 0–2 in **3240**$_h$:01$_h$ must be set to "1".

- **3240**$_h$:02$_h$ (Function Inverted): This bit switches from normally open logic (a logical high level at the input yields the value "1" in object **60FD**$_h$) to normally closed logic (the logical high level at the input yields the value "0"). This applies for the special functions (except for the clock and direction inputs) and for the normal inputs. If the bit has the value "0", normally open logic applies; for the value "1", normally closed logic applies.
- **3240**$_h$:03$_h$ (Force Enable): This bit switches on the software simulation of input values if it is set to "1". In this case, the actual values are no longer used in object **3240**$_h$:04$_h$, but rather the set values for the respective input.
- **3240**$_h$:04$_h$ (Force Value): This bit specifies the value that is to be read as the input value if the same bit was set in object **3240**$_h$:03$_h$.
- **3240**$_h$:05$_h$ (Raw Value): This object contains the unmodified input value.
- **3240**$_h$:06$_h$ (Input Range Select): This can be used to switch inputs – that are equipped with this function – from the switching threshold of 5 V (value "0") to the switching threshold of 24 V (value "1").
- **3240**$_h$:07$_h$ (Differential Select): This object switches from "single-ended" input (value "0") to differential inputs (value "1").
- **60FD**$_h$ (Digital Inputs): This object contains a summary of the inputs and the special functions.

Computation of the inputs

Computation of the input signal using the example of input 1:

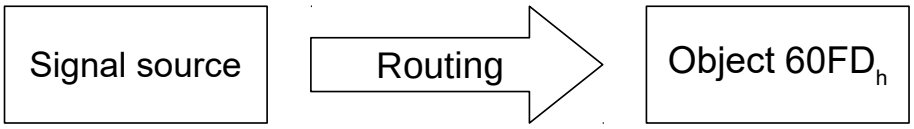
The value at bit 0 of object **60FD**$_h$ is interpreted by the firmware as negative limit switch; the result of the complete computation is stored in bit 16.



Input Routing

Principle

To perform the assignment of the inputs more flexibly, there is a mode called *Input Routing Mode*. This assigns a signal of a source to a bit in object **60FD**$_h$.



Activation

This mode is activated by setting object **3240**$_h$:08$_h$ (Routing Enable) to 1.

Note

Entries **3240**$_h$:01$_h$ to **3240**:04$_h$ then have **no** function until Input Routing is again switched off.

Note

If *Input Routing* is switched on, the initial values of **3242**$_h$ are changed and correspond to the function of the input as it was before activation of *Input Routing*. The inputs of the controller behave the same with activation of *Input Routing*. Therefore, you should not switch back and forth between the normal mode and *Input Routing*.

Routing

Object 3242$_h$ determines which signal source is routed to which bit of **60FD**$_h$. Subindex 01$_h$ of 3242$_h$ determines bit 0, subindex 02$_h$ determines bit 1, and so forth. You can find the signal sources and their numbers in the following lists.

Number		
dec	**hex**	**Signal source**
00	00	Signal is always 0
01	01	Physical input 1
02	02	Physical input 2
03	03	Physical input 3
04	04	Physical input 4
05	05	Physical input 5
06	06	Physical input 6
07	07	Physical input 7
08	08	Physical input 8
09	09	Physical input 9
10	0A	Physical input 10
11	0B	Physical input 11
12	0C	Physical input 12
13	0D	Physical input 13
14	0E	Physical input 14
15	0F	Physical input 15
16	10	Physical input 16
71	47	USB Power Signal
73	49	DIP switch 1
74	4A	DIP switch 2
75	4B	DIP switch 3
76	4C	DIP switch 4
77	4D	DIP switch 5
78	4E	DIP switch 6
79	4F	DIP switch 7
80	50	DIP switch 8

The following table describes the inverted signals of the previous table.

Number		
dec	**hex**	**Signal source**
128	80	Signal is always 1
129	81	Inverted physical input 1
130	82	Inverted physical input 2
131	83	Inverted physical input 3
132	84	Inverted physical input 4
133	85	Inverted physical input 5
134	86	Inverted physical input 6
135	87	Inverted physical input 7
136	88	Inverted physical input 8
137	89	Inverted physical input 9
138	8A	Inverted physical input 10
139	8B	Inverted physical input 11
140	8C	Inverted physical input 12

Number		
dec	**hex**	**Signal source**
141	8D	Inverted physical input 13
142	8E	Inverted physical input 14
143	8F	Inverted physical input 15
144	90	Inverted physical input 16
199	C7	Inverted USB power signal
201	C9	Inverted DIP switch 1
202	CA	Inverted DIP switch 2
203	CB	Inverted DIP switch 3
204	CC	Inverted DIP switch 4
205	CD	Inverted DIP switch 5
206	CE	Inverted DIP switch 6
207	CF	Inverted DIP switch 7
208	D0	Inverted DIP switch 8

Example

Input 1 is to be routed to bit 16 of object **60FD**$_h$:

The number of the signal source for input 1 is "1". The routing for bit 16 is written in 3242_h:11_h.

Hence, object 3242_h:11_h must be set to the value "1".

7.1.3 Digital outputs

Outputs

The outputs are controlled via object **60FE**$_h$. Here, output 1 corresponds to bit 16 in object **60FE**$_h$, output 2 corresponds to bit 17, etc., as with the inputs. The outputs with special functions are again entered in the firmware in the lower bits 0 to 15. The only bit assigned at the present time is bit 0, which controls the motor brake.

Wiring

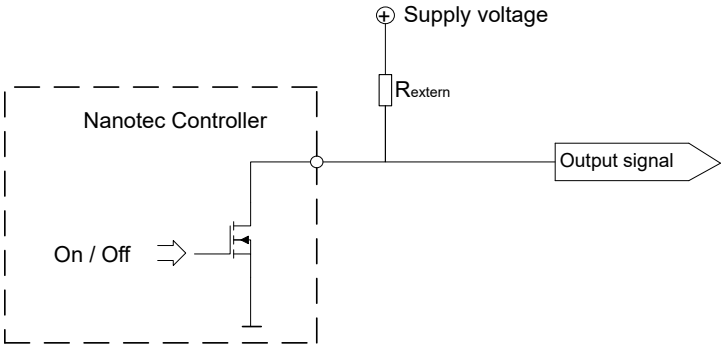
Note

Always observe the maximum capacity of the output (see **Pin assignment**).

The outputs are implemented as *open drain*. Hence, an external voltage supply is always necessary.

Example

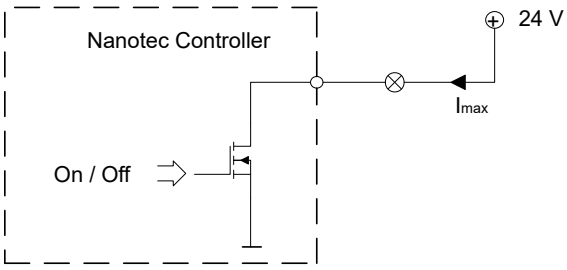
The digital output signal should continue to be used. For this purpose, a circuit as shown in the following figure is to be realized.



With a supply voltage of +24 V, a resistance value $R_{external}$ of 10 kΩ is recommended.

Example

A simple load is to be used with the digital output.



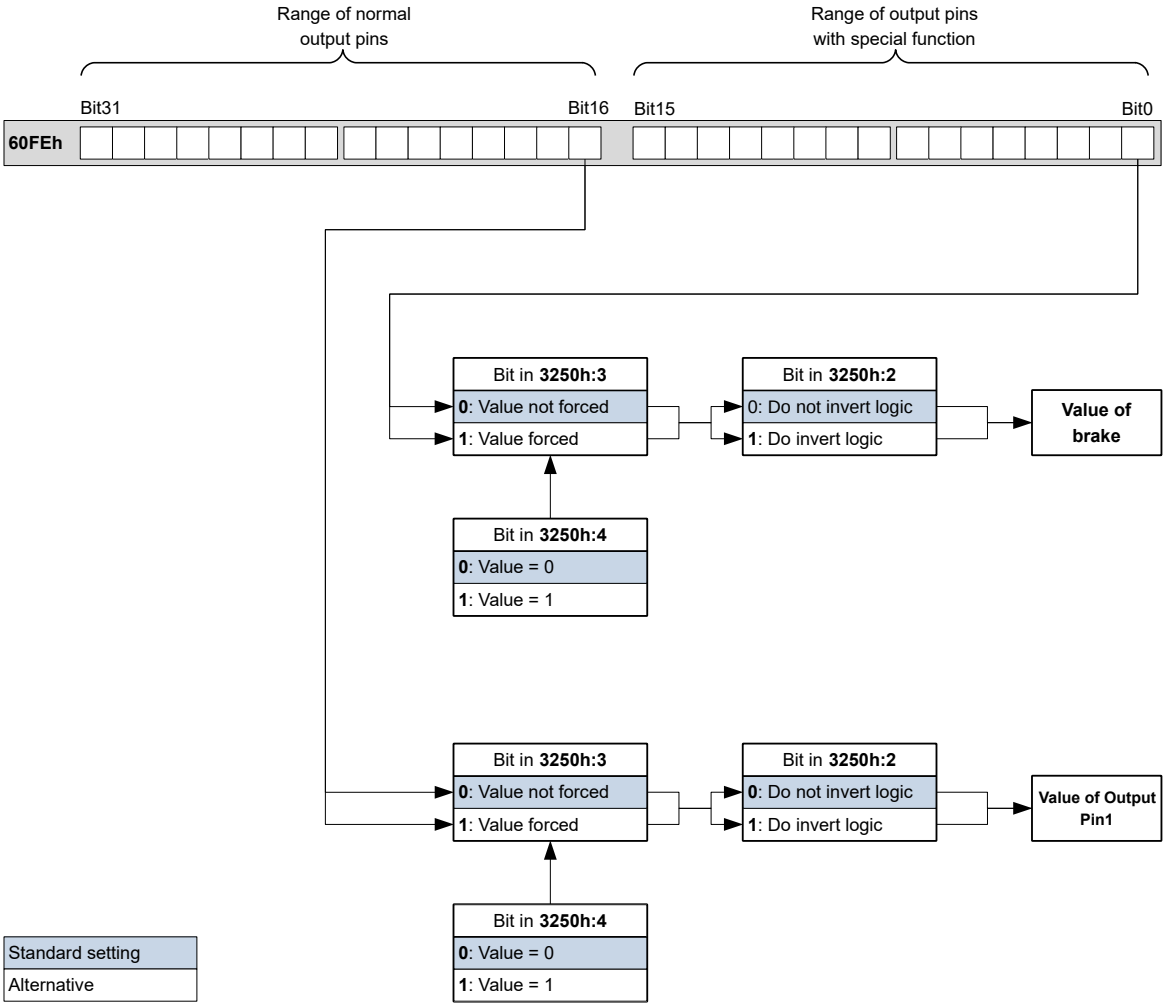
Object entries

Additional OD entries are available for manipulating the value of the outputs (see the following example for further information). As with the inputs, only the bit at the corresponding location acts on the respective output:

- **3250**$_h$:01$_h$: No function.
- **3250**$_h$:02$_h$: This is used to switch the logic from *normally open* to *normally closed*. Configured as *normally open*, the input outputs a logical high level if the bit is "1". With the *normally closed* configuration, a logical low level is output accordingly for a "1" in object **60FE**$_h$.
- **3250**$_h$:03$_h$: If a bit is set here, the output is controlled manually. The value for the output is then in object **3250**$_h$:4$_h$; this is also possible for the brake output.
- **3250**$_h$:04$_h$: The bits in this object specify the output value that is to be applied at the output if manual control of the output is activated by means of object **3250**$_h$:03$_h$.
- **3250**$_h$:05$_h$: This object has no function and is included for reasons of compatibility.

Computation of the outputs

Example for calculating the bits of the outputs:

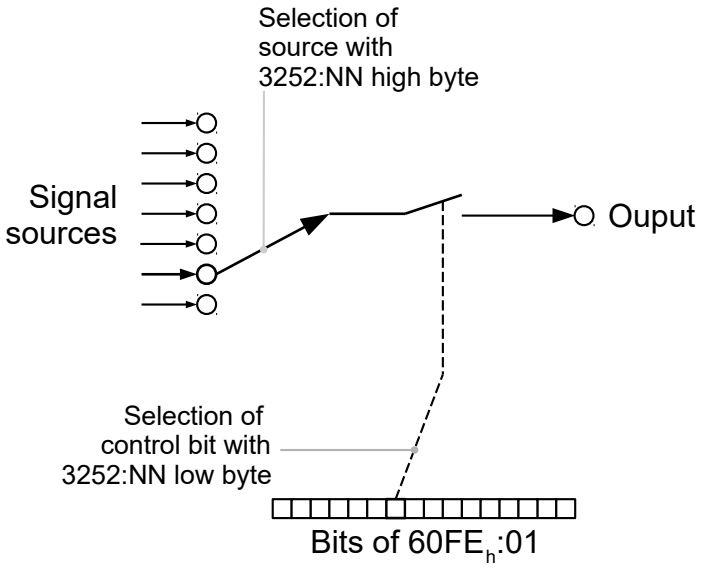


Output Routing

Principle

The "Output Routing Mode" assigns an output a signal source; a control bit in object **60FE**$_h$:01$_h$ switches the signal on or off.

The source is selected with **3252**$_h$:01 to 05 in the "high byte" (bit 15 to bit 8). The assignment of a control bit from object **60FE**$_h$:01$_h$ is performed in the "low byte" (bit 7 to bit 0) of **3252**$_h$:01$_h$ to 05 (see following figure).



Activation

This mode is activated by setting object **3250**$_h$:08$_h$ (Routing Enable) to 1.

Note

Entries **3250**$_h$:01$_h$ to **3250**:04$_h$ then have **no** function until "Output Routing" is switched off again.

Routing

The subindex of object **3252**$_h$ determines which signal source is routed to which output. The output assignments are listed in the following:

Subindex 3252$_h$	Output Pin
01$_h$	Configuration of the brake output (if available)
02$_h$	Configuration of output 1
03$_h$	Configuration of output 2 (if available)
04$_h$	Configuration of output 3 (if available)
05$_h$	Configuration of output 4 (if available)

Note

The maximum output frequency of the brake output, output 1 and output 2 is 10 kHz. All other outputs can only produce signals up to 500 Hz.

Subindices **3252**$_h$:01$_h$ to 05$_h$ are 16 bits wide, whereby the high byte selects the signal source (e.g., the PWM generator) and the low byte determines the control bit in object **60FE**$_h$:01.

Bit 7 of **3252**$_h$:01$_h$ to 05 inverts the controller from object **60FE**$_h$:01. Normally, value "1" in object **60FE**$_h$:01 switches on the signal; if bit 7 is set, the value "0" switches on the signal.

Number in 3252:01 to 05	
00XX$_h$	Output is always "1"

Number in 3252:01 to 05	
01XX$_h$	Output is always "0"
02XX$_h$	Encoder signal (**6063**$_h$) with frequency divider 1
03XX$_h$	Encoder signal (**6063**$_h$) with frequency divider 2
04XX$_h$	Encoder signal (**6063**$_h$) with frequency divider 4
05XX$_h$	Encoder signal (**6063**$_h$) with frequency divider 8
06XX$_h$	Encoder signal (**6063**$_h$) with frequency divider 16
07XX$_h$	Encoder signal (**6063**$_h$) with frequency divider 32
08XX$_h$	Encoder signal (**6063**$_h$) with frequency divider 64
09XX$_h$	Position Actual Value (**6064**$_h$) with frequency divider 1
0AXX$_h$	Position Actual Value (**6064**$_h$) with frequency divider 2
0BXX$_h$	Position Actual Value (**6064**$_h$) with frequency divider 4
0CXX$_h$	Position Actual Value (**6064**$_h$) with frequency divider 8
0DXX$_h$	Position Actual Value (**6064**$_h$) with frequency divider 16
0EXX$_h$	Position Actual Value (**6064**$_h$) with frequency divider 32
0FXX$_h$	Position Actual Value (**6064**$_h$) with frequency divider 64

Example

The encoder signal (**6063**$_h$) is to be applied to output 1 with a frequency divider 4. The output is to be controlled with bit 5 of object **60FE**:01.

- **3250**$_h$:08$_h$ = 1 (activate routing)
- **3252**$_h$:02$_h$ = 0405$_h$ (04XX$_h$ + 0005$_h$) Dabei ist:
- 04XX$_h$: Encoder signal with frequency divider 4
- 0005$_h$: Selection of bit 5 of **60FE**:01

The output is switched on by setting bit 5 in object **60FE**:01.

7.2 I²t Motor overload protection

7.2.1 Description

Note

For stepper motors, only the rated current is specified, not a maximum current. No liability is therefore assumed when using I²t with stepper motors.

The goal of I²t motor overload protection is to protect the motor from damage and, at the same time, operate it normally up to its thermal limit.

This function is only available in the *closed loop* **mode**, which this controller does not support due to a lack of feedback.

There is an exception: If I²t is activated in *open loop* mode, the current is limited to the set rated current, even if the set maximum current is larger. This function was implemented for safety reasons so that one can switch from *closed loop* mode with very high, brief maximum current to *open loop* mode without damaging the motor.

7.2.2 Object entries

The following objects affect I^2t motor overload protection:

- **2031**$_h$: Peak Current – specifies the maximum current in mA.
- **203B**$_h$:1$_h$ Nominal Current – specifies the rated current in mA.
- **203B**$_h$:2$_h$ Maximum Duration Of Peak Current – specifies the maximum duration of the maximum current in ms.

The following objects indicate the current state of I^2t:

- **203B**$_h$:3$_h$ Threshold – specifies the limit in mAs that determines whether the maximum current or rated current is switched to.
- **203B**$_h$:4$_h$ CalcValue – specifies the calculated value that is compared with the threshold for setting the current.
- **203B**$_h$:5$_h$ LimitedCurrent – shows the momentary current value that was set by I^2t.
- **203B**$_h$:6$_h$ Status:
  - Value = "0": I^2t deactivated
  - Value = "1": I^2t activated

7.2.3 Activation

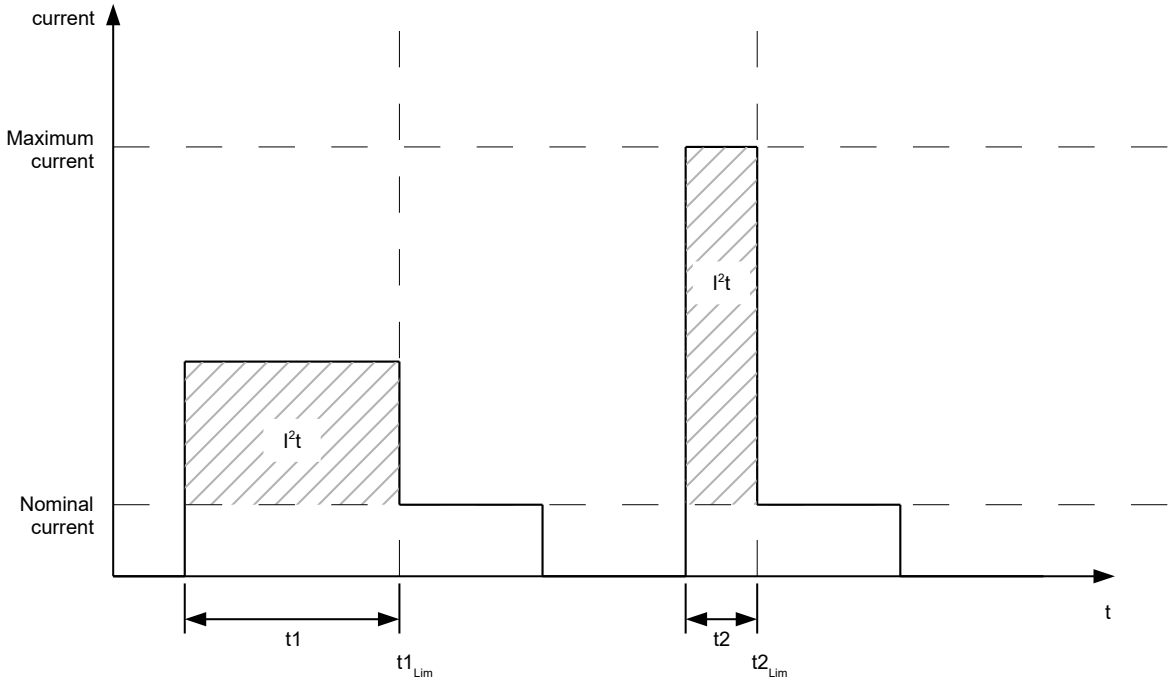
Closed loop must be activated. To activate the mode, the three object entries mentioned above (**2031**$_h$, **203B**$_h$:1,$_h$ **203B**$_h$:2$_h$) must have been appropriately specified. This means that the maximum current must be greater than the rated current and a time value for the maximum duration of the maximum current must be entered. If these conditions are not met, the I^2t functionality remains deactivated.

7.2.4 Function of I^2t

From the specification of rated current, maximum current and maximum duration of the maximum current, an I^2t_{Lim} is calculated.

The motor can run with maximum current until the calculated I^2t_{Lim} is reached. The current is then immediately reduced to the rated current.

The relationships are illustrated again in the following diagram.



In the first section, t1, the current value is higher than the rated current. At time $t1_{Lim}$, I^2t_{Lim} is reached and the current is limited to the rated current. A current that corresponds to the maximum current then occurs for a period of time t2. Hence, the value for I^2t_{Lim} is reached more quickly than in time t1.

7.3 Saving objects

Note

Improper use of the function can result in it no longer being possible to start the controller. Therefore, carefully read the entire chapter before using the function.

Note

Objects can be permanently saved via configuration file `cfg.txt`. The save mechanism described in this chapter can, with this controller, only be used with a *NanoJ program* or with the *Plug & Drive Studio* software.

7.3.1 General

Many objects in the object dictionary can be saved and then automatically reloaded the next time the controller is switched on or reset. Furthermore, the saved values are also retained following a firmware update.

Only entire collections of objects (referred to in the following as *categories*) can be saved together; individual objects cannot be saved.

An object can be assigned one of the following *categories*:

- Communication: Parameters related to external interfaces, such as PDO configuration etc.
- Application: Parameters related to operating modes.
- Customer: Parameters that are written and read by the customer/user only and are ignored by the controller firmware.
- Drive: Parameters related to the motor and the sensors (BLDC/Stepper, *Closed/Open Loop*…). Some are set and saved by auto setup.
- Tuning: Parameters related to motor and encoder that are set either by auto setup or that can be found in the data sheets, e.g., pole pairs and maximum current.

If an object is not assigned one of these *categories*, it cannot be saved, e.g., statusword and all objects whose value is dependent on the current state of the controller.

The objects in each *category* are listed below. In chapter **Description of the object dictionary**, the corresponding *category* for each object is also specified.

7.3.2 Category: communication

- **2028**$_h$: MODBUS Slave Address
- **202A**$_h$: MODBUS RTU Baudrate
- **202D**$_h$: MODBUS RTU Parity
- **2102**$_h$: Fieldbus Module Control
- **3502**$_h$: MODBUS Rx PDO Mapping
- **3602**$_h$: MODBUS Tx PDO Mapping

7.3.3 Category: application

- **2033**$_h$: Plunger Block
- **2034**$_h$: Upper Voltage Warning Level
- **2035**$_h$: Lower Voltage Warning Level

- **2036**$_h$: Open Loop Current Reduction Idle Time
- **2037**$_h$: Open Loop Current Reduction Value/factor
- **203A**$_h$: Homing On Block Configuration
- **203D**$_h$: Torque Window
- **203E**$_h$: Torque Window Time
- **2056**$_h$: Limit Switch Tolerance Band
- **2057**$_h$: Clock Direction Multiplier
- **2058**$_h$: Clock Direction Divider
- **205B**$_h$: Clock Direction Or Clockwise/Counter Clockwise Mode
- **2060**$_h$: Compensate Polepair Count
- **2061**$_h$: Velocity Numerator
- **2062**$_h$: Velocity Denominator
- **2063**$_h$: Acceleration Numerator
- **2064**$_h$: Acceleration Denominator
- **2065**$_h$: Jerk Numerator
- **2066**$_h$: Jerk Denominator
- **2084**$_h$: Bootup Delay
- **2300**$_h$: NanoJ Control
- **2410**$_h$: NanoJ Init Parameters
- **2800**$_h$: Bootloader And Reboot Settings
- **320A**$_h$: Motor Drive Sensor Display Open Loop
- **320B**$_h$: Motor Drive Sensor Display Closed Loop
- **3210**$_h$: Motor Drive Parameter Set
- **3212**$_h$: Motor Drive Flags
- **3221**$_h$: Analogue Inputs Control
- **3240**$_h$: Digital Inputs Control
- **3242**$_h$: Digital Input Routing
- **3250**$_h$: Digital Outputs Control
- **3252**$_h$: Digital Output Routing
- **3321**$_h$: Analogue Input Offset
- **3322**$_h$: Analogue Input Pre-scaling
- **3700**$_h$: Following Error Option Code
- **4013**$_h$: HW Configuration
- **6040**$_h$: Controlword
- **6042**$_h$: Vl Target Velocity
- **6046**$_h$: Vl Velocity Min Max Amount
- **6048**$_h$: Vl Velocity Acceleration
- **6049**$_h$: Vl Velocity Deceleration
- **604A**$_h$: Vl Velocity Quick Stop
- **604C**$_h$: Vl Dimension Factor
- **605A**$_h$: Quick Stop Option Code
- **605B**$_h$: Shutdown Option Code
- **605C**$_h$: Disable Option Code
- **605D**$_h$: Halt Option Code
- **605E**$_h$: Fault Option Code
- **6060**$_h$: Modes Of Operation
- **6065**$_h$: Following Error Window
- **6066**$_h$: Following Error Time Out
- **6067**$_h$: Position Window
- **6068**$_h$: Position Window Time
- **606D**$_h$: Velocity Window
- **606E**$_h$: Velocity Window Time
- **6071**$_h$: Target Torque

- **6072**$_h$: Max Torque
- **607A**$_h$: Target Position
- **607B**$_h$: Position Range Limit
- **607C**$_h$: Home Offset
- **607D**$_h$: Software Position Limit
- **607E**$_h$: Polarity
- **6081**$_h$: Profile Velocity
- **6082**$_h$: End Velocity
- **6083**$_h$: Profile Acceleration
- **6084**$_h$: Profile Deceleration
- **6085**$_h$: Quick Stop Deceleration
- **6086**$_h$: Motion Profile Type
- **6087**$_h$: Torque Slope
- **608F**$_h$: Position Encoder Resolution
- **6091**$_h$: Gear Ratio
- **6092**$_h$: Feed Constant
- **6098**$_h$: Homing Method
- **6099**$_h$: Homing Speed
- **609A**$_h$: Homing Acceleration
- **60A4**$_h$: Profile Jerk
- **60C1**$_h$: Interpolation Data Record
- **60C2**$_h$: Interpolation Time Period
- **60C4**$_h$: Interpolation Data Configuration
- **60C5**$_h$: Max Acceleration
- **60C6**$_h$: Max Deceleration
- **60F2**$_h$: Positioning Option Code
- **60FE**$_h$: Digital Outputs
- **60FF**$_h$: Target Velocity

7.3.4 Category: drive

- **3202**$_h$: Motor Drive Submode Select

7.3.5 Category: tuning

- **2030**$_h$: Pole Pair Count
- **2031**$_h$: Maximum Current
- **2032**$_h$: Maximum Speed
- **203B**$_h$: I2t Parameters
- **2050**$_h$: Encoder Alignment
- **2051**$_h$: Encoder Optimization
- **2052**$_h$: Encoder Resolution
- **2059**$_h$: Encoder Configuration

7.3.6 Starting the save process

⚠ **CAUTION**

The motor must be at a standstill during the save process and may not be started up while saving.

Note

- Saving may take a few seconds. Under no circumstances may you interrupt the voltage supply while saving. The state of the saved objects is otherwise undefined.
- Always wait until the controller has signaled that the save process has been successfully completed with the value "1" in the corresponding subindex in object **1010_h**.

There is a subindex in object **1010_h** for each *category*. To save all objects of this *category*, the value "65766173_h" must be written in the subindex. [1] The controller signals the end of the save process by overwriting the value with a "1".

The following table shows which subindex of object **1010_h** is responsible for which *category*.

Subindex	Category
01_h	All categories
02_h	Communication
03_h	Application
04_h	Customer
05_h	Drive
06_h	Tuning

7.3.7 Discarding the saved data

If all objects or one *category* of saved objects is to be deleted, value "$64616F6C_h$" must be written in object **1011_h**. [2] The following subindices correspond to a *category* here:

Subindex	Category
01_h	All categories (reset to factory settings) with the exception of category 06_h (Tuning)
02_h	Communication
03_h	Application
04_h	Customer
05_h	Drive
06_h	Tuning

The saved objects are subsequently discarded. After the data have been deleted, the controller automatically restarts.

Note

Objects of *category* 06_h (Tuning) are not reset when resetting to factory settings with subindex 01_h. You can reset these objects with subindex 06_h.

[1] This corresponds to the decimal of 1702257011_d or the ASCII string `save`.
[2] This corresponds to the decimal of 1684107116_d or the ASCII string `load`.

7.3.8 Verifying the configuration

Object **1020**$_h$ can be used to verify the configuration. It acts as a modification marker similar to common text editors: as soon as a file is modified in the editor, a marker (usually an asterisk) is added.

The entries of object **1020**$_h$ can be written with a date and time and then saved together with all other savable objects with **1010**$_h$:01.

The entries of **1020**$_h$ are reset to "0" as soon as a savable object (including **1010**$_h$:0x,$_h$ except for **1010**$_h$:01$_h$ and **1020**$_h$) is written.

The following sequence makes verification possible:

1. An external tool or master configures the controller.
2. The tool or master sets the value in object **1020**$_h$.
3. The tool or master activates the saving of all objects **1010**$_h$:01$_h$ = 65766173$_h$. The date and time in object **1020**$_h$ are also saved.

After the controller is restarted, the master can check the value in **1020**$_h$:01$_h$ and **1020**:01$_h$. If one of the values is "0", the object dictionary was changed after the saved values were loaded. If the date or time in **1020** does not correspond to the expected value, objects were probably saved with values other than those that were expected.

8 Programming with *NanoJ*

NanoJ is a programming language similar to *C* or *C++*. NanoJ is integrated in the *Plug & Drive Studio* software. You can find further information in document *Plug & Drive Studio: Quick Start Guide* at **us.nanotec.com**.

8.1 NanoJ program

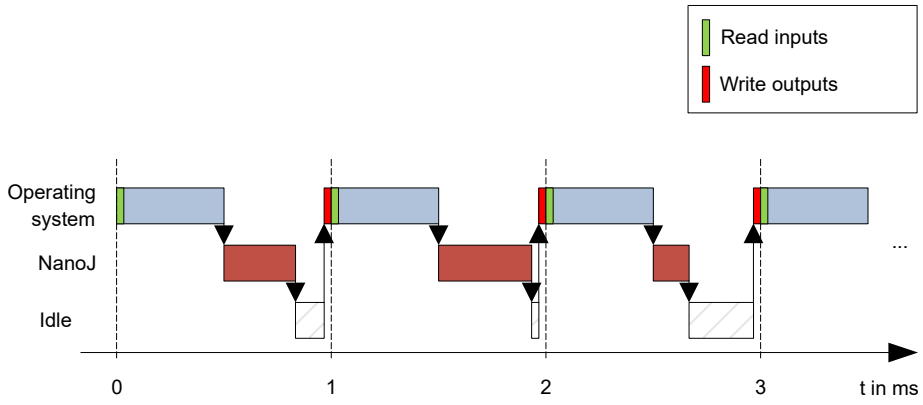
A *NanoJ program* makes a protected runtime environment available within the firmware. Here, the user can create his own processes. These can then trigger functions in the controller by, for example, reading or writing entries in the object dictionary.

Through the use of protective mechanisms, a *NanoJ program* is prevented from crashing the firmware. In the worst case, the execution is interrupted with an error code stored in the object dictionary.

If the *NanoJ program* was loaded on the controller, it is automatically executed after the controller is switched on or restarted.

8.1.1 Available computing time

A *NanoJ program* receives computing time cyclically in a 1 ms clock (see following figure). Because computing time is lost through interrupts and system functions of the firmware, only approx. 30% – 50% of computing time is available to the user program (depending on operating mode and application). In this time, the user program must run through the cycle and either complete the cycle or yield the computing time by calling the `yield()` function. In the former case, the user program is restarted with the start of the next 1 ms cycle; the latter results in the program being continued on the next 1 ms cycle with the command that follows the `yield()` function.



If the *NanoJ program* needs more time than was allotted, it is ended and an error code set in the object dictionary.

Tip

When developing user programs, the runtime behavior must be carefully examined, especially for more time-intensive tasks. For example, it is therefore recommended that tables be used instead of calculating a sine value using a `sin` function.

Note

If the *NanoJ program* does not yield the computing time after too long a time, it is ended by the operating system. In this case, the number `4` is entered in the statusword for object 2301_h; in the error register for object 2302_h, the number `5` (timeout) is noted, see **2301h NanoJ Status** and **2302h NanoJ Error Code**.

8.1.2 Sandbox

Using processor-specific features, a so-called *sandbox* is generated. When used in the sandbox, a user program can only access specially assigned memory areas and system resources. For example, an attempt to directly write to a processor IO register is acknowledged with an *MPU Fault* and the user program terminated with the corresponding error code in the object dictionary.

8.1.3 NanoJ program – communication possibilities

A *NanoJ program* has a number of possibilities for communicating with the controller:

- Read and write OD values using PDO mapping
- Directly read and write OD values using system calls
- Call other system calls (e.g., write debug output)

The OD values of the user program are made available in the form of variables via *PDO mapping*. Before a user program receives the 1 ms time slot, the firmware transfers the values from the object dictionary to the variables of the user program. As soon as the user program receives computing time, it can manipulate these variables as regular C variables. At the end of the time slot, the new values are then automatically copied by the firmware back to the respective OD entries.

To optimize the performance, three types of mapping are defined: input, output, and input/output (In, Out, InOut).

- *Input mappings* can only be read; they are not transferred back to the object dictionary.
- *Output mappings* can only be written.
- *Input/output mappings*, on the other hand, can both be read and written.

The set mappings can be read and checked via the GUI for objects 2310_h, 2320_h, and 2330_h. Up to 16 entries are allowed for each mapping.

Whether a variable is stored in the input, output or data range is controlled in *NanoJEasy* via the specification of the *linker section*.

8.1.4 Executing a NanoJ program

When executing a cycle, the *NanoJ program* essentially consists of the following three steps with respect to the PDO mapping:

1. Read values from the object dictionary and copy them to the input and output areas
2. Execute a user program
3. Copy values from the output and input areas back to the object dictionary

The configuration of the copy processes is based on the CANopen standard.

In addition, values of the object dictionary can be accessed via system calls. This is generally slower; mappings are therefore to be preferred. The number of mappings is limited (16 entries each in In/Out/InOut).

Tip

Nanotec recommends: Map OD entries that are used and changed frequently and use system calls to access OD entries that are used less frequently.

A list of available system calls can be found in chapter **System calls in a NanoJ program**.

Tip

Nanotec recommends accessing a given OD value either by mapping or using a system call with `od_write()`. If both are used simultaneously, the system call has no effect.

8.1.5 NanoJ program – OD entries

The *NanoJ program* is controlled and configured in object range 2300_h to 2330_h (see **2300h NanoJ Control**).

OD-Index	Name and description
2300_h	**2300h NanoJ Control**
2301_h	**2301h NanoJ Status**
2302_h	**2302h NanoJ Error Code**
2310_h	**2310h NanoJ Input Data Selection**
2320_h	**2320h NanoJ Output Data Selection**
2330_h	**2330h NanoJ In/output Data Selection**

Example:

To select and start the *TEST1.USR* user program, the following sequence can, for example, be used:

- Rename file `TEST1.USR` with `vmmcode.usr`.
- Copy file `vmmcode.usr` to the controller via USB.
- Start the NanoJ program by writing object **2300_h**, bit 0 = "1" or by restarting the controller.
- Check entry **2302_h** for error code and object **2301_h**, bit 0 = "1" (NanoJ program running).

Note

Due to limitations in the USB implementation, file "VMMCODE.USR" is, following a restart of the controller, set to a size of 16 kB and the creation date set to 13.03.2012.

To stop a running program: write entry **2300_h** with bit 0 value = "0".

8.1.6 Structure of a NanoJ program

A user program consists of at least two instructions:

- the preprocessor instruction `#include "wrapper.h"`
- the `void user(){}` function

The code to be executed can be stored in the `void user()` function.

Note

The file names of the user programs must not be longer than eight characters plus three characters in the suffix; file name `main.cpp` is permissible, file name `aLongFileName.cpp` is not permissible.

Note

In the *NanoJ program*, only global variables are permitted and they may only be initialized within code. It then follows:

- No `new` operator
- No constructors
- No initialization of global variables outside of code

Examples:

The global variable is to be initialized within the `void user()` function:

```
unsigned int i;
void user(){
 i = 1;
 i += 1;
}
```

The following assignment is not correct:

```
unsigned int i = 1;
 void user() {
 i += 1;
}
```

8.1.7 NanoJ program example

The example shows the programming of a square wave signal in object 2500_h:01_h.

```
// file main.cpp
map S32 outputReg1 as inout 0x2500:1
#include "wrapper.h"

// user program
void user()
{
  U16 counter = 0;
  while( 1 )
  {
    ++counter;

    if( counter < 100 )
     InOut.outputReg1 = 0;
    else if( counter < 200 )
      InOut.outputReg1 = 1;
    else
      counter = 0;

    // yield() 5 times (delay 5ms)
    for(U08 i = 0; i < 5; ++i )
      yield();
  }
}// eof
```

You can find other examples at **us.nanotec.com**

8.2 Mapping in the NanoJ program

With this method, a variable in the *NanoJ program* is linked directly with an entry in the object dictionary. The creation of the mapping must be located at the start of the file here, even before the `#include "wrapper.h"` instruction. A comment is permitted above the mapping.

Tip

Nanotec recommends:

- Use mapping if you need to access an object in the object dictionary frequently, e.g., *controlword* 6040_h or *statusword* 6041_h.
- The `od_write()` and `od_read()` functions are better suited for accessing objects a single time, see **Accessing the object dictionary**.

8.2.1 Declaration of the mapping

The declaration of the mapping is structured as follows:

```
map <TYPE> <NAME> as <input|output|inout> <INDEX>:<SUBINDEX>
```

Where:

- `<TYPE>`

  The data type of the variable; U32, U16, U08, S32, S16 or S08.
- `<NAME>`
  The name of the variable as it is used in the user program.
- `<input|output|inout>`

  The read and write permission of a variable: a variable can be declared as an `input`, `output` or `inout`. This defines whether a variable is readable (`input`), writable (`output`) or both (`inout`) and the structure by means of which it must be addressed in the program.
- `<INDEX>:<SUBINDEX>`

  Index and subindex of the object to be mapped in the object dictionary.

Each declared variable is addressed in the user program via one of the three structures: *In*, *Out* or *InOut* depending on the defined write and read direction.

8.2.2 Example of mapping

Example of a mapping and the corresponding variable accesses:

```
map U16 controlWord as output 0x6040:00
map U08 statusWord as input 0x6041:00
map U08 modeOfOperation as inout 0x6060:00

#include "wrapper.h"

void user()
{
  [...]
  Out.controlWord = 1;
  U08 tmpVar = In.statusword;
  InOut.modeOfOperation = tmpVar;
  [...]
}
```

8.2.3 Possible error at `od_write()`

A possible source of errors is a write access with the `od_write()` function (see **System calls in a NanoJ program**) of an object in the object dictionary that was simultaneously created as mapping. The code listed in the following is incorrect:

```
map U16 controlWord as output 0x6040:00
#include " wrapper.h"
void user()
{
 [...]
  Out.controlWord = 1;
  [...]
  od_write(0x6040, 0x00, 5 ); // der Wert wird durch das Mapping
 überschrieben
  [...]
}
```

The line with the `od_write(0x6040, 0x00, 5 );` command has no effect. As described in the introduction, all mappings are copied to the object dictionary at the end of each millisecond.

This results in the following sequence:

1. The `od_write` function writes the value `5` in object 6040_h:00_h.
2. At the end of the 1 ms cycle, the mapping is written that also specifies object 6040_h:00_h, however, with the value `1`.
3. From the perspective of the user, the `od_write` command thus serves no purpose.

8.3 System calls in a NanoJ program

With system calls, it is possible to call up functions integrated in the firmware directly from a user program. Because direct code execution is only possible in the protected area of the sandbox, this is implemented via so-called *Cortex-Supervisor-Calls* (Svc Calls). An interrupt is triggered when the function is called. The firmware thus has the possibility of temporarily allowing code execution outside of the sandbox. Developers of user programs do not need to worry about this mechanism – for them, the system calls can be called up like normal C functions. Only the *wrapper.h* file needs to be integrated as usual.

8.3.1 Accessing the object dictionary

void **od_write** (U32 index, U32 subindex, U32 value)

This function writes the transferred value to the specified location in the object dictionary.

index	Index of the object to be written in the object dictionary
subindex	Subindex of the object to be written in the object dictionary
value	Value to be written

Note

It is highly recommended that the processor time be passed on with `yield()` after calling a `od_write()`. The value is immediately written to the OD. For the firmware to be able to trigger actions that are dependent on this, however, it must receive computing time. This, in turn, means that the user program must either be ended or interrupted with `yield()`.

U32 **od_read** (U32 index, U32 subindex)

This function reads the value at the specified location in the object dictionary and returns it.

index	Index of the object to be read in the object dictionary
subindex	Subindex of the object to be read in the object dictionary
Output value	Content of the OD entry

Note

Active waiting for a value in the object dictionary should always be associated with a `yield()`.

Example

```
while (od_read(2400,2) != 0) // wait until 2400:2 is set
{ yield(); }
```

8.3.2 Process control

```
void yield()
```

This function returns the processor time to the operating system. In the next time slot, the program continues at the location after the call.

```
void sleep (U32 ms)
```

This function returns the processor time to the operating system for the specified number of milliseconds. The user program is then continued at the location after the call.

ms	Time to be waited in milliseconds

9 Description of the object dictionary

9.1 Overview

This chapter contains a description of all objects.

You will find information here on:

- Functions
- Object descriptions ("Index")
- Value descriptions ("Subindices")
- Descriptions of bits
- Description of the object

9.2 Structure of the object description

The description of the object entries always has the same structure and usually consists of the following sections:

Function

The function of the object dictionary is briefly described in this section.

Object description

This table provides detailed information on the data type, preset values and similar. An exact description can be found in section "**Object description**"

Value description

This table is only available with the "Array" or "Record" data type and provides exact information about the sub-entries. A more exact description of the entries can be found in section "**Value description**"

Description

Here, more exact information on the individual bits of an entry is provided or any compositions explained. A more exact description can be found in section "**Description**"

9.3 Object description

The object description consists of a table that contains the following entries:

Index

Designates the object index in hexadecimal notation.

Object name

The name of the object.

Object Code

The type of object. This can be one of the following entries:

- VARIABLE: In this case, the object consists of only a variable that is indexed with subindex 0.
- ARRAY: These objects always consists of a subindex 0 – which specifies the number of sub-entries – and the sub-entries themselves, beginning with index 1. The data type within an array never changes, i.e., sub-entry 1 and all subsequent entries are always of the same data type.
- ARRAY: These objects always consists of a subindex 0 – which specifies the number of sub-entries – and the sub-entries themselves, beginning with index 1. Unlike an ARRAY, the data type of the sub-entries can vary. This means that, e.g., sub-entry 1 may be of a different data type than sub-entry 2.

- VISIBLE_STRING: The object describes a character string coded in ASCII. The length of the string is specified in subindex 0; the individual characters are stored beginning in subindex 1. These character strings are **not** terminated by a null character.

Data type

The size and interpretation of the object is specified here. The following notation is used for the "VARIABLE" object code:

- A distinction is made between entries that are signed; these are designated with the prefix "SIGNED". For entries that are unsigned, the prefix "UNSIGNED" is used.
- The size of the variable in bits is placed before the prefix and can be 8, 16 or 32.

Savable

Described here is whether this object is savable and, if so, in which category.

Firmware version

The firmware version beginning with which the object is available is entered here.

Change history (ChangeLog)

Any changes to the object are noted here.

There are also the following table entries for the "VARIABLE" data type:

Access

The access restriction is entered here. The following restrictions are available:

- "read/write": The object can both be read as well as written
- "read only": The object can only be read from the object dictionary. It is not possible to set a value.

PDO mapping

Some bus systems, such as CANopen or EtherCAT, support PDO mapping. Described in this table entry is whether the object can be inserted into a mapping and, if so, into which. The following designations are available here:

- "no": The object may not be entered in a mapping.
- "TX-PDO": The object may be entered in an RX mapping.
- "RX-PDO": The object may be entered in a TX mapping.

Allowed values

In some cases, only certain values may be written in the object. If this is the case, these values are listed here. If there are no restrictions, the field is empty.

Preset value

To bring the controller to a secured state when switching on, it is necessary to preset a number of objects with values. The value that is written in the object when the controller is started is noted in this table entry.

9.4 Value description

Note

For the sake of clarity, a number of subindices are grouped together if the entries all have the same name.

Listed in the table with the "Value description" heading are all data for sub-entries with subindex 1 or higher. The table contains the following entries:

Subindex

Number of the currently written sub-entry.

Name

Name of the sub-entry.

Data type

The size and interpretation of the sub-entry is specified here. The following notation always applies here:

- A distinction is made between entries that are signed; these are designated with the prefix "SIGNED". For entries that are unsigned, the prefix "UNSIGNED" is used.
- The size of the variable in bits is placed before the prefix and can be 8, 16 or 32.

Access

The access restriction for the sub-entry is entered here. The following restrictions are available:

- "read/write": The object can both be read as well as written
- "read only": The object can only be read from the object dictionary. It is not possible to set a value.

PDO mapping

Some bus systems, such as CANopen or EtherCAT, support PDO mapping. Described in this table entry is whether the sub-entry can be inserted into a mapping and, if so, into which. The following designations are available here:

- "no": The object may not be entered in a mapping.
- "TX-PDO": The object may be entered in an RX mapping.
- "RX-PDO": The object may be entered in a TX mapping.

Allowed values

In some cases, only certain values may be written in the sub-entry. If this is the case, these values are listed here. If there are no restrictions, the field is empty.

Preset value

To bring the controller to a secured state when switching on, it is necessary to preset a number of sub-entries with values. The value that is written in the sub-entry when the controller is started is noted in this table entry.

9.5 Description

This section may be present if use requires additional information. If individual bits of an object or sub-entry have different meaning, diagrams as shown in the following example are used.

Example: The object is 8 bits in size; bit 0 and bit 1 have different functions. Bits 2 and 3 are grouped into one function; the same applies for bits 4 to 7.

7	6	5	4	3	2	1	0
Example [4]				Example [2]		B	A

Example [4]

Description of bit 4 up to and including bit 7; these bits are logically related. The 4 in square brackets specifies the number of related bits. A list with possible values and their description is often attached at this point.

Example [2]

Description of bits 3 and 2; these bits are logically related. The 2 in square brackets specifies the number of related bits.

- Value 00_b: The description here applies if bit 2 and bit 3 are "0".
- Value 01_b: The description here applies if bit 2 is "0" and bit 3 is "1".
- Value 10_b: The description here applies if bit 2 is "1" and bit 3 is "0".
- Value 11_b: The description here applies if bit 2 and bit 3 are "1".

B

Description of bit B; no length is specified for a single bit.

A

Description of bit A; bits with a gray background are not used.

1000h Device Type

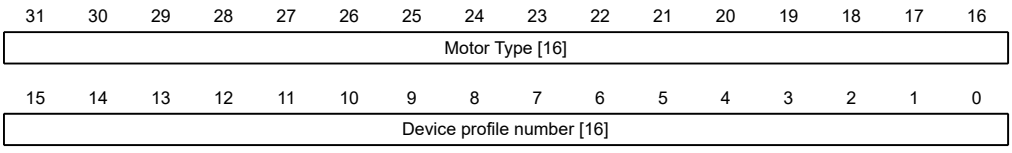
Function

Describes the controller type.

Object description

Index	1000_h
Object name	Device Type
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	00060192_h
Firmware version	FIR-v1426
Change history	

Description



Motor Type[16]

Describes the supported motor type. The following values are possible:

- Bit 23 to bit 16: Value "1": Servo drive
- Bit 23 to bit 16: Value "2": Stepper motor

Device profile number[16]

Describes the supported CANopen standard.

Values:

0192_h or 0402_d (preset value): The CiA 402 standard is supported.

1001h Error Register

Function

Error register: The corresponding error bit is set in case of an error. If the error no longer exists, it is deleted automatically.

Object description

Index	1001_h
Object name	Error Register
Object Code	VARIABLE
Data type	UNSIGNED8
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00_h
Firmware version	FIR-v1426
Change history	

Description

7	6	5	4	3	2	1	0
MAN	RES	PROF	COM	TEMP	VOL	CUR	GEN

GEN
General error

CUR
Current

VOL
Voltage

TEMP
Temperature

COM
Communication

PROF
Relates to the device profile

RES
Reserved, always "0"

MAN
Manufacturer-specific: The motor turns in the wrong direction.

1003h Pre-defined Error Field

Function

This object contains an error stack with up to eight entries.

Object description

Index	1003_h
Object name	Pre-defined Error Field
Object Code	ARRAY
Data type	UNSIGNED32
Savable	no
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Number Of Errors
Data type	UNSIGNED8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00_h

Subindex	01_h
Name	Standard Error Field
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Standard Error Field
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	03_h
Name	Standard Error Field
Data type	UNSIGNED32

Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	04_h
Name	Standard Error Field
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	05_h
Name	Standard Error Field
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	06_h
Name	Standard Error Field
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	07_h
Name	Standard Error Field
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	08_h
Name	Standard Error Field
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	

Preset value	00000000_h

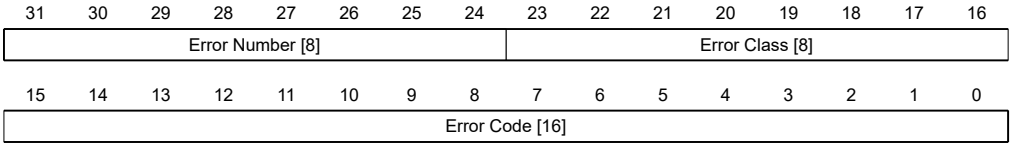
Description

General function

If a new error occurs, it is entered in subindex 1. The already existing entries in subindices 1 to 7 are moved back one position. The error in subindex 7 is thereby removed.

The number of errors that have already occurred can be read from the object with subindex 0. If no error is currently entered in the error stack, it is not possible to read one of the eight subindices 1–8 and an error (abort code = 08000024_h) is sent in response. If a "0" is written in subindex 0, counting starts again from the beginning.

Bit description



Error Number [8]

This can be used to pinpoint the cause of the error. The meaning of the number can be found in the following table.

Error number	Description
0	Watchdog-Reset
1	Input voltage too high
2	Output current too high
3	Input voltage too low
4	Error at fieldbus
5	Motor turns – in spite of active block – in the wrong direction
6	CANopen only: NMT master takes too long to send nodeguarding request
7	Encoder error due to electrical fault or defective hardware
8	Encoder error; index not found during the auto setup
9	Error in the AB track
10	Positive limit switch and tolerance zone exceeded
11	Negative limit switch and tolerance zone exceeded
12	Device temperature above 80°C
13	The values of object **6065_h** (Following Error Window) and object **6066_h** (Following Error Time Out) were exceeded; a fault was triggered.
14	Nonvolatile memory full; controller must be restarted for cleanup work.
15	Motor blocked
16	Nonvolatile memory damaged; controller must be restarted for cleanup work.
17	CANopen only: Slave took too long to send PDO messages.
18	Hall sensor faulty
19	CANopen only: PDO not processed due to a length error
20	CANopen only: PDO length exceeded
21	Nonvolatile memory full; controller must be restarted for cleanup work.
22	Rated current must be set ($203B_h$:01_h)

Error number	Description
23	Encoder resolution, number of pole pairs and some other values are incorrect.
24	Motor current is too high, adjust the PI parameters.
25	Internal software error, generic
26	Current too high at digital output
27	CANopen only: Unexpected sync length
28	EtherCAT only: The motor was stopped because EtherCAT switched state from OP to either SafeOP or PreOP without first stopping the motor.

Error Class[8]

This byte is identical to object **1001**$_h$

Error Code[16]

Refer to the following table for the meaning of the bytes.

Error Code	Description
1000$_h$	General error
2300$_h$	Current at the controller output too large
3100$_h$	Overvoltage/undervoltage at controller input
4200$_h$	Temperature error within the controller
6010$_h$	Software reset (watchdog)
6100$_h$	Internal software error, generic
6320$_h$	Rated current must be set (203B$_h$:01$_h$)
7121$_h$	Motor blocked
7305$_h$	Incremental encoder or Hall sensor faulty
7600$_h$	Nonvolatile memory full or corrupt; restart the controller for cleanup work
8000$_h$	Error during fieldbus monitoring
8130$_h$	CANopen only: "Life Guard" error or "Heartbeat" error
8200$_h$	CANopen only: Slave took too long to send PDO messages.
8210$_h$	CANopen only: PDO was not processed due to a length error
8220$_h$	CANopen only: PDO length exceeded
8611$_h$	Position monitoring error: Following error too large
8612$_h$	Position monitoring error: Limit switch and tolerance zone exceeded
9000$_h$	EtherCAT: Motor running while EtherCAT changes from OP -> SafeOp, PreOP, etc.

1008h Manufacturer Device Name

Function

Contains the device name as character string.

Object description

Index	1008_h
Object name	Manufacturer Device Name
Object Code	VARIABLE
Data type	VISIBLE_STRING
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	C5-01
Firmware version	FIR-v1426
Change history	

1009h Manufacturer Hardware Version

Function

This object contains the hardware version as character string.

Object description

Index	1009_h
Object name	Manufacturer Hardware Version
Object Code	VARIABLE
Data type	VISIBLE_STRING
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	0
Firmware version	FIR-v1426
Change history	

100Ah Manufacturer Software Version

Function

This object contains the software version as character string.

Object description

Index	$100A_h$
Object name	Manufacturer Software Version
Object Code	VARIABLE
Data type	VISIBLE_STRING
Savable	no
Access	read only

PDO mapping	no
Allowed values	
Preset value	FIR-v1650-B527540
Firmware version	FIR-v1426
Change history	

1010h Store Parameters

Function

Note
As an alternative, objects can also be set and saved using the configuration file. Note that this file has higher priority. Objects that are saved both with the mechanism described here as well as in the configuration file take the value of the configuration file.

This object has no function in this controller.

Object description

Index	1010_h
Object name	Store Parameters
Object Code	ARRAY
Data type	UNSIGNED32
Savable	no
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1436: "Object name" entry changed from "Store Parameter" to "Store Parameters". Firmware version FIR-v1436: The number of entries was changed from 3 to 4. Firmware version FIR-v1512: The number of entries was changed from 4 to 5. Firmware version FIR-v1540: The number of entries was changed from 5 to 7.

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	06_h

Subindex	01_h

Name	Save All Parameters To Non-volatile Memory
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	02_h
Name	Save Communication Parameters To Non-volatile Memory
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	03_h
Name	Save Application Parameters To Non-volatile Memory
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	04_h
Name	Save Customer Parameters To Non-volatile Memory
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	05_h
Name	Save Drive Parameters To Non-volatile Memory
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	06_h
Name	Save Tuning Parameters To Non-volatile Memory
Data type	UNSIGNED32
Access	read / write

PDO mapping	no
Allowed values	
Preset value	00000001_h

1011h Restore Default Parameters

Function

This object has no function in this controller.

Object description

Index	1011_h
Object name	Restore Default Parameters
Object Code	ARRAY
Data type	UNSIGNED32
Savable	no
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1436: "Object Name" entry changed from "Restore Default Parameter" to "Restore Default Parameters". Firmware version FIR-v1436: The number of entries was changed from 2 to 4. Firmware version FIR-v1512: The number of entries was changed from 4 to 5. Firmware version FIR-v1512: "Name" entry changed from "Restore The Comm Default Parameters" to "Restore Communication Default Parameters". Firmware version FIR-v1512: "Name" entry changed from "Restore The Application Default Parameters" to "Restore Application Default Parameters". Firmware version FIR-v1540: The number of entries was changed from 5 to 7.

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	06_h

Subindex	01_h
Name	Restore All Default Parameters
Data type	UNSIGNED32

Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	02_h
Name	Restore Communication Default Parameters
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	03_h
Name	Restore Application Default Parameters
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	04_h
Name	Restore Customer Default Parameters
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	05_h
Name	Restore Drive Default Parameters
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	06_h
Name	Restore Tuning Default Parameters
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	

Preset value	00000000_h

1018h Identity Object

Function

This object returns general information on the device, such as manufacturer, product code, revision and serial number.

Tip
Have these values ready in the event of service inquiries.

Object description

Index	1018_h
Object name	Identity Object
Object Code	RECORD
Data type	IDENTITY
Savable	no
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	04_h

Subindex	01_h
Name	Vendor-ID
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	$0000026C_h$

Subindex	02_h
Name	Product Code
Data type	UNSIGNED32
Access	read only

PDO mapping	no
Allowed values	
Preset value	0000000F$_h$

Subindex	03$_h$
Name	Revision Number
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	06720000$_h$

Subindex	04$_h$
Name	Serial Number
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000$_h$

1020h Verify Configuration

Function

This object has no function in this controller.

Object description

Index	1020$_h$
Object name	Verify Configuration
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: verify
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1540
Change history	

Value description

Subindex	00$_h$
Name	Highest Sub-index Supported
Data type	UNSIGNED8

Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	Configuration Date
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Configuration Time
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

1F50h Program Data

Function

This object is used to program memory areas of the controller. Each entry stands for a certain memory area.

Object description

Index	$1F50_h$
Object name	Program Data
Object Code	ARRAY
Data type	DOMAIN
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1540
Change history	

Value description

Subindex	00_h

Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	03_h

Subindex	01_h
Name	Program Data Bootloader/firmware
Data type	DOMAIN
Access	read / write
PDO mapping	no
Allowed values	
Preset value	0

Subindex	02_h
Name	Program Data NanoJ
Data type	DOMAIN
Access	read / write
PDO mapping	no
Allowed values	
Preset value	0

Subindex	03_h
Name	Program Data DataFlash
Data type	DOMAIN
Access	read / write
PDO mapping	no
Allowed values	
Preset value	0

Description

1F51h Program Control

Function

This object is used to control the programming of memory areas of the controller. Each entry stands for a certain memory area.

Object description

Index	$1F51_h$
Object name	Program Control
Object Code	ARRAY

Data type	UNSIGNED8
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1540
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	03_h

Subindex	01_h
Name	Program Control Bootloader/firmware
Data type	UNSIGNED8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00_h

Subindex	02_h
Name	Program Control NanoJ
Data type	UNSIGNED8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00_h

Subindex	03_h
Name	Program Control DataFlash
Data type	UNSIGNED8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00_h

Description

1F57h Program Status

Function

This object indicates the programming status during the programming of memory areas of the controller. Each entry stands for a certain memory area.

Object description

Index	$1F57_h$
Object name	Program Status
Object Code	ARRAY
Data type	UNSIGNED32
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1540
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	03_h

Subindex	01_h
Name	Program Status Bootloader/firmware
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Program Status NanoJ
Data type	UNSIGNED32
Access	read only
PDO mapping	no

Allowed values	
Preset value	00000000_h

Subindex	03_h
Name	Program Status DataFlash
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Description

2028h MODBUS Slave Address

Function

This object contains the slave address for Modbus.

Object description

Index	2028_h
Object name	MODBUS Slave Address
Object Code	VARIABLE
Data type	UNSIGNED8
Savable	yes, category: communication
Access	read / write
PDO mapping	no
Allowed values	1-247
Preset value	05_h
Firmware version	FIR-v1436
Change history	

202Ah MODBUS RTU Baudrate

Function

This object contains the baudrate of modbus in Bd.

Object description

Index	$202A_h$
Object name	MODBUS RTU Baudrate
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: communication

Access	read / write
PDO mapping	no
Allowed values	
Preset value	$00004B00_h$
Firmware version	FIR-v1436
Change history	

202Ch MODBUS RTU Stop Bits

Function

This object contains the number of stop-bits of modbus interface.

Object description

Index	$202C_h$
Object name	MODBUS RTU Stop Bits
Object Code	VARIABLE
Data type	UNSIGNED8
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	01_h
Firmware version	FIR-v1436
Change history	

Description

Number of Stopbits	Value in object $202C_h$
1	0
2	2

202Dh MODBUS RTU Parity

Function

This object configures the parity and stop bits for MODBUS RTU.

Object description

Index	$202D_h$
Object name	MODBUS RTU Parity
Object Code	VARIABLE
Data type	UNSIGNED8
Savable	yes, category: communication
Access	read / write

PDO mapping	no
Allowed values	
Preset value	04_h
Firmware version	FIR-v1540
Change history	

Description

The following values apply:

- Value "0x00": Party none, stop bits 2
- Value "0x04": Pairty Even, stop bits 1
- Value "0x06": Pairty odd, stop bits 1

2030h Pole Pair Count

Function

Contains the number of pole pairs of the connected motor.

Object description

Index	2030_h
Object name	Pole Pair Count
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: tuning
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000032_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1540: "Savable" entry changed from "no" to "yes, category: tuning".

2031h Maximum Current

Function

If **I^2t monitoring** is not active, the rms current specified in the motor data sheet is entered here in mA. If **closed loop** mode is used or if **I^2t monitoring** is activated, the maximum current value is specified here in mA.

Within the controller, the entered value is always interpreted as the root mean square.

Object description

Index	2031_h
Object name	Maximum Current
Object Code	VARIABLE

Data type	UNSIGNED32
Savable	yes, category: tuning
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000258_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1614: "Savable" entry changed from "yes, category: application" to "yes, category: tuning". Firmware version FIR-v1614: "Object Name" entry changed from "Peak Current" to "Max Current".

2032h Maximum Speed

Function

Specifies the maximum permissible speed of the motor in **user-defined units**.

Object description

Index	2032_h
Object name	Maximum Speed
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: tuning
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$00030D40_h$
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1614: "Savable" entry changed from "yes, category: application" to "yes, category: tuning".

Description

Note

The object is not taken into account in the **Cyclic Synchronous Velocity** and **Homing** operating modes. In the **Velocity** and **Profile Velocity** operating modes, it is only taken into account if an S-ramp (position ramp, see **3202h Motor Drive Submode Select**) is used.

2033h Plunger Block

Function

The object prevents traveling too far in an undesired direction.

Object description

Index	2033_h
Object name	Plunger Block
Object Code	VARIABLE
Data type	INTEGER32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	

Description

An electronic locking bolt is thereby realized.

The value 0 switches off monitoring.

The value 100, for example, means that the drive may rotate any distance in the negative direction, but as soon as it moves more than 100 steps in the positive direction, the motor is stopped immediately and an error triggered.

When winding thread, for example, it is thereby possible to prevent accidental unwinding.

2034h Upper Voltage Warning Level

Function

This object contains the threshold value for the "overvoltage" error in millivolts.

Object description

Index	2034_h
Object name	Upper Voltage Warning Level
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$0000C92C_h$
Firmware version	FIR-v1426
Change history	

Description

If the input voltage of the controller exceeds this threshold value, the motor is switched off and an error triggered. This error is reset automatically if the input voltage is less than (voltage of object 2034_h minus 2 volts).

2035h Lower Voltage Warning Level

Function

This object contains the threshold value for the "Undervoltage" error in millivolts.

Object description

Index	2035_h
Object name	Lower Voltage Warning Level
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00002710_h
Firmware version	FIR-v1426
Change history	

Description

If the input voltage of the controller falls below this threshold value, the motor is switched off and an error triggered. The error is reset automatically if the input voltage exceeds the voltage of object **2035_h** plus 2 volts.

2036h Open Loop Current Reduction Idle Time

Function

This object describes the time in milliseconds that the motor must be at a standstill before current reduction is activated.

Object description

Index	2036_h
Object name	Open Loop Current Reduction Idle Time
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$000003E8_h$
Firmware version	FIR-v1426
Change history	

2037h Open Loop Current Reduction Value/factor

Function

This object describes the rms current to which the motor current is to be reduced if current reduction is activated in open loop (bit 3 in **3202**$_h$ = "1") and the motor is at a standstill.

Object description

Index	2037$_h$
Object name	Open Loop Current Reduction Value/factor
Object Code	VARIABLE
Data type	INTEGER32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	FFFFFFCE$_h$
Firmware version	FIR-v1426
Change history	

Description

Value of 2037$_h$ greater than or equal to 0 and less than value 2031$_h$

Current is reduced to the value entered here. The value is in mA and interpreted as root mean square.

Value of 2037$_h$ in the range from -1 to -100

The entered value is interpreted as a percentage and determines the reduction of the rated current in **2037**$_h$. The value in **2031**$_h$ is used for the calculation.

Example: Object **2031**$_h$ has the value 4200 mA. The value -60 in **2037**$_h$ reduces the current by 60% of **2031**$_h$. The result is a current reduction to a root mean square of **2031**$_h$ * (**2037**$_h$ + 100) / 100 = 1680 mA.

The value -100 in **2037**$_h$ would, for example, mean that a current reduction is set to a root mean square of 0 mA.

Note

If the rated current is greater than 0 in **203B**$_h$:01, the smaller of **2031**$_h$ and **203B**$_h$:01 is used as the rated current for calculating the current reduction.

2039h Motor Currents

Function

This object contains the measured motor currents in mA.

Object description

Index	2039_h
Object name	Motor Currents
Object Code	ARRAY
Data type	INTEGER32
Savable	no
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1504: "PDO mapping" table entry for subindex 01 changed from "no" to "TX-PDO". Firmware version FIR-v1504: "PDO mapping" table entry for subindex 02 changed from "no" to "TX-PDO". Firmware version FIR-v1504: "PDO mapping" table entry for subindex 03 changed from "no" to "TX-PDO". Firmware version FIR-v1504: "PDO mapping" table entry for subindex 04 changed from "no" to "TX-PDO".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	04_h

Subindex	01_h
Name	I_d
Data type	INTEGER32
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	I_q
Data type	INTEGER32
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h

Subindex	03_h

Name	I_a
Data type	INTEGER32
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h

Subindex	04_h
Name	I_b
Data type	INTEGER32
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h

203Ah Homing On Block Configuration

Function

This object contains the parameters for *Homing on Block* (see chapter **Homing**)

Object description

Index	$203A_h$
Object name	Homing On Block Configuration
Object Code	ARRAY
Data type	INTEGER32
Savable	yes, category: application
Access	
PDO mapping	
Allowed values	
Preset value	
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1540: The number of entries was changed from 4 to 3. Firmware version FIR-v1540: "Name" entry changed from "Period Of Blocking" to "Block Detection time". Firmware version FIR-v1614: "Data Type" entry changed from "UNSIGNED32" to "INTEGER32". Firmware version FIR-v1614: "Savable" entry changed from "no" to "yes, category: application". Firmware version FIR-v1614: "Data Type" entry changed from "UNSIGNED32" to "INTEGER32". Firmware version FIR-v1614: "Data Type" entry changed from "UNSIGNED32" to "INTEGER32".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	Minimum Current For Block Detection
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$000004EC_h$

Subindex	02_h
Name	Block Detection Time
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$000000C8_h$

Description

The subindices have the following function:

- 01_h: Specifies the current limit value above which blocking is to be detected. Positive numerical values specify the current limit in mA, negative numbers specify a percentage of object **2031**$_h$:01_h. Example: The value "1000" corresponds to 1000 mA (= 1 A); the value "-70" corresponds to 70% of **2031**$_h$.
- 02_h: Specifies the time in ms that the motor is to continue to travel against the block after block detection.

203Bh I2t Parameters

Function

This object contains the parameters for I^2t monitoring.

I^2t monitoring is activated by entering a value greater than 0 in **203B**$_h$:01 and **203B**$_h$:02 (see **I2t Motor overload protection**).

With one exception, I^2t monitoring can only be used for *closed loop* mode: If I^2t is activated in *open loop* mode, the current is reduced to the smaller of **203B**$_h$ and **2031**$_h$.

Object description

Index	$203B_h$
Object name	I2t Parameters
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: tuning
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1512: "Savable" entry changed from "no" to "yes, category: application". Firmware version FIR-v1512: The number of entries was changed from 7 to 8. Firmware version FIR-v1614: "Savable" entry changed from "yes, category: application" to "yes, category: tuning".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	07_h

Subindex	01_h
Name	Nominal Current
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Maximum Duration Of Peak Current
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	03_h
Name	Threshold
Data type	UNSIGNED32

Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	04_h
Name	CalcValue
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	05_h
Name	LimitedCurrent
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	06_h
Name	Status
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	07_h
Name	ActualResistance
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Description

The subindices are divided into two groups: subindex 01_h and 02_h contain parameters for the control, subindices 03_h to 06_h are status values. The functions are as follows:

- 01_h: The rated current specified in the motor data sheet is entered here in mA. This must be smaller than the current entered in object **2031_h**, otherwise monitoring is not activated. The specified value is interpreted as root mean square.
- 02_h: Specifies the maximum duration of the peak current in ms.

- 03_h: Threshold, specifies the limit in mA that determines whether the maximum current or rated current is switched to.
- 04_h: CalcValue, specifies the calculated value that is compared with the threshold for setting the current.
- 05_h: LimitedCurrent, contains the momentary current as root mean square set by I^2t.
- 06_h: Current status. If the sub-entry value is "0", I^2t is deactivated; if the value is "1", I^2t is activated.

203Dh Torque Window

Function

Specifies a symmetrical range relative to the target torque within which the target is considered having been met.

If the value is set to "FFFFFFFF"$_h$, monitoring is switched off, the "Target reached" bit in object **6041**$_h$ (controlword) is never set.

Object description

Index	$203D_h$
Object name	Torque Window
Object Code	VARIABLE
Data type	UNSIGNED16
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0000_h
Firmware version	FIR-v1540
Change history	Firmware version FIR-v1614: "Savable" entry changed from "no" to "yes, category: application".

203Eh Torque Window Time

Function

The current torque must be within the "Torque Window" (**203D**$_h$) for this time (in milliseconds) for the target torque to be considered having been met.

Object description

Index	$203E_h$
Object name	Torque Window Time
Object Code	VARIABLE
Data type	UNSIGNED16
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0000_h

Firmware version	FIR-v1540
Change history	Firmware version FIR-v1614: "Savable" entry changed from "no" to "yes, category: application".

2050h Encoder Alignment

Function

This value specifies the offset between the index of the encoder and the electric field.

Object description

Index	2050_h
Object name	Encoder Alignment
Object Code	VARIABLE
Data type	INTEGER32
Savable	yes, category: tuning
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1540: "Savable" entry changed from "no" to "yes, category: tuning".

Description

The exact determination is only possible via **auto setup**. The presence of this value is necessary for *closed loop* mode with encoder.

2051h Encoder Optimization

Function

Contains compensation values for achieving better runout in *closed loop* mode.

Object description

Index	2051_h
Object name	Encoder Optimization
Object Code	ARRAY
Data type	INTEGER32
Savable	yes, category: tuning
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1540: "Savable" entry changed from "no" to "yes, category: tuning".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	03_h

Subindex	01_h
Name	Parameter 1
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Parameter 2
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	03_h
Name	Parameter 3
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Description

The exact determination is only possible via **auto setup**.

2052h Encoder Resolution

Function

Contains the physical resolution of the encoder that is used for commutation.

Object description

Index	2052_h
Object name	Encoder Resolution
Object Code	VARIABLE
Data type	INTEGER32
Savable	yes, category: tuning
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00001000_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1540: "Savable" entry changed from "no" to "yes, category: tuning".

Description

A negative value means that the encoder is driven in the opposite direction of the motor. This can be corrected by reversing the polarity of a motor winding.

Tip

The unit is "pulses per revolution" (ppr), which corresponds to four times the resolution in "counts per revolution" (cpr) (quadrature). This means that for an encoder with a resolution of, e.g., 1000 increments per revolution, the value in 2052_h is 4000.

2056h Limit Switch Tolerance Band

Function

Specifies how far a limit switch may be passed over in the positive or negative direction before the controller triggers an error.

This tolerance band is necessary, for example, to complete homing operations – in which limit switches can be actuated – error free.

Object description

Index	2056_h
Object name	Limit Switch Tolerance Band
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	TX-PDO
Allowed values	
Preset value	$000001F4_h$
Firmware version	FIR-v1426
Change history	

2057h Clock Direction Multiplier

Function

The clock count value in clock/direction mode is multiplied by this value before it is processed further.

Object description

Index	2057_h
Object name	Clock Direction Multiplier
Object Code	VARIABLE
Data type	INTEGER32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000080_h
Firmware version	FIR-v1426
Change history	

2058h Clock Direction Divider

Function

The clock count value in clock/direction mode is divided by this value before it is processed further.

Object description

Index	2058_h
Object name	Clock Direction Divider
Object Code	VARIABLE
Data type	INTEGER32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h
Firmware version	FIR-v1426
Change history	

2059h Encoder Configuration

Function

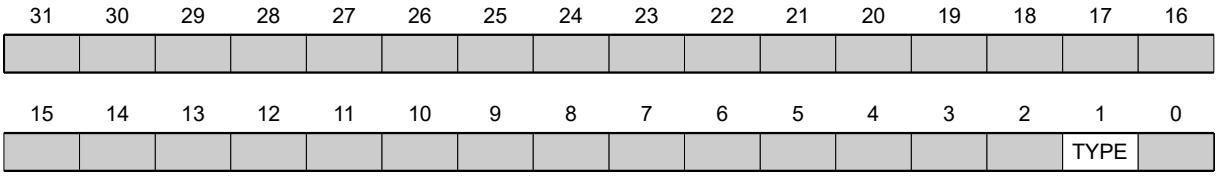
This object can be used to switch the supply voltage and the type of encoder.

Object description

Index	2059_h

Object name	Encoder Configuration
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: tuning
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1614: "Savable" entry changed from "yes, category: application" to "yes, category: tuning".

Description



TYPE

Defines the type of encoder. For a differential encoder, the bit must have the value "0". For a single-ended encoder, the bit must be set to "1".

205Ah Encoder Boot Value

Function

Tip

This object only has a function when using an absolute encoder. If an absolute encoder is not used, the value is always 0.

The initial encoder position when switching on the controller (in **user-defined units**) can be read from this object.

Object description

Index	$205A_h$
Object name	Encoder Boot Value
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1446

Change history	Firmware version FIR-v1512: "Access" table entry for subindex 00 changed from "read/write" to "read only".

205Bh Clock Direction Or Clockwise/Counter Clockwise Mode

Function

This object can be used to switch the clock-direction mode (value = "0") to the right/left rotation mode (value = "1").

Object description

Index	$205B_h$
Object name	Clock Direction Or Clockwise/Counter Clockwise Mode
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1504
Change history	

2060h Compensate Polepair Count

Function

Allows motion blocks to be assigned independent of motor.

Object description

Index	2060_h
Object name	Compensate Polepair Count
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h
Firmware version	FIR-v1426
Change history	

Description

If this entry is set to 1, the number of pole pairs is automatically included in the calculation of all speed, acceleration and jerk parameters.

If the value is 0, the **number of pole pairs** is included in the preset values as with standard stepper motor controllers and must be taken into account if the motor is changed.

2061h Velocity Numerator

Function

Contains the counter that is used for converting from user-defined speed values to the internal revolutions/second. See chapter **User-defined units**.

Object description

Index	2061_h
Object name	Velocity Numerator
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h
Firmware version	FIR-v1426
Change history	

2062h Velocity Denominator

Function

Contains the denominator that is used for converting from user-defined speed values to the internal revolutions/second. See chapter **User-defined units**.

Object description

Index	2062_h
Object name	Velocity Denominator
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$0000003C_h$
Firmware version	FIR-v1426
Change history	

2063h Acceleration Numerator

Function

Contains the counter that is used for converting from user-defined acceleration values to the internal revolutions/second^2. See chapter **User-defined units**.

Object description

Index	2063_h
Object name	Acceleration Numerator
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h
Firmware version	FIR-v1426
Change history	

2064h Acceleration Denominator

Function

Contains the denominator that is used for converting from user-defined acceleration values to the internal revolutions/second^2. See chapter **User-defined units**.

Object description

Index	2064_h
Object name	Acceleration Denominator
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$0000003C_h$
Firmware version	FIR-v1426
Change history	

2065h Jerk Numerator

Function

Contains the counter that is used for converting from user-defined jerk values to the internal revolutions/second ^{3}. See chapter **User-defined units**.

Object description

Index	2065_h
Object name	Jerk Numerator
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h
Firmware version	FIR-v1426
Change history	

2066h Jerk Denominator

Function

Contains the denominator that is used for converting from user-defined jerk values to the internal revolutions/second ^{3}. See chapter **User-defined units**.

Object description

Index	2066_h
Object name	Jerk Denominator
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$0000003C_h$
Firmware version	FIR-v1426
Change history	

2084h Bootup Delay

Function

Defines the period between the time that supply voltage is applied to the controller and the functional readiness of the controller in milliseconds.

Object description

Index	2084_h
Object name	Bootup Delay
Object Code	VARIABLE
Data type	UNSIGNED32

Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	

2101h Fieldbus Module Availability

Function

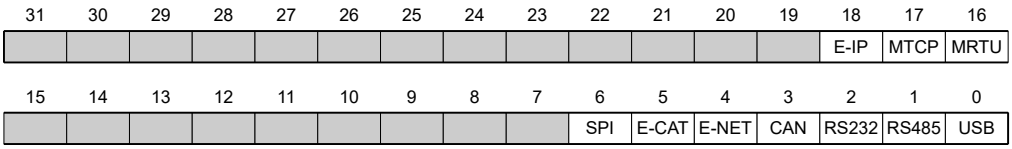
Shows the available fieldbuses.

Object description

Index	2101_h
Object name	Fieldbus Module Availability
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	00190001_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1626: "Object Name" entry changed from "Fieldbus Module" to "Fieldbus Module Availability".

Description

Bits 0 to 15 represent the physical interface, bits 16 to 31 the used protocol (if necessary).



USB

Value = "1": The USB fieldbus is available.

RS-485

Value = "1": An RS-485 interface is available.

RS-232

Value = "1": An RS-232 interface is available.

CAN

Value = "1": The CANopen fieldbus is available.

E-NET

Value = "1": An Ethernet interface is available.

E-CAT

Value = "1": An EtherCAT interface is available.

SPI

Value = "1": An SPI interface is available.

MRTU

Value = "1": The used protocol is Modbus RTU.

MTCP

Value = "1": The used protocol is Modbus TCP.

E-IP

Value = "1": The used protocol is EtherNet/IP™.

2102h Fieldbus Module Control

Function

This object can be used to activate/deactivate certain fieldbuses (physical interfaces and protocols).

Object description

Index	2102_h
Object name	Fieldbus Module Control
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: communication
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00080001_h
Firmware version	FIR-v1540
Change history	Firmware version FIR-v1626: "Savable" entry changed from "yes, category: application" to "yes, category: communication".

Description

Object **2103**$_h$:1_h contains all physical interfaces/protocols that can be activated/deactivated. These can be switched in this object (2102_h). The current status of the activated fieldbuses is in object **2103**$_h$:2_h.

The following distribution of the bits applies here:

31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16
													E-IP	MTCP	MRTU

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
									SPI	E-CAT	E-NET	CAN	RS232	RS485	USB

USB
USB interface

RS-485
RS-485 interface

RS-232
RS-232 interface

CAN
CANopen interface

E-NET
EtherNet interface

E-CAT
EtherCAT interface

SPI
SPI interface

MRTU
Modbus RTU protocol

MTCP
Modbus TCP protocol

E-IP
EtherNet/IP™ protocol

2103h Fieldbus Module Status

Function

Shows the active fieldbuses.

Object description

Index	2103_h
Object name	Fieldbus Module Status
Object Code	ARRAY
Data type	UNSIGNED32
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1540
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	Fieldbus Module Disable Mask
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00100000_h

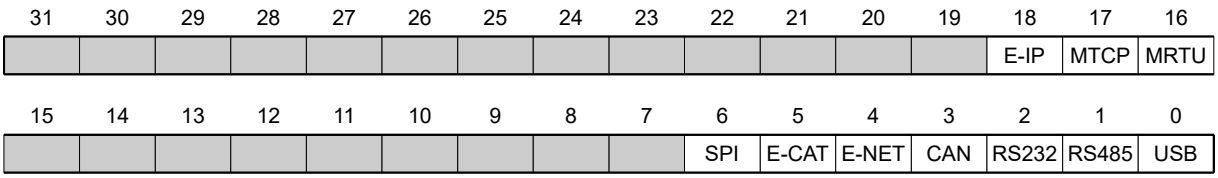
Subindex	02_h
Name	Fieldbus Module Enabled
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00080001_h

Description

Subindex 1 (Fieldbus Module Disable Mask): This subindex contains all physical interfaces and protocols that can be activated or deactivated. A value "1" means that this fieldbus can be deactivated.

Subindex 2 (Fieldbus Module Enabled): This subindex contains all currently activated physical interfaces and protocols. The value "1" means that that the fieldbus is active.

The following distribution of the bits applies for subindices 1 and 2:



USB

USB interface

RS-485

RS-485 interface

RS-232

RS-232 interface

CAN
CANopen interface

E-NET
EtherNet interface

E-CAT
EtherCAT interface

SPI
SPI interface

MRTU
Modbus RTU protocol

MTCP
Modbus TCP protocol

E-IP
EtherNet/IP™ protocol

2300h NanoJ Control

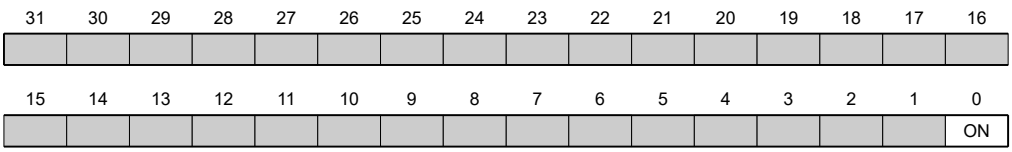
Function

Controls the execution of a NanoJ program.

Object description

Index	2300_h
Object name	NanoJ Control
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1436: "Object Name" entry changed from "VMM Control" to "NanoJ Control".

Description



ON

Switches the NanoJ program on (value = "1") or off (value = "0").

With a rising edge in bit 0, the program is first reloaded and the variable range reset.

Note
Startup of the NanoJ program can take up to 200 ms.

2301h NanoJ Status

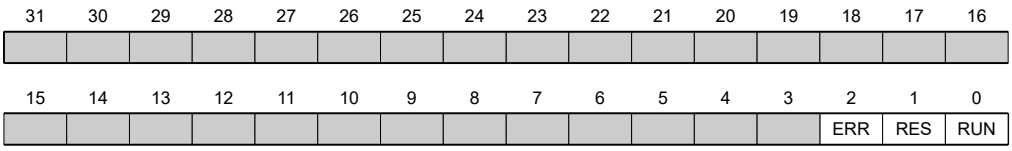
Function

Indicates the operating state of the user program.

Object description

Index	2301_h
Object name	NanoJ Status
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1436: "Object Name" entry changed from "VMM Status" to "NanoJ Status".

Description



RUN

Value = "0": Program is stopped, value = "1": NanoJ program is running.

RES

Reserved.

ERR

Program was ended with an error. Cause of the error can be read from object 2302_h.

2302h NanoJ Error Code

Function

Indicates which error occurred during the execution of the user program.

Object description

Index	2302_h
Object name	NanoJ Error Code
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1436: "Object Name" entry changed from "VMM Error Code" to "NanoJ Error Code".

Description

Error codes during program execution:

Number	Description
0000_h	Not an error
0001_h	Firmware does not (yet) support the used function
0002_h	Not or incorrectly initialized pointer
0003_h	Impermissible access to system resource
0004_h	Hard fault (internal error)
0005_h	Code executed too long without yield() or sleep()
0006_h	Impermissible access to system resource
0007_h	Too many variables on the stack
0100_h	Invalid NanoJ program file

Error when accessing an object:

Number	Description
$10xxxxyy_h$	Invalid mapping in the NanoJ program file: The value in "xxxx" specifies the index, the value in "yy" specifies the subindex of the object that should – but cannot – be mapped.
1000_h	Access of a nonexistent object in the object dictionary
1001_h	Write access of a write-protected entry in the OD
1002_h	Internal file system error

File system error codes when loading the user program:

Number	Description
10002_h	Internal file system error
10003_h	Storage medium not ready
10004_h	File not found
10005_h	Folder not found
10006_h	Invalid file name/folder name
10008_h	Access of file not possible
10009_h	File/directory object is invalid
$1000A_h$	Storage medium is read-only
$1000B_h$	Drive number is invalid
$1000C_h$	Working range of the drive is invalid
$1000D_h$	No valid file system on the drive
$1000E_h$	Creation of the file system failed
$1000F_h$	Access not possible within the required time
10010_h	Access was rejected

230Fh Uptime Seconds

Function

This object contains the operating hours in seconds since the last time the controller was started.

Note

This object is not stored; counting begins with "0" again after switching on.

Object description

Index	$230F_h$
Object name	Uptime Seconds
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1436
Change history	

2310h NanoJ Input Data Selection

Function

Describes the object dictionary entries that are copied to the PDO mapping input of the NanoJ program.

Object description

Index	2310_h
Object name	NanoJ Input Data Selection
Object Code	ARRAY
Data type	UNSIGNED32
Savable	no
Access	read / write
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1650-B472161
Change history	Firmware version FIR-v1436: "Object Name" entry changed from "VMM Input Data Selection" to "NanoJ Input Data Selection". Firmware version FIR-v1650-B472161: "Savable" entry changed from "yes, category: application" to "no". Firmware version FIR-v1650-B472161: "Access" table entry for subindex 00 changed from "read/write" to "read only". Firmware version FIR-v1650-B472161: "Access" table entry for subindex 01 changed from "read/write" to "read only".

Value description

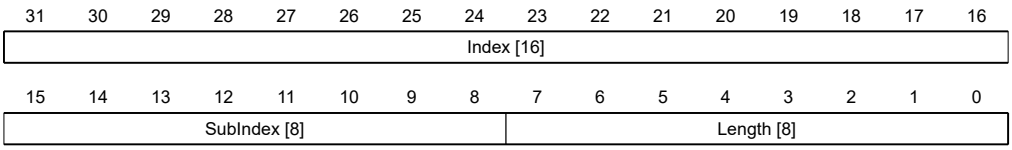
Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	10_h

Subindex	01_h - 10_h
Name	Mapping #1 - #16
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Description

Each subindex (1–16) describes a different mapped object.

A mapping entry consists of four bytes, which are structured according to the following graphic.



Index [16]

This contains the index of the object to be mapped.

SubIndex [8]

This contains the subindex of the object to be mapped.

Length [8]

This contains the length of the object to be mapped in units of bits.

2320h NanoJ Output Data Selection

Function

Describes the object dictionary entries that are copied into the output PDO mapping of the VMM program after it is executed.

Object description

Index	2320_h
Object name	NanoJ Output Data Selection
Object Code	ARRAY
Data type	UNSIGNED32
Savable	no
Access	read / write
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1650-B472161
Change history	Firmware version FIR-v1436: "Object Name" entry changed from "VMM Output Data Selection" to "NanoJ Output Data Selection". Firmware version FIR-v1650-B472161: "Savable" entry changed from "yes, category: application" to "no". Firmware version FIR-v1650-B472161: "Access" table entry for subindex 00 changed from "read/write" to "read only". Firmware version FIR-v1650-B472161: "Access" table entry for subindex 01 changed from "read/write" to "read only".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only

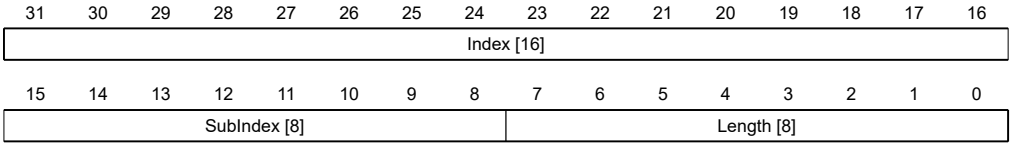
PDO mapping	no
Allowed values	
Preset value	10_h

Subindex	01_h - 10_h
Name	Mapping #1 - #16
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Description

Each subindex (1–16) describes a different mapped object.

A mapping entry consists of four bytes, which are structured according to the following graphic.



Index [16]

This contains the index of the object to be mapped.

SubIndex [8]

This contains the subindex of the object to be mapped.

Length [8]

This contains the length of the object to be mapped in units of bits.

2330h NanoJ In/output Data Selection

Function

Describes the object dictionary entries that are first copied to the input PDO mapping of the NanoJ program and, after it is executed, are copied back to the output PDO mapping.

Object description

Index	2330_h
Object name	NanoJ In/output Data Selection
Object Code	ARRAY
Data type	UNSIGNED32
Savable	no
Access	read / write
PDO mapping	no
Allowed values	
Preset value	

Firmware version	FIR-v1650-B472161
Change history	Firmware version FIR-v1436: "Object Name" entry changed from "VMM In/output Data Selection" to "NanoJ In/output Data Selection". Firmware version FIR-v1650-B472161: "Savable" entry changed from "yes, category: application" to "no". Firmware version FIR-v1650-B472161: "Access" table entry for subindex 00 changed from "read/write" to "read only". Firmware version FIR-v1650-B472161: "Access" table entry for subindex 01 changed from "read/write" to "read only".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	10_h

Subindex	01_h - 10_h
Name	Mapping #1 - #16
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Description

2400h NanoJ Inputs

Function

Located here is an array with 32, 32-bit integer values that is not used within the firmware and serves only for communicating with the user program via the fieldbus.

Object description

Index	2400_h
Object name	NanoJ Inputs
Object Code	ARRAY
Data type	INTEGER32
Savable	no
Firmware version	FIR-v1426

Change history	The number of entries was changed from 2 to 33. Firmware version FIR-v1436: "Object Name" entry changed from "VMM Inputs" to "NanoJ Inputs". Firmware version FIR-v1436: "Name" entry changed from "VMM Input N#" to "NanoJ Input N#".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	20_h

Subindex	01_h - 20_h
Name	NanoJ Input #1 - #32
Data type	INTEGER32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Description

Here, it is possible to pass, e.g., preset values, to the VMM program.

2410h NanoJ Init Parameters

Function

This object functions identically to object **2400_h** with the difference that this object can be stored.

Object description

Index	2410_h
Object name	NanoJ Init Parameters
Object Code	ARRAY
Data type	INTEGER32
Savable	yes, category: application
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1450

Change history	Firmware version FIR-v1450: "Data Type" entry changed from "INTEGER32" to "UNSIGNED8".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	20_h

Subindex	01_h - 20_h
Name	NanoJ Init Parameter #1 - #32
Data type	INTEGER32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

2500h NanoJ Outputs

Function

Located here is an array with 32, 32-bit integer values that is not used within the firmware and serves only for communicating with the user program via the fieldbus.

Object description

Index	2500_h
Object name	NanoJ Outputs
Object Code	ARRAY
Data type	INTEGER32
Savable	no
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1436: "Object Name" entry changed from "VMM Outputs" to "NanoJ Outputs". Firmware version FIR-v1436: "Name" entry changed from "VMM Output N#" to "NanoJ Output N#".

Value description

Subindex	00_h
Name	Highest Sub-index Supported

Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	20_h

Subindex	01_h - 20_h
Name	NanoJ Output #1 - #32
Data type	INTEGER32
Access	read / write
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h

Description

Here, the VMM program can store results which can then be read out via the fieldbus.

2600h NanoJ Debug Output

Function

This object contains debug output of a user program.

Object description

Index	2600_h
Object name	NanoJ Debug Output
Object Code	ARRAY
Data type	UNSIGNED8
Savable	no
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1436: "Object Name" entry changed from "VMM Debug Output" to "NanoJ Debug Output".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00_h

Subindex	01_h - 40_h

Name	Value #1 - #64
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	00_h

Description

Here, the NanoJ program stores the debug output that was called up with the `VmmDebugOutputString()`, `VmmDebugOutputInt()` and similar functions.

2800h Bootloader And Reboot Settings

Function

With this object, a reboot of the firmware can be triggered and the short circuiting of the motor windings in bootloader mode switched off and on.

Object description

Index	2800_h
Object name	Bootloader And Reboot Settings
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: application
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1540
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	03_h

Subindex	01_h
Name	Reboot Command
Data type	UNSIGNED32
Access	read / write

PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Reboot Delay Time In Ms
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	03_h
Name	Bootloader HW Config
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Description

The subindices have the following function:

- 01_h: If the value $746F6F62_h$ is entered here, the firmware is rebooted.
- 02_h: Time in milliseconds: delays the reboot of the firmware by the respective time.
- 03_h: Bit 0 can be used to switch short circuiting of the motor windings in boot loader mode off and on:
  - Bit 0 = 1: Short circuiting of the motor windings in bootloader mode is switched off.
  - Bit 0 = 0: Short circuiting of the motor windings in bootloader mode is switched on.

3202h Motor Drive Submode Select

Function

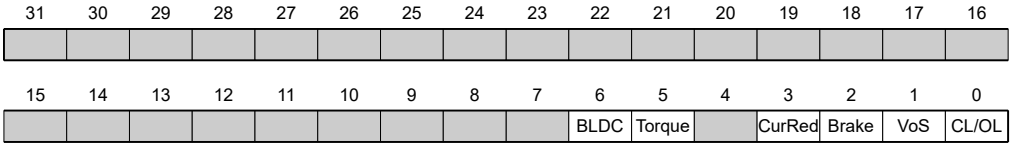
Controls the controller mode, such as the changeover between *closed loop* / *open loop* and whether Velocity Mode is simulated via the S-controller or functions with a real V-controller in *closed loop*.

Object description

Index	3202_h
Object name	Motor Drive Submode Select
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: drive
Access	read / write
PDO mapping	RX-PDO
Allowed values	

Preset value	00000000_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1540: "Savable" entry changed from "yes category: application" to "yes, category: travel". Firmware version FIR-v1540: "Savable" entry changed from "yes category: travel" to "yes, category: drive".

Description



CL/OL

Changeover between *open loop* and *closed loop*

- Value = "0": *open loop*
- Value = "1": *closed loop*

VoS

Value = "1": Simulate V-controller with an S-ramp: simulate the speed modes through continuous position changes

Brake

Value = "1": Switch on **automatic brake control**

CurRed (Current Reduction)

Value = "1": Current reduction activated in *open loop*

Torque

only active in operating modes **Profile Torque** and **Cyclic Synchronous Torque**

Value = "1": M-controller is active, otherwise a V-controller is superimposed: no V-controller is used in the torque modes for speed limiting, thus object **2032**$_h$ is ignored; **3210**$_h$:3 and **3210**$_h$:4 have no effect on the control.

BLDC

Value = "1": Motor type "BLDC" (brushless DC motor)

320Ah Motor Drive Sensor Display Open Loop

Function

This can be used to change the source for objects **6044**$_h$ and **6064**$_h$ in *open loop* mode.

Object description

Index	$320A_h$
Object name	Motor Drive Sensor Display Open Loop
Object Code	ARRAY
Data type	INTEGER32

Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	04_h

Subindex	01_h
Name	Commutation
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Torque
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	03_h
Name	Velocity
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	04_h
Name	Position
Data type	INTEGER32
Access	read / write
PDO mapping	no

Allowed values	
Preset value	00000001_h

Description

The following subindices have a function:

- 01_h: Not used
- 02_h: Not used
- 03_h: Changes the source of object **6044_h**:
  - Value = "-1": The internally calculated set value is entered in object **6044_h**
  - Value = "0": The value is kept at 0
  - Value = "1": The encoder value is entered in object **6044_h**
- 04_h: Changes the source of **6064_h**:
  - Value = "-1": The internally calculated set value is entered in object **6064_h**
  - Value = "0": The value is kept at 0
  - Value = "1": The encoder value is entered in object **6064_h**

320Bh Motor Drive Sensor Display Closed Loop

Function

This can be used to change the source for objects **6044_h** and **6064_h** in *closed loop* mode.

Object description

Index	$320B_h$
Object name	Motor Drive Sensor Display Closed Loop
Object Code	ARRAY
Data type	INTEGER32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	04_h

Subindex	01_h
Name	Commutation
Data type	INTEGER32
Access	read / write

PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Torque
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	03_h
Name	Velocity
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	04_h
Name	Position
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Description

The following subindices have a function:

- 01_h: Not used
- 02_h: Not used
- 03_h: Changes the source of object **6044_h**:
  - Value = "-1": The internally calculated set value is entered in object **6044_h**
  - Value = "0": The value is kept at 0
  - Value = "1": The encoder value is entered in object **6044_h**
- 04_h: Changes the source of object **6064_h**:
  - Value = "-1": The internally calculated set value is entered in object **6064_h**
  - Value = "0": The value is kept at 0
  - Value = "1": The encoder value is entered in object **6064_h**

3210h Motor Drive Parameter Set

Function

Contains the P and I components of the current, distance and position controllers for *open loop* (only current controller activated) and *closed loop*.

Object description

Index	3210_h
Object name	Motor Drive Parameter Set
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1626: "Name" entry changed from "S_P" to "Position Loop, Proportional Gain (closed loop)". Firmware version FIR-v1626: "Name" entry changed from "S_I" to "Position Loop, Integral Gain (closed loop)". Firmware version FIR-v1626: "Name" entry changed from "V_P" to "Velocity Loop, Proportional Gain (closed loop)". Firmware version FIR-v1626: "Name" entry changed from "V_I" to "Velocity Loop, Integral Gain (closed loop)". Firmware version FIR-v1626: "Name" entry changed from "Id_P" to "Flux Current Loop, Proportional Gain (closed loop)". Firmware version FIR-v1626: "Name" entry changed from "Id_I" to "Flux Current Loop, Integral Gain (closed loop)". Firmware version FIR-v1626: "Name" entry changed from "Iq_P" to "Torque Current Loop, Proportional Gain (closed loop)". Firmware version FIR-v1626: "Name" entry changed from "Iq_I" to "Torque Current Loop, Integral Gain (closed loop)". Firmware version FIR-v1626: "Name" entry changed from "I_P" to "Torque Current Loop, Proportional Gain (dspDrive – Stepper Motor, open loop)". Firmware version FIR-v1626: "Name" entry changed from "I_I" to "Torque Current Loop, Integral Gain (dspDrive – Stepper Motor, open loop)". Firmware version FIR-v1650-B472161: "Name" entry changed from "Torque Current Loop, Proportional Gain (dspDrive – Stepper Motor, open loop)" to "Torque Current Loop, Proportional Gain (open loop)". Firmware version FIR-v1650-B472161: "Name" entry changed from "Torque Current Loop, Integral Gain (dspDrive – Stepper Motor, open loop)" to "Torque Current Loop, Integral Gain (open loop)". Firmware version FIR-v1650-B472161: "Data type" entry changed from "INTEGER32" to "UNSIGNED32". Firmware version FIR-v1650-B472161: "Data type" entry changed from "INTEGER32" to "UNSIGNED32".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	$0A_h$

Subindex	01_h
Name	Position Loop, Proportional Gain (closed Loop)
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000800_h

Subindex	02_h
Name	Position Loop, Integral Gain (closed Loop)
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	03_h
Name	Velocity Loop, Proportional Gain (closed Loop)
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$00001B58_h$

Subindex	04_h
Name	Velocity Loop, Integral Gain (closed Loop)
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000004_h

Subindex	05_h

Name	Flux Current Loop, Proportional Gain (closed Loop)
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$000668A0_h$

Subindex	06_h
Name	Flux Current Loop, Integral Gain (closed Loop)
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$00002EE0_h$

Subindex	07_h
Name	Torque Current Loop, Proportional Gain (closed Loop)
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$000668A0_h$

Subindex	08_h
Name	Torque Current Loop, Integral Gain (closed Loop)
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$00002EE0_h$

Subindex	09_h
Name	Torque Current Loop, Proportional Gain (open Loop)
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00027100_h

Subindex	$0A_h$
Name	Torque Current Loop, Integral Gain (open Loop)
Data type	UNSIGNED32
Access	read / write

PDO mapping	no
Allowed values	
Preset value	$000055F0_h$

Description

- Subindex 00_h: Number of entries
- Subindex 01_h: Proportional component of the S-controller (position)
- Subindex 02_h: Integral component of the S-controller (position)
- Subindex 03_h: Proportional component of the V-controller (speed)
- Subindex 04_h: Integral component of the V-controller (speed)
- Subindex 05_h: (Closed loop) Proportional component of the current controller of the field-forming component
- Subindex 06_h: (Closed loop) Integral component of the current controller of the field-forming component
- Subindex 07_h: (Closed loop) Proportional component of the current controller of the torque-forming component
- Subindex 08_h: (Closed loop) Integral component of the current controller of the torque-forming component
- Subindex 09_h: (Open loop) Proportional component of the current controller of the field-building component
- Subindex $0A_h$: (Open loop) Integral component of the current controller of the field-forming component

3212h Motor Drive Flags

Function

This object determines whether or not the output voltage for the motor is active in the "switched on" mode of the CiA 402 state machine. The direction of the rotating field can also be changed.

Note

Changes in subindex 02 do not take effect until after the control is restarted. Afterwards, **Auto setup** must again be performed.

Object description

Index	3212_h
Object name	Motor Drive Flags
Object Code	ARRAY
Data type	INTEGER8
Savable	yes, category: application
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1450
Change history	Firmware version FIR-v1512: The number of entries was changed from 2 to 3.

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	03_h

Subindex	01_h
Name	Enable Legacy Power Mode
Data type	INTEGER8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00_h

Subindex	02_h
Name	Override Field Inversion
Data type	INTEGER8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00_h

Subindex	03_h
Name	Do Not Touch Controller Settings
Data type	INTEGER8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00_h

Description

Valid values for subindex 01_h:

- Value = "0": In the "Switched on" state of the **CiA 402 Power State Machine**, the output voltage for the motor (PWM) is permanently set to 50%; no holding torque is built up.
- Value = "1": In the "Switched on" state of the **CiA 402 Power State Machine**, the output voltage for the motor (PWM) is active via the controller; holding torque is built up. The motor remains at a standstill.

Valid values for subindex 02_h:

- Value = "0": Use default values of the firmware
- Value = "1": Force non-inversion of the rotating field (mathematically positive)

- Value = "-1": Force inversion of the rotating field (mathematically negative)

Valid values for subindex 03_h:

- Value = "0": **Auto setup** detects the motor type (stepper motor or BLDC motor) and uses the corresponding pre-configured parameter set.
- Value = "1": Perform **auto setup** with the values for the controller that were entered in object **3210_h** before the auto setup; the values in **3210_h** are not changed.

3220h Analog Inputs

Function

Displays the instantaneous values of the analog inputs in digits.

With object **3221_h**, the respective analog input can be configured as current or voltage input.

Object description

Index	3220_h
Object name	Analog Inputs
Object Code	ARRAY
Data type	INTEGER16
Savable	no
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	Analogue Input 1
Data type	INTEGER16
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	0000_h

Subindex	02_h
Name	Analogue Input 2
Data type	INTEGER16
Access	read only

PDO mapping	TX-PDO
Allowed values	
Preset value	0000_h

Description

Formula for converting from digits to the respective unit:

- Voltage input: (x digits – 512 digits) * 20 V / 1024 digits
- Current input: x digits * 20 mA / 1024 digits

3221h Analogue Inputs Control

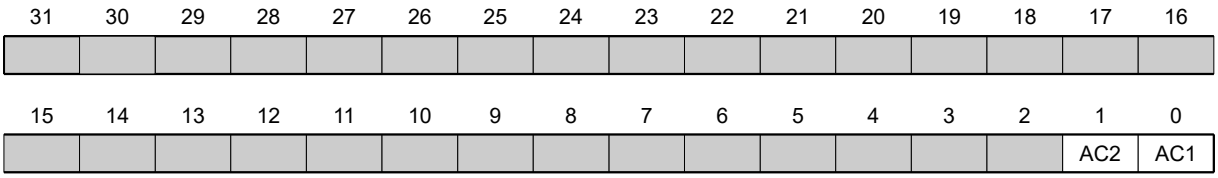
Function

With this object, an analog input can be switched from voltage measurement to current measurement.

Object description

Index	3221_h
Object name	Analogue Inputs Control
Object Code	VARIABLE
Data type	INTEGER32
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	

Description



In general: If a bit is set to the value "0", the analog input measures the voltage; if the bit is set to the value "1", the current is measured.

AC1

Setting for analog input 1

AC2

Setting for analog input 2

3225h Analogue Inputs Switches

Function

This object contains either the adjusted CANopen nodeId of the rotary switch or the positions of the DIP switches

Object description

Index	3225_h
Object name	Analogue Inputs Switches
Object Code	ARRAY
Data type	UNSIGNED16
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1650-B527540
Change history	Firmware Version FIR-v1436: Table entry "PDO Mapping" at sub-index 01 modified from "RX - PDO" to "TX - PDO".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	01_h

Subindex	01_h
Name	Analogue Input Switch1
Data type	UNSIGNED16
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	0000_h

Description

In sub-index 1 the nodeId of the rotary switch(es) is registered if a CANopen interface is available to the controller.

When a DIP-Switch is fitted to the controller, the positions of the DIP switches are stored in sub-index 1. Bit 0 accords the switch 1, the value of the bit is "1" if the switch is set to "on".

3240h Digital Inputs Control

Function

With this object, digital inputs can be manipulated as described in chapter **Digital inputs and outputs**.

The following applies for all subindices:

- Bits 0 to 15 control the special functions.
- Bits 16 to 31 control the level of the outputs.

Object description

Index	3240_h
Object name	Digital Inputs Control
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1426: Subindex 01_h: "Name" entry changed from "Special Function Disable" to "Special Function Enable" Firmware version FIR-v1512: The number of entries was changed from 8 to 9.

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	08_h

Subindex	01_h
Name	Special Function Enable
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Function Inverted
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO

Allowed values	
Preset value	00000000_h

Subindex	03_h
Name	Force Enable
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	04_h
Name	Force Value
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	05_h
Name	Raw Value
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	06_h
Name	Input Range Select
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	07_h
Name	Differential Select
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	08_h
Name	Routing Enable
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Description

The subindices have the following function:

- **3240**$_h$:01_h (Special Function Enable): This bit allows special functions of an input to be switched off (value "0") or on (value "1"). If input 1 is not used as, e.g., a negative limit switch, the special function must be switched off to prevent an erroneous response to the signal generator. The object has no effect on bits 16 to 31.
  The firmware evaluates the following bits:
  - Bit 0: Negative limit switch
  - Bit 1: Positive limit switch
  - Bit 2: Home switch

  If, for example, two limit switches and one home switch are used, bits 0–2 in **3240**$_h$:01_h must be set to "1".

- **3240**$_h$:02_h (Function Inverted): This bit switches from normally open logic (a logical high level at the input yields the value "1" in object **60FD**$_h$) to normally closed logic (the logical high level at the input yields the value "0"). This applies for the special functions (except for the clock and direction inputs) and for the normal inputs. If the bit has the value "0", normally open logic applies; for the value "1", normally closed logic applies.
- **3240**$_h$:03_h (Force Enable): This bit switches on the software simulation of input values if it is set to "1". In this case, the actual values are no longer used in object **3240**$_h$:04_h, but rather the set values for the respective input.
- **3240**$_h$:04_h (Force Value): This bit specifies the value that is to be read as the input value if the same bit was set in object **3240**$_h$:03_h.
- **3240**$_h$:05_h (Raw Value): This object contains the unmodified input value.
- **3240**$_h$:06_h (Input Range Select): This can be used to switch inputs – that are equipped with this function – from the switching threshold of 5 V (value "0") to the switching threshold of 24 V (value "1").
- **3240**$_h$:07_h (Differential Select): This object switches from "single-ended" input (value "0") to differential inputs (value "1").
- **60FD**$_h$ (Digital Inputs): This object contains a summary of the inputs and the special functions.

3242h Digital Input Routing

Function

This object determines the source of the input routing that ends in **60FD**$_h$.

Object description

Index	3242_h
Object name	Digital Input Routing
Object Code	ARRAY
Data type	UNSIGNED8

Savable	yes, category: application
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1504
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	24_h

Subindex	01_h - 24_h
Name	Input Source #1 - #36
Data type	UNSIGNED8
Access	read / write
PDO mapping	TX-PDO
Allowed values	
Preset value	00_h

Description

Subindex 01_h contains the source for bit 0 of object **60FD**. Subindex 02_h contains the source for bit 1 of object **60FD** and so on.

The number that is written in a subindex determines the source for the corresponding bit. The following table lists all possible signal sources.

Number		
dec	**hex**	**Signal source**
00	00	Signal is always 0
01	01	Physical input 1
02	02	Physical input 2
03	03	Physical input 3
04	04	Physical input 4
05	05	Physical input 5
06	06	Physical input 6
07	07	Physical input 7
08	08	Physical input 8
09	09	Physical input 9
10	0A	Physical input 10

Number		
dec	**hex**	**Signal source**
11	0B	Physical input 11
12	0C	Physical input 12
13	0D	Physical input 13
14	0E	Physical input 14
15	0F	Physical input 15
16	10	Physical input 16
65	41	Hall input "U"
66	42	Hall input "V"
67	43	Hall input "W"
68	44	Encoder input "A"
69	45	Encoder input "B"
70	46	Encoder input "Index"
71	47	USB Power Signal
72	48	"Ethernet active" status
73	49	DIP switch 1
74	4A	DIP switch 2
75	4B	DIP switch 3
76	4C	DIP switch 4
77	4D	DIP switch 5
78	4E	DIP switch 6
79	4F	DIP switch 7
80	50	DIP switch 8
128	80	Signal is always 1
129	81	Inverted physical input 1
130	82	Inverted physical input 2
131	83	Inverted physical input 3
132	84	Inverted physical input 4
133	85	Inverted physical input 5
134	86	Inverted physical input 6
135	87	Inverted physical input 7
136	88	Inverted physical input 8
137	89	Inverted physical input 9
138	8A	Inverted physical input 10
139	8B	Inverted physical input 11
140	8C	Inverted physical input 12
141	8D	Inverted physical input 13
142	8E	Inverted physical input 14
143	8F	Inverted physical input 15
144	90	Inverted physical input 16
193	C1	Inverted Hall input "U"
194	C2	Inverted Hall input "V"
195	C3	Inverted Hall input "W"
196	C4	Inverted encoder input "A"
197	C5	Inverted encoder input "B"
198	C6	Inverted encoder input "Index"

Number		
dec	**hex**	**Signal source**
199	C7	Inverted USB power signal
200	C8	"Ethernet active" inverted status
201	C9	Inverted DIP switch 1
202	CA	Inverted DIP switch 2
203	CB	Inverted DIP switch 3
204	CC	Inverted DIP switch 4
205	CD	Inverted DIP switch 5
206	CE	Inverted DIP switch 6
207	CF	Inverted DIP switch 7
208	D0	Inverted DIP switch 8

3250h Digital Outputs Control

Function

This object can be used to control the digital outputs as described in chapter " **Digital inputs and outputs**".

The following applies for all subindices:

- Bits 0 to 15 control the special functions.
- Bits 16 to 31 control the level of the outputs.

Object description

Index	3250_h
Object name	Digital Outputs Control
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1426: Subindex 01_h: "Name" entry changed from "Special Function Disable" to "Special Function Enable" Firmware version FIR-v1446: "Name" entry changed from "Special Function Enable" to "No Function". Firmware version FIR-v1512: The number of entries was changed from 6 to 9.

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	

Preset value	08_h

Subindex	01_h
Name	No Function
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Function Inverted
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	03_h
Name	Force Enable
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	04_h
Name	Force Value
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	05_h
Name	Raw Value
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	06_h

Name	Reserved1
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	07_h
Name	Reserved2
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	08_h
Name	Routing Enable
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Description

The subindices have the following function:

- 01_h: No function.
- 02_h: This subindex is used to invert the logic (from normally closed logic to normally open logic).
- 03_h: This subindex is used to force the output value if the bit has the value "1". The level of the output is defined in subindex 4_h.
- 04_h: This subindex is used to define the level to be applied to the output. The value "0" returns a logical low level at the digital output; the value "1", on the other hand, returns a logical high level.
- 05_h: The bit combination applied to the outputs is stored in this subindex.

3252h Digital Output Routing

Function

This object assigns a signal source to an output; this signal source can be controlled with **60FE**$_h$.

Object description

Index	3252_h
Object name	Digital Output Routing
Object Code	ARRAY
Data type	UNSIGNED16
Savable	yes, category: application

Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1540
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	05_h

Subindex	01_h
Name	Output Control #1
Data type	UNSIGNED16
Access	read / write
PDO mapping	TX-PDO
Allowed values	
Preset value	1080_h

Subindex	02_h
Name	Output Control #2
Data type	UNSIGNED16
Access	read / write
PDO mapping	TX-PDO
Allowed values	
Preset value	0090_h

Subindex	03_h
Name	Output Control #3
Data type	UNSIGNED16
Access	read / write
PDO mapping	TX-PDO
Allowed values	
Preset value	0091_h

Subindex	04_h
Name	Output Control #4

Data type	UNSIGNED16
Access	read / write
PDO mapping	TX-PDO
Allowed values	
Preset value	0092_h

Subindex	05_h
Name	Output Control #5
Data type	UNSIGNED16
Access	read / write
PDO mapping	TX-PDO
Allowed values	
Preset value	0093_h

3320h Read Analogue Input

Function

Displays the instantaneous values of the analog inputs in user-defined units.

Object description

Index	3320_h
Object name	Read Analogue Input
Object Code	ARRAY
Data type	INTEGER32
Savable	no
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Number Of Analogue Inputs
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	Analogue Input 1
Data type	INTEGER32
Access	read only
PDO mapping	TX-PDO

Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Analogue Input 2
Data type	INTEGER32
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h

Description

The user-defined units are made up of offset (**3321_h**) and pre-scaling value (**3322_h**). If both object entries are still set to the default values, the value in **3320_h** is specified in the "ADC digits" unit.

Formula for converting from digits to the respective unit:

Voltage input: x digits * 10 V / 1024 digits

Current input: x digits * 20 mA / 1024 digits

The following applies for the sub-entries:

- Subindex 00_h: Number of analog inputs
- Subindex 01_h: Analog value 1
- Subindex 02_h: Analog value 2

3321h Analogue Input Offset

Function

Offset that is added to the read analog value (**3320_h**) before dividing by the divisor from object **3322_h**.

Object description

Index	3321_h
Object name	Analogue Input Offset
Object Code	ARRAY
Data type	INTEGER32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Number Of Analogue Inputs
Data type	UNSIGNED8
Access	read only
PDO mapping	no

Allowed values	
Preset value	02_h

Subindex	01_h
Name	Analogue Input 1
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Analogue Input 2
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Description

- Subindex 00_h: Number of offsets
- Subindex 01_h: Offset for analog input 1
- Subindex 02_h: Offset for analog input 2

3322h Analogue Input Pre-scaling

Function

Value by which the read analog value (**3320_h**, **3321_h**) is divided before it is written in object **3320_h**.

Object description

Index	3322_h
Object name	Analogue Input Pre-scaling
Object Code	ARRAY
Data type	INTEGER32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Number Of Analogue Inputs
Data type	UNSIGNED8

Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	Analogue Input 1
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	All values permitted except 0
Preset value	00000001_h

Subindex	02_h
Name	Analogue Input 2
Data type	INTEGER32
Access	read / write
PDO mapping	no
Allowed values	All values permitted except 0
Preset value	00000001_h

Description

The subindices contain:

- Subindex 00_h: Number of divisors
- Subindex 01_h: Divisor for analog input 1
- Subindex 02_h: Divisor for analog input 2

3502h MODBUS Rx PDO Mapping

Function

Objects for the rx mapping can get written in this object.

Object description

Index	3502_h
Object name	MODBUS Rx PDO Mapping
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: communication
Access	read / write
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1614
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	08_h

Subindex	01_h
Name	Value #1
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	60400010_h

Subindex	02_h
Name	Value #2
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00050008_h

Subindex	03_h
Name	Value #3
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	60600008_h

Subindex	04_h
Name	Value #4
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	32020020_h

Subindex	05_h

Name	Value #5
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$607A0020_h$

Subindex	06_h
Name	Value #6
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	60810020_h

Subindex	07_h
Name	Value #7
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	60420010_h

Subindex	08_h
Name	Value #8
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$60FE0120_h$

Subindex	09_h
Name	Value #9
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	$0A_h$
Name	Value #10
Data type	UNSIGNED32
Access	read / write

PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	$0B_h$
Name	Value #11
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	$0C_h$
Name	Value #12
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	$0D_h$
Name	Value #13
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	$0E_h$
Name	Value #14
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	$0F_h$
Name	Value #15
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	10_h
Name	Value #16
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

3602h MODBUS Tx PDO Mapping

Function

Objects for the tx mapping can get written in this object.

Object description

Index	3602_h
Object name	MODBUS Tx PDO Mapping
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: communication
Access	read / write
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1614
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	06_h

Subindex	01_h
Name	Value #1
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	60410010_h

Subindex	02_h
Name	Value #2
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00050008_h

Subindex	03_h
Name	Value #3
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	60610008_h

Subindex	04_h
Name	Value #4
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	60640020_h

Subindex	05_h
Name	Value #5
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	60440010_h

Subindex	06_h
Name	Value #6
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$60FD0020_h$

Subindex	07_h
Name	Value #7
Data type	UNSIGNED32

Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	08_h
Name	Value #8
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	09_h
Name	Value #9
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	$0A_h$
Name	Value #10
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	$0B_h$
Name	Value #11
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	$0C_h$
Name	Value #12
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	

Preset value	00000000_h

Subindex	$0D_h$
Name	Value #13
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	$0E_h$
Name	Value #14
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	$0F_h$
Name	Value #15
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Subindex	10_h
Name	Value #16
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

3700h Following Error Option Code

Function

The object contains the action that is to be executed if a following error is triggered.

Object description

Index	3700_h
Object name	Following Error Option Code

Object Code	VARIABLE
Data type	INTEGER16
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$FFFF_h$
Firmware version	FIR-v1426
Change history	

Description

Value	Description
-32768 … -2	Reserved
-1	No reaction
0	Immediate stop
1	Braking with "slow down ramp" (deceleration (deceleration ramp) depending on operating mode)
2	Braking with "quick stop ramp" (deceleration (deceleration ramp) depending on operating mode)
3 … 32767	Reserved

4012h HW Information

Function

This object contains information about the hardware.

Object description

Index	4012_h
Object name	HW Information
Object Code	ARRAY
Data type	UNSIGNED32
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1540
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported

Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	01_h

Subindex	01_h
Name	EEPROM Size In Bytes
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000000_h

Description

Subindex 01: Contains the size of the connected EEPROM in bytes. The value "0" means that no EEPROM is connected.

4013h HW Configuration

Function

This object is used to set certain hardware configurations.

Object description

Index	4013_h
Object name	HW Configuration
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: application
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1540
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	

Preset value	01_h

Subindex	01_h
Name	HW Configuration #1
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000000_h

Description

Bit 0: reserved

4014h Operating Conditions

Function

This object is used to read out the current environment values for the controller.

Object description

Index	4014_h
Object name	Operating Conditions
Object Code	ARRAY
Data type	INTEGER32
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1540
Change history	Firmware version FIR-v1650-B472161: "Access" table entry for subindex 01 changed from "read/write" to "read only". Firmware version FIR-v1650-B472161: "Access" table entry for subindex 02 changed from "read/write" to "read only". Firmware version FIR-v1650-B472161: "Name" entry changed from "Temperature PCB [d?C]" to "Temperature PCB [Celsius * 10]". Firmware version FIR-v1650-B472161: "Access" table entry for subindex 03 changed from "read/write" to "read only".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8

Access	read only
PDO mapping	no
Allowed values	
Preset value	03_h

Subindex	01_h
Name	Voltage UB Power [mV]
Data type	INTEGER32
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Voltage UB Logic [mV]
Data type	INTEGER32
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h

Subindex	03_h
Name	Temperature PCB [Celsius * 10]
Data type	INTEGER32
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h

Description

The subindices contain:

- 01_h: Current voltage supply voltage in [mV]
- 02_h: Current logic voltage in [mV]
- 03_h: Current temperature in [d°C] (tenths of degree)

4040h Drive Serial Number

Function

This object contains the serial number of the controller.

Object description

Index	4040_h
Object name	Drive Serial Number

Object Code	VARIABLE
Data type	VISIBLE_STRING
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	0
Firmware version	FIR-v1450
Change history	

4041h Device Id

Function

This object contains the ID of the device.

Object description

Index	4041_h
Object name	Device Id
Object Code	VARIABLE
Data type	OCTET_STRING
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	0
Firmware version	FIR-v1540
Change history	

Description

603Fh Error Code

Function

This object returns the error code of the last error that occurred.

It corresponds to the lower 16 bits of object **1003_h**. For the description of the error codes, refer to object **1003_h**.

Object description

Index	$603F_h$
Object name	Error Code
Object Code	VARIABLE
Data type	UNSIGNED16
Savable	no

Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	0000_h
Firmware version	FIR-v1426
Change history	

Description

For the meaning of the error, see object **1003_h** (Pre-defined Error Field).

6040h Controlword

Function

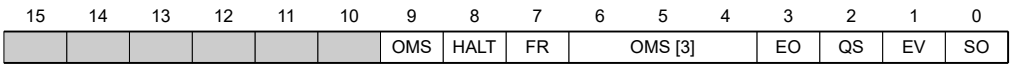
This object controls the **CiA 402 Power State Machine**.

Object description

Index	6040_h
Object name	Controlword
Object Code	VARIABLE
Data type	UNSIGNED16
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0000_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1626: "Savable" entry changed from "no" to "yes, category: application".

Description

Parts of the object are, with respect to function, dependent on the currently selected mode.



SO (Switched On)

Value = "1": Switches to the "Switched on" state

EV (Enable Voltage)

Value = "1": Switches to the "Enable voltage" state

QS (Quick Stop)

Value = "0": Switches to the "Quick stop" state

EO (Enable Operation)

Value = "1": Switches to the "Enable operation" state

OMS (Operation Mode Specific)

Meaning is dependent on the selected operating mode

FR (Fault Reset)

Resets an error (if possible)

HALT

Value = "1": Triggers a halt; valid in the following modes:

- **Profile Position**
- **Velocity**
- **Profile Velocity**
- **Profile Torque**
- **Interpolated Position Mode**

6041h Statusword

Function

This object returns information about the status of the **CiA 402 Power State Machine**.

Object description

Index	6041_h
Object name	Statusword
Object Code	VARIABLE
Data type	UNSIGNED16
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	0000_h
Firmware version	FIR-v1426
Change history	

Description

Parts of the object are, with respect to function, dependent on the currently selected mode.

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
CLA		OMS [2]		ILA	TARG	REM	SYNC	WARN	SOD	QS	VE	FAULT	OE	SO	RTSO

RTSO (Ready To Switch On)

Value = "1": Controller is in the "Ready to switch on" state

SO (Switched On)

Value = "1": Controller is in the "Switched on" state

OE (Operation Enabled)

Value = "1": Controller is in the "Operation enabled" state

FAULT
Error occurred

VE (Voltage Enabled)
Voltage applied

QS (Quick Stop)
Value = "0": Controller is in the "Quick stop" state

SOD (Switched On Disabled)
Value = "1": Controller is in the "Switched on disabled" state

WARN (Warning)
Value = "1": Warning

SYNC (synchronization)
Value = "1": Controller is in sync with the fieldbus; value = "0": Controller is not in sync with the fieldbus

REM (Remote)
Remote (value of the bit is always "1")

TARG
Target reached

ILA (Internal Limit Reached)
Limit exceeded

OMS (Operation Mode Specific)
Meaning is dependent on the selected operating mode

CLA (Closed Loop Available)
Value = "1": Auto setup was successful and encoder index seen: closed loop mode possible

Listed in the following table are the bit masks that break down the state of the controller.

Statusword (6041_h)	State
xxxx xxxx x0xx 0000	Not ready to switch on
xxxx xxxx x1xx 0000	Switch on disabled
xxxx xxxx x01x 0001	Ready to switch on
xxxx xxxx x01x 0011	Switched on
xxxx xxxx x01x 0111	Operation enabled
xxxx xxxx x00x 0111	Quick stop active
xxxx xxxx x0xx 1111	Fault reaction active
xxxx xxxx x0xx 1000	Fault

6042h Vl Target Velocity

Function

Specifies the target speed in **user-defined units**.

Object description

Index	6042_h
Object name	Vl Target Velocity
Object Code	VARIABLE
Data type	INTEGER16
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	$00C8_h$
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1626: "Savable" entry changed from "no" to "yes, category: application".

6043h Vl Velocity Demand

Function

Specifies the current target speed in user units.

Object description

Index	6043_h
Object name	Vl Velocity Demand
Object Code	VARIABLE
Data type	INTEGER16
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	0000_h
Firmware version	FIR-v1426
Change history	

6044h Vl Velocity Actual Value

Function

Specifies the current actual speed in **user-defined units**.

In *open loop* mode, the source of this object can be set with object **$320A_h$**:03_h to either the internal, calculated value or to the encoder.

Object description

Index	6044_h
Object name	Vl Velocity Actual Value

Object Code	VARIABLE
Data type	INTEGER16
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	0000_h
Firmware version	FIR-v1426
Change history	

6046h Vl Velocity Min Max Amount

Function

This object can be used to set the minimum speed and maximum speed in **user-defined units**.

Object description

Index	6046_h
Object name	Vl Velocity Min Max Amount
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	MinAmount
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	02_h

Name	MaxAmount
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	$00004E20_h$

Description

Subindex 1 contains the minimum speed.

Subindex 2 contains the maximum speed.

If the value of the target speed (object **6042_h**) specified here is less than the minimum speed, the minimum speed applies and bit 11 (Internal Limit Reached) in **6041h Statusword$_h$** is set.

A target speed greater than the maximum speed sets the speed to the maximum speed and bit 11 (Internal Limit Reached) in **6041h Statusword$_h$** is set.

6048h Vl Velocity Acceleration

Function

Sets the acceleration ramp in Velocity Mode (see **Velocity**).

Object description

Index	6048_h
Object name	Vl Velocity Acceleration
Object Code	RECORD
Data type	VELOCITY_ACCELERATION_DECELERATION
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	DeltaSpeed
Data type	UNSIGNED32
Access	read / write

PDO mapping	RX-PDO
Allowed values	
Preset value	$000001F4_h$

Subindex	02_h
Name	DeltaTime
Data type	UNSIGNED16
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0001_h

Description

The acceleration is specified as a fraction in **user-defined units**:

Speed change per change in time.

Subindex 01_h: Contains the change in speed.

Subindex 02_h: Contains the change in time.

6049h VI Velocity Deceleration

Function

Sets the deceleration (deceleration ramp) in Velocity Mode (see **Velocity**).

Object description

Index	6049_h
Object name	VI Velocity Deceleration
Object Code	RECORD
Data type	VELOCITY_ACCELERATION_DECELERATION
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	DeltaSpeed
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	$000001F4_h$

Subindex	02_h
Name	DeltaTime
Data type	UNSIGNED16
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0001_h

Description

The deceleration is specified as a fraction in **user-defined units**:

Speed change per change in time.

Subindex 01_h: Contains the change in speed.

Subindex 02_h: Contains the change in time.

604Ah Vl Velocity Quick Stop

Function

This object defines the deceleration (deceleration ramp) if the Quick Stop state is initiated in **Velocity Mode**.

Object description

Index	$604A_h$
Object name	Vl Velocity Quick Stop
Object Code	RECORD
Data type	VELOCITY_ACCELERATION_DECELERATION
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only

PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	DeltaSpeed
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00001388_h

Subindex	02_h
Name	DeltaTime
Data type	UNSIGNED16
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0001_h

Description

The deceleration is specified as a fraction in **user-defined units**:

Speed change per change in time.

Subindex 01_h: Contains the change in speed.

Subindex 02_h: Contains the change in time.

604Ch VI Dimension Factor

Function

The unit for speed values is defined here for the objects associated with **Velocity Mode**.

Object description

Index	$604C_h$
Object name	VI Dimension Factor
Object Code	ARRAY
Data type	INTEGER32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	VI Dimension Factor Numerator
Data type	INTEGER32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000001_h

Subindex	02_h
Name	VI Dimension Factor Denominator
Data type	INTEGER32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	$0000003C_h$

Description

If subindex 1 is set to the value "1" and subindex 2 is set to the value "1"; the speed is specified in revolutions per minute.

Otherwise, subindex 1 contains the denominator (multiplier) and subindex 2 contains the numerator (divisor) with which the internal speed values are converted to revolutions per second. If subindex 1 is set to the value "1" and subindex 2 is set to the value "60" (factory setting), the speed is specified in revolutions per minute (1 revolution per 60 seconds).

605Ah Quick Stop Option Code

Function

The object contains the action that is to be executed on a transition of the **CiA 402 Power State Machine** to the Quick Stop state.

Object description

Index	$605A_h$
Object name	Quick Stop Option Code
Object Code	VARIABLE

Data type	INTEGER16
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	0001_h
Firmware version	FIR-v1426
Change history	

Description

Value	Description
-32768 … -1	Reserved
0	Immediate stop
1	Braking with "slow down ramp" (deceleration (deceleration ramp) depending on operating mode) and subsequent state change to "Switch on disabled"
2	Braking with "quick stop ramp" and subsequent state change to "Switch on disabled"
3 … 32767	Reserved

605Bh Shutdown Option Code

Function

This object contains the action that is to be executed on a transition of the **CiA 402 Power State Machine** from the *Operation enabled* state to the *Ready to switch on* state.

Object description

Index	$605B_h$
Object name	Shutdown Option Code
Object Code	VARIABLE
Data type	INTEGER16
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	0001_h
Firmware version	FIR-v1426
Change history	

Description

Value	Description
-32768 … -1	Reserved
0	Immediate stop

Value	Description
1	Braking with "slow down ramp" (deceleration (deceleration ramp) depending on operating mode) and subsequent state change to "Switch on disabled"
2 … 32767	Reserved

605Ch Disable Option Code

Function

This object contains the action that is to be executed on a transition of the **CiA 402 Power State Machine** from the "Operation enabled" state to the "Switched on" state.

Object description

Index	$605C_h$
Object name	Disable Option Code
Object Code	VARIABLE
Data type	INTEGER16
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	0001_h
Firmware version	FIR-v1426
Change history	

Description

Value	Description
-32768 … -1	Reserved
0	Immediate stop
1	Braking with "slow down ramp" (deceleration (deceleration ramp) depending on operating mode) and subsequent state change to "Switch on disabled"
2 … 32767	Reserved

605Dh Halt Option Code

Function

The object contains the action that is to be executed if bit 8 (Halt) is set in controlword **6040_h**.

Object description

Index	$605D_h$
Object name	Halt Option Code
Object Code	VARIABLE
Data type	INTEGER16

Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	0001_h
Firmware version	FIR-v1426
Change history	

Description

Value	Description
-32768 … 0	Reserved
1	Braking with "slow down ramp" (deceleration (deceleration ramp) depending on operating mode)
2	Braking with "quick stop ramp" (deceleration (deceleration ramp) depending on operating mode)
3 … 32767	Reserved

605Eh Fault Option Code

Function

The object contains the action specifying how the motor is to be brought to a standstill in case of an error.

Object description

Index	$605E_h$
Object name	Fault Option Code
Object Code	VARIABLE
Data type	INTEGER16
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	0002_h
Firmware version	FIR-v1426
Change history	

Description

Value	Description
-32768 … -1	Reserved
0	Immediate stop
1	Braking with "slow down ramp" (deceleration (deceleration ramp) depending on operating mode)

Value	Description
2	Braking with "quick stop ramp" (deceleration (deceleration ramp) depending on operating mode)
3 … 32767	Reserved

6060h Modes Of Operation

Function

The desired operating mode is entered in this object.

Object description

Index	6060_h
Object name	Modes Of Operation
Object Code	VARIABLE
Data type	INTEGER8
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1626: "Savable" entry changed from "no" to "yes, category: application".

Description

Mode	Description
-1	Clock-direction mode
0	No mode change/no mode assigned
1	Profile Position Mode
2	Velocity Mode
3	Profile Velocity Mode
4	Profile Torque Mode
5	Reserved
6	Homing Mode
7	Interpolated Position Mode
8	Cyclic Synchronous Position Mode
9	Cyclic Synchronous Velocity Mode
10	Cyclic Synchronous Torque Mode

6061h Modes Of Operation Display

Function

Indicates the current operating mode. See also **6060h Modes Of Operation**.

Object description

Index	6061_h
Object name	Modes Of Operation Display
Object Code	VARIABLE
Data type	INTEGER8
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00_h
Firmware version	FIR-v1426
Change history	

6062h Position Demand Value

Function

Indicates the current demand position in **user-defined units**.

Object description

Index	6062_h
Object name	Position Demand Value
Object Code	VARIABLE
Data type	INTEGER32
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	

6063h Position Actual Internal Value

Function

Contains the current rotary encoder position in increments. Unlike objects **6062_h** and **6064_h**, this value is not set to "0" following a **Homing** operation.

Note
If the encoder resolution in object **2052**$_h$ = 0, the numerical values of this object are invalid.

Object description

Index	6063$_h$
Object name	Position Actual Internal Value
Object Code	VARIABLE
Data type	INTEGER32
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000$_h$
Firmware version	FIR-v1426
Change history	

6064h Position Actual Value

Function

Contains the current actual position in **user-defined units**.

In *open loop* mode, the source of this object can be set with object **320A**$_h$:04$_h$ to either the internal, calculated value or to the encoder.

Note
If the encoder resolution in object **2052**$_h$ = 0, the numerical values of this object are invalid.

Object description

Index	6064$_h$
Object name	Position Actual Value
Object Code	VARIABLE
Data type	INTEGER32
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000$_h$
Firmware version	FIR-v1426
Change history	

6065h Following Error Window

Function

Defines the maximum allowed **following error** in **user-defined units** symmetrically to the **demand position**.

Object description

Index	6065_h
Object name	Following Error Window
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000100_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1504: "Savable" entry changed from "no" to "yes, category: application".

Description

If the actual position deviates so much from the demand position that the value of this object is exceeded, bit 13 in object **6041_h** is set. The deviation must last longer than the time in object **6066_h**.

If the value of the "Following Error Window" is set to "FFFFFFFF"$_h$, following error monitoring is switched off.

A reaction to the following error can be set in object **3700_h**. If a reaction is defined, an error is also entered in object **1003_h**.

6066h Following Error Time Out

Function

Time in milliseconds until a larger following error results in an error message.

Object description

Index	6066_h
Object name	Following Error Time Out
Object Code	VARIABLE
Data type	UNSIGNED16
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0064_h
Firmware version	FIR-v1426

Change history	Firmware version FIR-v1504: "Savable" entry changed from "no" to "yes, category: application".

Description

If the actual position deviates so much from the demand position that the value of object **6065**$_h$ is exceeded, bit 13 in object **6041**$_h$ is set. The deviation must persist for longer than the time defined in this object.

A reaction to the following error can be set in object **3700**$_h$. If a reaction is defined, an error is also entered in object **1003**$_h$.

6067h Position Window

Function

Specifies a range symmetrical to the target position within which that target is considered having been met in modes **Profile Position** and **Interpolated Position Mode**.

Object description

Index	6067$_h$
Object name	Position Window
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0000000A$_h$
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1504: "Savable" entry changed from "no" to "yes, category: application".

Description

If the current position deviates from the target position by less than the value of this object, bit 10 in object **6041**$_h$ is set. The condition must be satisfied for longer than the time defined in object **6066**$_h$.

If the value is set to "FFFFFFFF"$_h$, monitoring is switched off.

6068h Position Window Time

Function

The current position must be within the "Position Window" (**6067**$_h$) for this time in milliseconds for the target position to be considered having been met in the **Profile Position** and **Interpolated Position Mode** modes.

Object description

Index	6068_h
Object name	Position Window Time
Object Code	VARIABLE
Data type	UNSIGNED16
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0064_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1504: "Savable" entry changed from "no" to "yes, category: application".

Description

If the current position deviates from the target position by less than the value of object **6067_h**, bit 10 in object **6041_h** is set. The condition must be satisfied for longer than the time defined in object **6066_h**.

606Bh Velocity Demand Value

Function

Speed specification in **user-defined units** for the controller in **Profile Velocity Mode**.

Object description

Index	$606B_h$
Object name	Velocity Demand Value
Object Code	VARIABLE
Data type	INTEGER32
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	

Description

This object contains the output of the ramp generator, which simultaneously serves as the preset value for the speed controller.

606Ch Velocity Actual Value

Function

Current actual speed in **user-defined units**.

Object description

Index	$606C_h$
Object name	Velocity Actual Value
Object Code	VARIABLE
Data type	INTEGER32
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	

606Dh Velocity Window

Function

Specifies a symmetrical range relative to the target speed within which the target is considered having been met in the **Profile Velocity** mode.

Object description

Index	$606D_h$
Object name	Velocity Window
Object Code	VARIABLE
Data type	UNSIGNED16
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	$001E_h$
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1614: "Savable" entry changed from "no" to "yes, category: application".

Description

If the current speed deviates from the set speed by less than the value of this object, bit 10 in object **6041_h** is set. The condition must be satisfied for longer than the time defined in object **6066_h** (see also **statusword in Profile Velocity Mode**).

606Eh Velocity Window Time

Function

The current speed must be within the "Velocity Window" (**606D$_h$**) for this time (in milliseconds) for the target to be considered having been met.

Object description

Index	606E$_h$
Object name	Velocity Window Time
Object Code	VARIABLE
Data type	UNSIGNED16
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0000$_h$
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1614: "Savable" entry changed from "no" to "yes, category: application".

Description

Description

If the current speed deviates from the set speed by less than the value of object **606D$_h$**, bit 10 in object **6041$_h$** is set. The condition must be satisfied for longer than the time defined in object **6066** (see also **statusword in Profile Velocity Mode**).

6071h Target Torque

Function

This object contains the target torque for the **Profile Torque** and **Cyclic Synchronous Torque** modes in tenths of a percent of the rated torque.

Object description

Index	6071$_h$
Object name	Target Torque
Object Code	VARIABLE
Data type	INTEGER16
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0000$_h$
Firmware version	FIR-v1426

Change history	Firmware version FIR-v1626: "Savable" entry changed from "no" to "yes, category: application".

Description

This object is calculated as thousandths of the torque, e.g., the value "500" means "50%" of the rated torque; "1100" is equivalent to 110%. The rated torque corresponds to the rated current in object **203B**$_h$:01.

The target torque may not exceed the peak torque (proportional to the peak current in **2031**$_h$).

6072h Max Torque

Function

The object describes the maximum torque for the **Profile Torque** and **Cyclic Synchronous Torque** modes in tenths of a percent of the rated torque.

Object description

Index	6072$_h$
Object name	Max Torque
Object Code	VARIABLE
Data type	UNSIGNED16
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0000$_h$
Firmware version	FIR-v1426
Change history	

Description

This object is calculated as thousandths of the torque, e.g., the value "500" means "50%" of the rated torque; "1100" is equivalent to 110%. The rated torque corresponds to the rated current in object **203B**$_h$:01.

The target torque may not exceed the peak torque (proportional to the peak current in **2031**$_h$).

6074h Torque Demand

Function

Current torque set value requested by the ramp generator in tenths of a percent of the nominal torque for the internal controller.

Object description

Index	6074$_h$
Object name	Torque Demand

Object Code	VARIABLE
Data type	INTEGER16
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	0000_h
Firmware version	FIR-v1426
Change history	

Description

This object is calculated as thousandths of the torque, e.g., the value "500" means "50%" of the rated torque; "1100" is equivalent to 110%. The rated torque corresponds to the rated current in object **$203B_h$**:01.

The target torque may not exceed the peak torque (proportional to the peak current in **2031_h**).

6077h Torque Actual Value

Function

This object indicates the current torque value in tenths of a percent of the nominal torque for the internal controller.

Object description

Index	6077_h
Object name	Torque Actual Value
Object Code	VARIABLE
Data type	INTEGER16
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	0000_h
Firmware version	FIR-v1540
Change history	

Description

This object is calculated as thousandths of the torque, e.g., the value "500" means "50%" of the rated torque; "1100" is equivalent to 110%. The rated torque corresponds to the rated current in object **$203B_h$**:01.

The target torque may not exceed the peak torque (proportional to the peak current in **2031_h**).

607Ah Target Position

Function

This object specifies the target position in **user-defined units** for the **Profile Position** and **Cyclic Synchronous Position** modes.

Object description

Index	$607A_h$
Object name	Target Position
Object Code	VARIABLE
Data type	INTEGER32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	$00000FA0_h$
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1626: "Savable" entry changed from "no" to "yes, category: application".

607Bh Position Range Limit

Function

Contains the minimum and maximum position in **user-defined units**.

Object description

Index	$607B_h$
Object name	Position Range Limit
Object Code	ARRAY
Data type	INTEGER32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	Min Position Range Limit
Data type	INTEGER32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Max Position Range Limit
Data type	INTEGER32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Description

If this range is exceeded or not reached, an overflow occurs. To prevent this overflow, limit values for the target position can be set in object **607D**$_h$ ("Software Position Limit").

607Ch Home Offset

Function

Specifies the difference between the zero position of the controller and the reference point of the machine in **user-defined units**.

Object description

Index	$607C_h$
Object name	Home Offset
Object Code	VARIABLE
Data type	INTEGER32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	

607Dh Software Position Limit

Function

Defines the limit positions relative to the reference point of the application in **user-defined units**.

Object description

Index	$607D_h$
Object name	Software Position Limit
Object Code	ARRAY
Data type	INTEGER32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	Min Position Limit
Data type	INTEGER32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Subindex	02_h
Name	Max Position Limit
Data type	INTEGER32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Description

The target position must lie within the limits set here. Prior to every check, the respective Home Offset (**$607C_h$**) is subtracted:

Corrected Min Position Limit = Min Position Limit–Home Offset

Corrected Max Position Limit = Max Position Limit–Home Offset.

607Eh Polarity

Function

With this object, the direction of rotation can be reversed.

Object description

Index	$607E_h$
Object name	Polarity
Object Code	VARIABLE
Data type	UNSIGNED8
Savable	yes, category: application
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00_h
Firmware version	FIR-v1426
Change history	

Description

The following generally applies for direction reversal: If a bit is set to the value "1", reversal is activated. If the value is "0", the direction of rotation is as described in the respective mode.

7	6	5	4	3	2	1	0
POS	VEL						

VEL (Velocity)

Direction of rotation reversal in the following modes:

- **Profile Velocity Mode**
- **Cyclic Synchronous Velocity Mode**
- **Velocity Mode**

POS (Position)

Direction of rotation reversal in the following modes:

- **Profile Position Mode**
- **Cyclic Synchronous Position Mode**

6081h Profile Velocity

Function

Specifies the maximum travel speed in **user-defined units**.

Object description

Index	6081_h
Object name	Profile Velocity

Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	$000001F4_h$
Firmware version	FIR-v1426
Change history	

6082h End Velocity

Function

Specifies the speed at the end of the traveled ramp in **user-defined units**.

Object description

Index	6082_h
Object name	End Velocity
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	

6083h Profile Acceleration

Function

Specifies the maximum acceleration in **user-defined units**.

Object description

Index	6083_h
Object name	Profile Acceleration
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	$000001F4_h$
Firmware version	FIR-v1426

Change history	

6084h Profile Deceleration

Function

Specifies the maximum deceleration (deceleration ramp) in **user-defined units**.

Object description

Index	6084_h
Object name	Profile Deceleration
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	$000001F4_h$
Firmware version	FIR-v1426
Change history	

6085h Quick Stop Deceleration

Function

Specifies the maximum Quick Stop Deceleration in **user-defined units**.

Object description

Index	6085_h
Object name	Quick Stop Deceleration
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00001388_h
Firmware version	FIR-v1426
Change history	

6086h Motion Profile Type

Function

Specifies the ramp type for the **Profile Position** and **Profile Velocity** modes.

Object description

Index	6086_h
Object name	Motion Profile Type
Object Code	VARIABLE
Data type	INTEGER16
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0000_h
Firmware version	FIR-v1426
Change history	

Description

Value = "0": = Trapezoidal ramp

Value = "3": Ramp with limited jerk

6087h Torque Slope

Function

This object contains the slope of the torque in Torque mode.

Object description

Index	6087_h
Object name	Torque Slope
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	

Description

This object is calculated as thousandths of the torque, e.g., the value "500" means "50%" of the rated torque; "1100" is equivalent to 110%. The rated torque corresponds to the rated current in object **$203B_h$**:01.

The target torque may not exceed the peak torque (proportional to the peak current in **2031_h**).

608Fh Position Encoder Resolution

Function

Virtual encoder increments per revolution. See chapter **User-defined units**.

Object description

Index	$608F_h$
Object name	Position Encoder Resolution
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	Encoder Increments
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$000007D0_h$

Subindex	02_h
Name	Motor Revolutions
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Description

Position Encoder Resolution = Encoder Increments (**$608F_h$**:01_h) / Motor Revolutions (**$608F_h$**:02_h)

6091h Gear Ratio

Function

Number of motor revolutions per output shaft revolution.

Object description

Index	6091_h
Object name	Gear Ratio
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	Motor Revolutions
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	02_h
Name	Shaft Revolutions
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Description

Gear Ratio = Motor Revolutions (**6091_h**:01_h) / Shaft Revolutions (**6091_h**:02_h)

6092h Feed Constant

Function

Feed in the case of a linear drive; in **user-defined units** per revolution on the drive.

Object description

Index	6092_h
Object name	Feed Constant
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	Feed
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000001_h

Subindex	02_h
Name	Shaft Revolutions
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000001_h

Description

Feed Constant = Feed (**6092_h**:01_h) / Shaft Revolutions (**6092_h**:02_h)

6098h Homing Method

Function

This object defines the **Homing method** in **Homing** Mode.

Object description

Index	6098_h
Object name	Homing Method
Object Code	VARIABLE
Data type	INTEGER8
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	23_h
Firmware version	FIR-v1426
Change history	

6099h Homing Speed

Function

Specifies the speeds for Homing Mode (**6098_h**) in **user-defined units**.

Object description

Index	6099_h
Object name	Homing Speed
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h

Name	Speed During Search For Switch
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000032_h

Subindex	02_h
Name	Speed During Search For Zero
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	$0000000A_h$

Description

This value is calculated with the numerator in object **2061_h** and the dominator in object **2062_h**.

The speed for the search for the switch is specified in subindex 1.

The (lower) speed for the search for the reference position is specified in subindex 2.

Note

- The speed in subindex 2 is simultaneously the initial speed when starting the acceleration ramp. If this is set too high, the motor loses steps or fails to turn at all. If the setting is too high, the index marking will be overlooked. The speed in subindex 2 should therefore be less than 1000 steps per second.
- The speed in subindex 1 must be greater than the speed in subindex 2.

609Ah Homing Acceleration

Function

Specifies the acceleration ramp for Homing Mode in **user-defined units**.

Object description

Index	$609A_h$
Object name	Homing Acceleration
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	$000001F4_h$
Firmware version	FIR-v1426

Change history	

Description

The ramp is only used when starting up. When the switch is reached, the motor immediately switches to the lower speed; when the end position is reached, it immediately stops.

60A4h Profile Jerk

Function

In the case of a ramp with limited jerk, the size of the jerk can be entered in this object. An entry with the value "0" means that the jerk is not limited.

Object description

Index	$60A4_h$
Object name	Profile Jerk
Object Code	ARRAY
Data type	UNSIGNED32
Savable	yes, category: application
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1614: "Name" entry changed from "End Acceleration Jerk" to "Begin Deceleration Jerk". Firmware version FIR-v1614: "Name" entry changed from "Begin Deceleration Jerk" to "End Acceleration Jerk".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	04_h

Subindex	01_h
Name	Begin Acceleration Jerk
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$000003E8_h$

Subindex	02_h

Name	Begin Deceleration Jerk
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$000003E8_h$

Subindex	03_h
Name	End Acceleration Jerk
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$000003E8_h$

Subindex	04_h
Name	End Deceleration Jerk
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	$000003E8_h$

Description

- Subindex 01_h (*Begin Acceleration Jerk*): Initial jerk during acceleration
- Subindex 02_h (*Begin Deceleration Jerk*): Initial jerk during braking
- Subindex 03_h (*End Acceleration Jerk*): Final jerk during acceleration
- Subindex 04_h (*End Deceleration Jerk*): Final jerk during braking

60C1h Interpolation Data Record

Function

This object contains the demand position in **user-defined units** for the interpolation algorithm for the **Interpolated Position** operating mode.

Object description

Index	$60C1_h$
Object name	Interpolation Data Record
Object Code	ARRAY
Data type	INTEGER32
Savable	yes, category: application
Access	read only
PDO mapping	no
Allowed values	

Preset value	
Firmware version	FIR-v1512
Change history	Firmware version FIR-v1626: "Savable" entry changed from "no" to "yes, category: application".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	01_h

Subindex	01_h
Name	1st Set-point
Data type	INTEGER32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h

Description

The value is taken over at the next synchronization time.

60C2h Interpolation Time Period

Function

This object contains the interpolation time.

Object description

Index	$60C2_h$
Object name	Interpolation Time Period
Object Code	RECORD
Data type	INTERPOLATION_TIME_PERIOD
Savable	yes, category: application
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1426
Change history	

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	02_h

Subindex	01_h
Name	Interpolation Time Period Value
Data type	UNSIGNED8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	01_h

Subindex	02_h
Name	Interpolation Time Index
Data type	INTEGER8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	FD_h

Description

The subindices have the following functions:

- 01_h: Interpolation time.
- 02_h: Power of ten of the interpolation time: must have the value -3 (corresponds to the time basis in milliseconds).

The following applies here: cycle time = value of **60C2**$_h$:01_h * 10 $^{\text{value of 60C2:02}}$ seconds.

60C4h Interpolation Data Configuration

Function

This object offers the maximum buffer size, specifies the configured buffer organization of the interpolated data and offers objects for defining the size of the record and for deleting the buffer. It is also used to store the position of other data points.

Object description

Index	$60C4_h$
Object name	Interpolation Data Configuration
Object Code	RECORD

Data type	INTERPOLATION_DATA_CONFIGURATION
Savable	yes, category: application
Access	read only
PDO mapping	no
Allowed values	
Preset value	
Firmware version	FIR-v1512
Change history	Firmware version FIR-v1540: "Access" table entry for subindex 05 changed from "read/write" to "write only". Firmware version FIR-v1540: "Access" table entry for subindex 06 changed from "read/write" to "write only". Firmware version FIR-v1626: "Savable" entry changed from "no" to "yes, category: application". Firmware version FIR-v1650-B472161: "Access" table entry for subindex 01 changed from "read/write" to "read only".

Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	06_h

Subindex	01_h
Name	MaximumBufferSize
Data type	UNSIGNED32
Access	read only
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	02_h
Name	ActualBufferSize
Data type	UNSIGNED32
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00000001_h

Subindex	03_h
Name	BufferOrganization

Data type	UNSIGNED8
Access	read / write
PDO mapping	no
Allowed values	
Preset value	00_h

Subindex	04_h
Name	BufferPosition
Data type	UNSIGNED16
Access	read / write
PDO mapping	no
Allowed values	
Preset value	0001_h

Subindex	05_h
Name	SizeOfDataRecord
Data type	UNSIGNED8
Access	write only
PDO mapping	no
Allowed values	
Preset value	04_h

Subindex	06_h
Name	BufferClear
Data type	UNSIGNED8
Access	write only
PDO mapping	no
Allowed values	
Preset value	00_h

Description

The value of subindex 01_h contains the maximum possible number of interpolated records.

The value of subindex 02_h contains the current number of interpolated records.

If subindex 03_h is "00_h", this means a FIFO buffer organization; if it is "01_h", it specifies a ring buffer organization.

The value of subindex 04_h is unitless and specifies the next free buffer entry point.

The value of subindex 05_h is specified in units of "byte". If the value "00_h" is written in subindex 06_h, it deletes the received data in the buffer, deactivates access and deletes all interpolated records. If the value "01_h" is written in subindex 06_h, it activates access to the input buffer.

60C5h Max Acceleration

Function

This object contains the maximum permissible acceleration for the **Profile Position** and **Profile Velocity** modes.

Object description

Index	$60C5_h$
Object name	Max Acceleration
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00001388_h
Firmware version	FIR-v1426
Change history	

60C6h Max Deceleration

Function

This object contains the maximum permissible deceleration (deceleration ramp) for the **Profile Position** and **Profile Velocity** modes.

Object description

Index	$60C6_h$
Object name	Max Deceleration
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00001388_h
Firmware version	FIR-v1426
Change history	

60F2h Positioning Option Code

Function

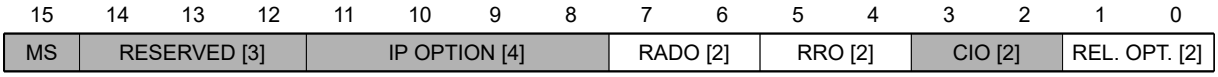
The object describes the positioning behavior in **Profile Position** mode.

Object description

Index	$60F2_h$
Object name	Positioning Option Code
Object Code	VARIABLE
Data type	UNSIGNED16
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	0001_h
Firmware version	FIR-v1446
Change history	Firmware version FIR-v1614: "Savable" entry changed from "no" to "yes, category: application".

Description

Only the following bits are supported at the present time:



REL. OPT. (Relative Option)

These bits determine the behavior with relative rotating movement in "Profile Position" mode if bit 6 of controlword **6040_h** = "1" is set.

Bit 1	Bit 0	Definition
0	0	Position movements are executed relative to the previous (internal absolute) target position (each relative to 0 if there is no previous target position)
0	1	Position movements are executed relative to the preset value (or output) of the ramp generator.
1	0	Position movements are performed relative to the current position (object **6064_h**).
1	1	Reserved

RRO (Request-Response Option)

These bits determine the behavior when passing controlword **6040_h** bit 5 ("new setpoint") – in this case, the controller releases the bit itself. This eliminates the need to externally reset the bit to "0" afterwards. After the bit is set to the value "0" by the controller, bit 12 ("setpoint acknowledgment") is also set to the value "0" in statusword **6041_h**.

Note

These options cause the controller to modify object controlword **6040_h**.

Bit 5	Bit 4	Definition
0	0	The functionality is as described under **Setting travel commands**.
0	1	The controller releases the "new setpoint" bit as soon as the current targeted movement has reached its target.
1	0	The controller releases the "new setpoint" bit as soon this is possible for the controller.
1	1	Reserved

RADO (Rotary Axis Direction Option)

These bits determine the direction of rotation in "Profile Position" mode.

Bit 7	Bit 6	Definition
0	0	Normal positioning similar to a linear axis: If one of the "Position Range Limits" – **607B**$_h$:01$_h$ and 02$_h$ – is reached or exceeded, the preset is automatically transferred to the other end of the limit. Only with this bit combination is a movement greater than the modulo value possible.
0	1	Positioning only in negative direction: If the target position is greater than the current position, the axis moves to the target position via the "Min Position Range Limit" from object **607D**$_h$:01$_h$.
1	0	Positioning only in positive direction: If the target position is less than the current position, the axis moves to the target position via the "Max Position Range Limit" from object **607D**$_h$:01$_h$.
1	1	Positioning with the shortest distance to the target position. If the difference between the current position and the target position in a 360° system is less than 180°, the axis moves in the positive direction.

60F4h Following Error Actual Value

Function

This object contains the current following error in **user-defined units**.

Object description

Index	60F4$_h$
Object name	Following Error Actual Value
Object Code	VARIABLE
Data type	INTEGER32
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000$_h$
Firmware version	FIR-v1426
Change history	

60FDh Digital Inputs

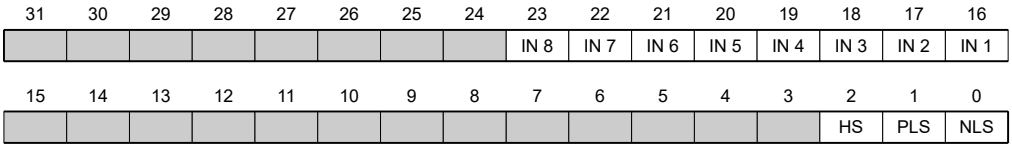
Function

With this object, the **digital inputs** of the motor can be read.

Object description

Index	$60FD_h$
Object name	Digital Inputs
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	

Description



NLS (Negative Limit Switch)
Negative limit switch

PLS (Positive Limit Switch)
Positive limit switch

HS (Home Switch)
Home switch

IN n (Input n)
Input n – the number of used bits is dependent on the given controller.

60FEh Digital Outputs

Function

With this object, the **digital outputs** of the motor can be written.

Object description

Index	$60FE_h$
Object name	Digital Outputs
Object Code	ARRAY
Data type	UNSIGNED32

Savable	yes, category: application
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1626: "Savable" entry changed from "no" to "yes, category: application".

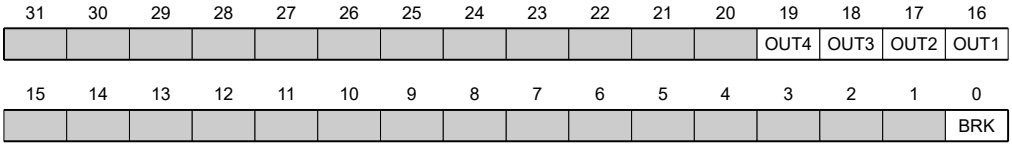
Value description

Subindex	00_h
Name	Highest Sub-index Supported
Data type	UNSIGNED8
Access	read only
PDO mapping	no
Allowed values	
Preset value	01_h

Subindex	01_h
Name	Digital Outputs #1
Data type	UNSIGNED32
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000001_h

Description

To write the outputs, the entries in object **3250**$_h$, subindex 02_h to 05_h, must also be taken into account.



BRK (Brake)

Bit for the brake output (if the controller supports this function).

OUT n (Output No n)

Bit for the respective digital output; the exact number of digital outputs is dependent on the controller.

60FFh Target Velocity

Function

In this object, the target speed for the **Profile Velocity** and **Cyclic Synchronous Velocity** modes is entered in **user-defined units**.

Object description

Index	$60FF_h$
Object name	Target Velocity
Object Code	VARIABLE
Data type	INTEGER32
Savable	yes, category: application
Access	read / write
PDO mapping	RX-PDO
Allowed values	
Preset value	00000000_h
Firmware version	FIR-v1426
Change history	Firmware version FIR-v1626: "Savable" entry changed from "no" to "yes, category: application".

6502h Supported Drive Modes

Function

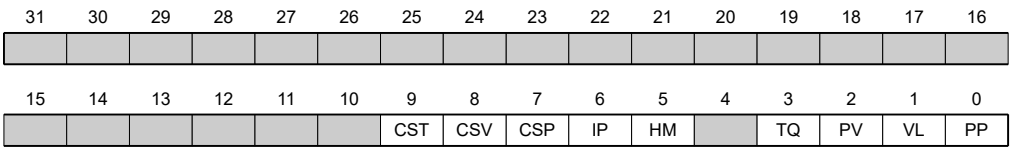
The object describes the supported operating modes in object **6060_h**.

Object description

Index	6502_h
Object name	Supported Drive Modes
Object Code	VARIABLE
Data type	UNSIGNED32
Savable	no
Access	read only
PDO mapping	TX-PDO
Allowed values	
Preset value	$000003EF_h$
Firmware version	FIR-v1426
Change history	

Description

The set bit specifies whether the respective mode is supported. If the value of the bit is "0", the mode is not supported.



PP

Profile Position Mode

VL
Velocity Mode

PV
Profile Velocity Mode

TQ
Torque Mode

HM
Homing Mode

IP
Interpolated Position Mode

CSP
Cyclic Synchronous Position Mode

CSV
Cyclic Synchronous Velocity Mode

CST
Cyclic Synchronous Torque Mode

6505h Http Drive Catalogue Address

Function

This object contains the manufacturer's web address as a character string.

Object description

Index	6505_h
Object name	Http Drive Catalogue Address
Object Code	VARIABLE
Data type	VISIBLE_STRING
Savable	no
Access	read only
PDO mapping	no
Allowed values	
Preset value	http://www.nanotec.de
Firmware version	FIR-v1426
Change history	

10 Copyrights

10.1 Introduction

Integrated in the Nanotec software are components from products from external software manufacturers. In this chapter, you will find the copyright information regarding the used external software sources.

10.2 AES

FIPS-197 compliant AES implementation

Based on XySSL: Copyright (C) 2006-2008 Christophe Devine

Copyright (C) 2009 Paul Bakker <polarssl_maintainer at polarssl dot org>

All rights reserved.

Redistribution and use in source and binary forms, with or without modification, are permitted provided that the following conditions are met:

- Redistributions of source code must retain the above copyright notice, this list of conditions and the following disclaimer.
- Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following disclaimer in the documentation and/or other materials provided with the distribution; or, the application vendor's website must provide a copy of this notice.
- Neither the names of PolarSSL or XySSL nor the names of its contributors may be used to endorse or promote products derived from this software without specific prior written permission.

THIS SOFTWARE IS PROVIDED BY THE COPYRIGHT HOLDERS AND CONTRIBUTORS "AS IS" AND ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. IN NO EVENT SHALL THE COPYRIGHT OWNER OR CONTRIBUTORS BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES; LOSS OF USE, DATA, OR PROFITS; OR BUSINESS INTERRUPTION) HOWEVER CAUSED AND ON ANY THEORY OF LIABILITY, WHETHER IN CONTRACT, STRICT LIABILITY, OR TORT (INCLUDING NEGLIGENCE OR OTHERWISE) ARISING IN ANY WAY OUT OF THE USE OF THIS SOFTWARE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGE.

The AES block cipher was designed by Vincent Rijmen and Joan Daemen.

http://csrc.nist.gov/encryption/aes/rijndael/Rijndael.pdf

http://csrc.nist.gov/publications/fips/fips197/fips-197.pdf

10.3 MD5

MD5C.C - RSA Data Security, Inc., MD5 message-digest algorithm

Copyright (C) 1991-2, RSA Data Security, Inc. Created 1991. All rights reserved.

License to copy and use this software is granted provided that it is identified as the "RSA Data Security, Inc. MD5 Message-Digest Algorithm" in all material mentioning or referencing this software or this function.

License is also granted to make and use derivative works provided that such works are identified as "derived from the RSA Data Security, Inc. MD5 Message-Digest Algorithm" in all material mentioning or referencing the derived work.

RSA Data Security, Inc. makes no representations concerning either the merchantability of this software or the suitability of this software for any particular purpose. It is provided "as is" without express or implied warranty of any kind.

These notices must be retained in any copies of any part of this documentation and/or software.

10.4 uIP

Copyright (c) 2005, Swedish Institute of Computer Science

All rights reserved.

Redistribution and use in source and binary forms, with or without modification, are permitted provided that the following conditions are met:

1. Redistributions of source code must retain the above copyright notice, this list of conditions and the following disclaimer.
2. Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following disclaimer in the documentation and/or other materials provided with the distribution.
3. Neither the name of the Institute nor the names of its contributors may be used to endorse or promote products derived from this software without specific prior written permission.

THIS SOFTWARE IS PROVIDED BY THE INSTITUTE AND CONTRIBUTORS ``AS IS'' AND ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. IN NO EVENT SHALL THE INSTITUTE OR CONTRIBUTORS BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES; LOSS OF USE, DATA, OR PROFITS; OR BUSINESS INTERRUPTION) HOWEVER CAUSED AND ON ANY THEORY OF LIABILITY, WHETHER IN CONTRACT, STRICT LIABILITY, OR TORT (INCLUDING NEGLIGENCE OR OTHERWISE) ARISING IN ANY WAY OUT OF THE USE OF THIS SOFTWARE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGE.

10.5 DHCP

Copyright (c) 2005, Swedish Institute of Computer Science

All rights reserved.

Redistribution and use in source and binary forms, with or without modification, are permitted provided that the following conditions are met:

1. Redistributions of source code must retain the above copyright notice, this list of conditions and the following disclaimer.
2. Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following disclaimer in the documentation and/or other materials provided with the distribution.
3. Neither the name of the Institute nor the names of its contributors may be used to endorse or promote products derived from this software without specific prior written permission.

THIS SOFTWARE IS PROVIDED BY THE INSTITUTE AND CONTRIBUTORS ``AS IS'' AND ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. IN NO EVENT SHALL THE INSTITUTE OR CONTRIBUTORS BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES; LOSS OF USE, DATA, OR PROFITS; OR BUSINESS INTERRUPTION) HOWEVER CAUSED AND ON ANY THEORY OF LIABILITY, WHETHER IN CONTRACT, STRICT LIABILITY, OR TORT (INCLUDING NEGLIGENCE OR OTHERWISE) ARISING IN ANY WAY OUT OF THE USE OF THIS SOFTWARE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGE.

10.6 CMSIS DSP Software Library

Copyright (C) 2010 ARM Limited. All rights reserved.

10.7 FatFs

FatFs - FAT file system module include file R0.08 (C)ChaN, 2010

FatFs module is a generic FAT file system module for small embedded systems.

This is a free software that opened for education, research and commercial

developments under license policy of following trems.

Copyright (C) 2010, ChaN, all right reserved.

The FatFs module is a free software and there is NO WARRANTY.

No restriction on use. You can use, modify and redistribute it for

personal, non-profit or commercial product UNDER YOUR RESPONSIBILITY.

Redistributions of source code must retain the above copyright notice.

10.8 Protothreads

Protothread class and macros for lightweight, stackless threads in C++.

This was "ported" to C++ from Adam Dunkels' protothreads C library at: http://www.sics.se/~adam/pt/

Originally ported for use by Hamilton Jet (www.hamiltonjet.co.nz) by Ben Hoyt, but stripped down for public release. See his blog entry about it for more information: http://blog.micropledge.com/2008/07/protothreads/

Original BSD-style license

Copyright (c) 2004-2005, Swedish Institute of Computer Science.

All rights reserved.

Redistribution and use in source and binary forms, with or without modification, are permitted provided that the following conditions are met:

1. Redistributions of source code must retain the above copyright notice, this list of conditions and the following disclaimer.
2. Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following disclaimer in the documentation and/or other materials provided with the distribution.
3. Neither the name of the Institute nor the names of its contributors may be used to endorse or promote products derived from this software without specific prior written permission.

This software is provided by the Institute and contributors "as is" and any express or implied warranties, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose are disclaimed. In no event shall the Institute or contributors be liable for any direct, indirect, incidental, special, exemplary, or consequential damages (including, but not limited to, procurement of substitute goods or services; loss of use, data, or profits; or business interruption) however caused and on any theory of liability, whether in contract, strict liability, or tort (including negligence or otherwise) arising in any way out of the use of this software, even if advised of the possibility of such damage.

10.9 lwIP

Copyright (c) 2001-2004 Swedish Institute of Computer Science.

All rights reserved.

Redistribution and use in source and binary forms, with or without modification, are permitted provided that the following conditions are met:

1. Redistributions of source code must retain the above copyright notice, this list of conditions and the following disclaimer.
2. Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following disclaimer in the documentation and/or other materials provided with the distribution.

3. The name of the author may not be used to endorse or promote products derived from this software without specific prior written permission.

THIS SOFTWARE IS PROVIDED BY THE AUTHOR ``AS IS'' AND ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. IN NO EVENT SHALL THE AUTHOR BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES; LOSS OF USE, DATA, OR PROFITS; OR BUSINESS INTERRUPTION) HOWEVER CAUSED AND ON ANY THEORY OF LIABILITY, WHETHER IN CONTRACT, STRICT LIABILITY, OR TORT (INCLUDING NEGLIGENCE OR OTHERWISE) ARISING IN ANY WAY OUT OF THE USE OF THIS SOFTWARE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGE.

This file is part of the lwIP TCP/IP stack.

Author: Adam Dunkels <adam@sics.se>